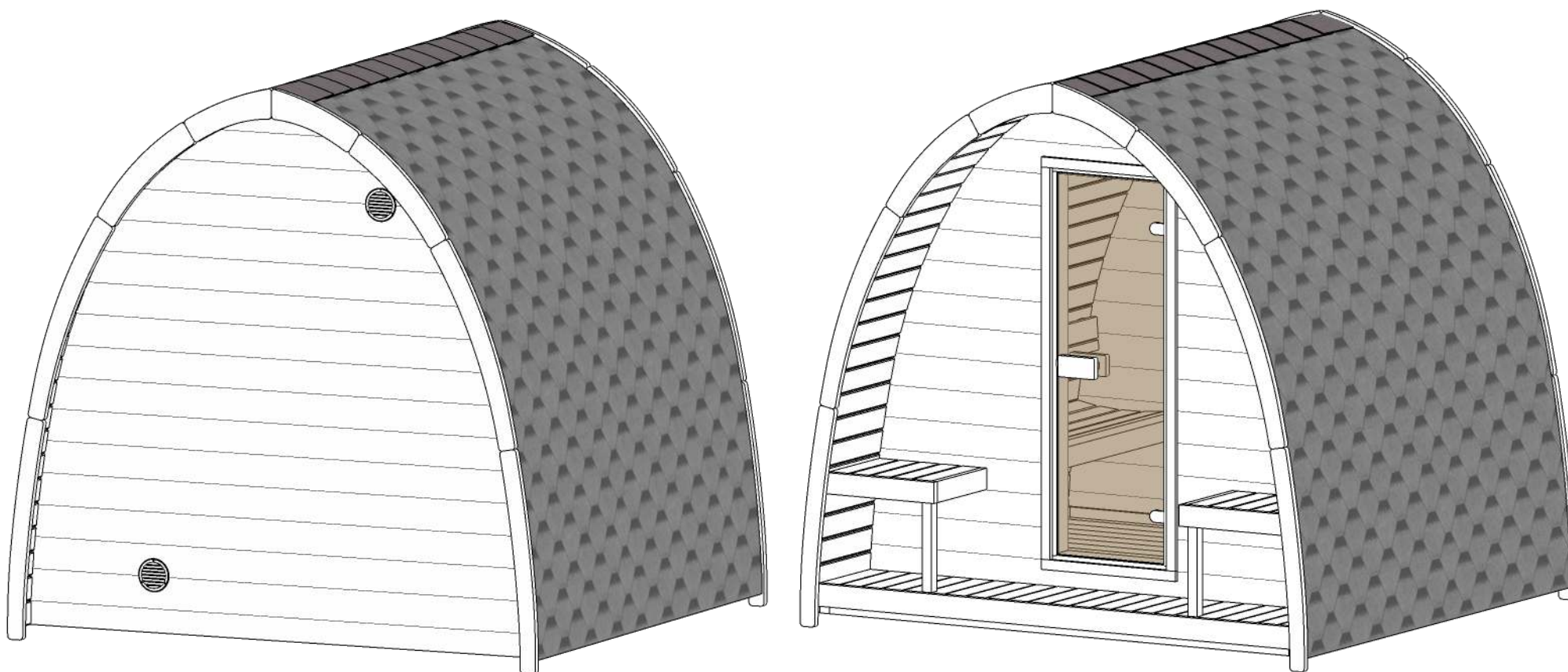




Garden-Series G3 Outdoor Sauna 87D" x 96"W x 93H"

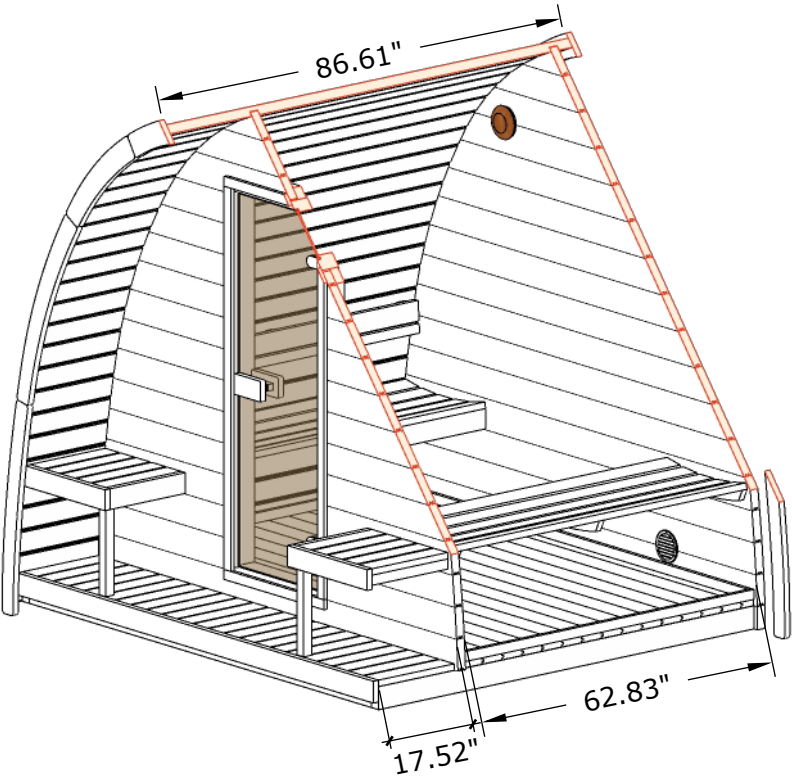
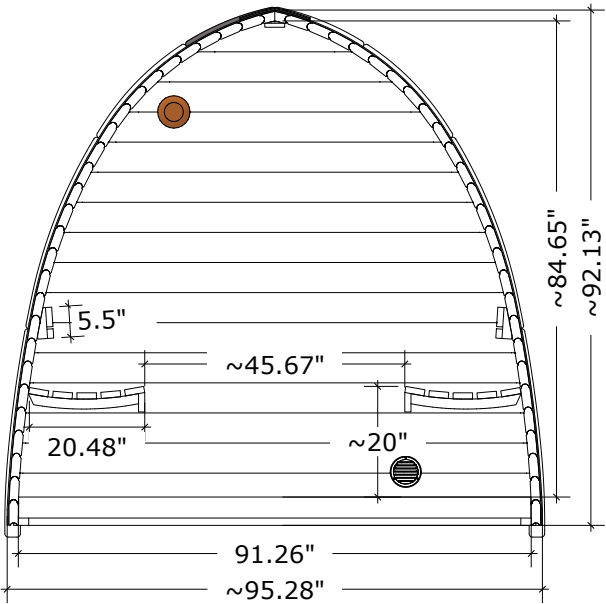
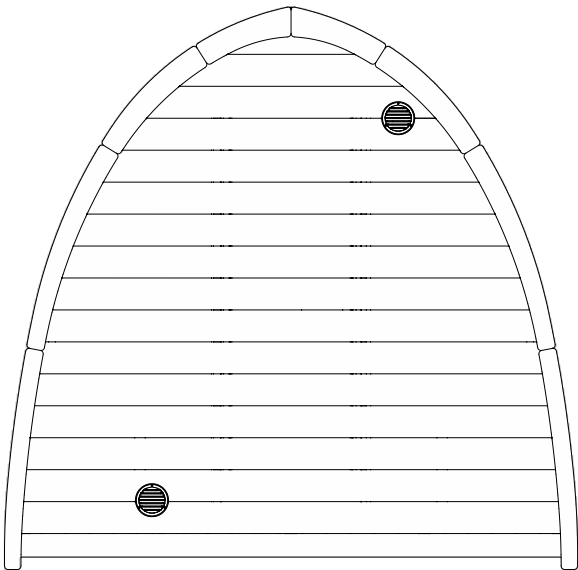
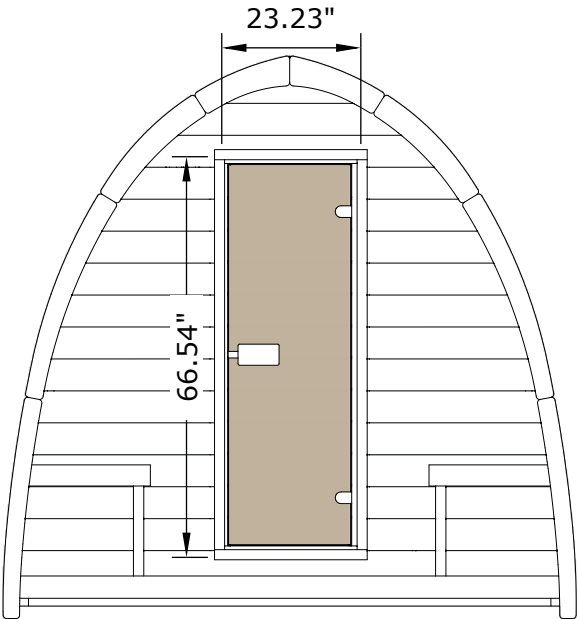


Note: Please read manual before construction

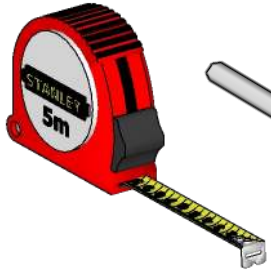
Rev: 2.0_10/2025



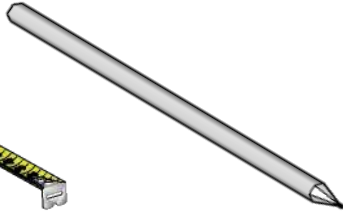
Garden-Series Model G3
Outdoor Sauna



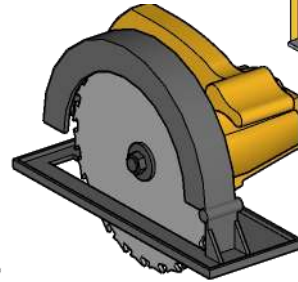
Tools needed



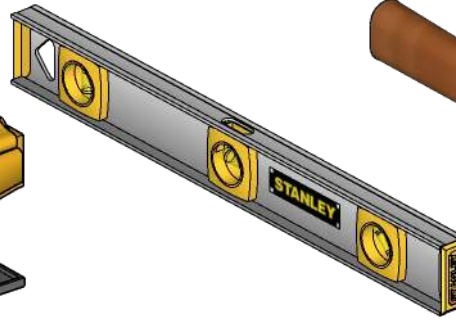
MEASURING TAPE



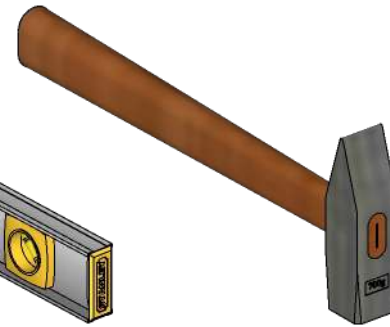
MARKER PEN



CIRCULAR SAW



LEVEL



HAMMER



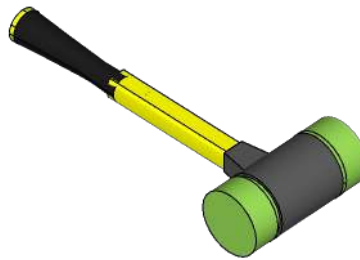
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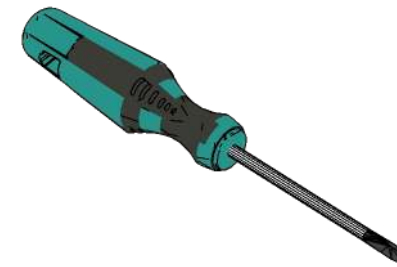
DRILL



UTILITY KNIFE

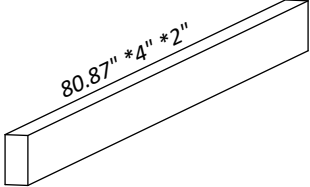
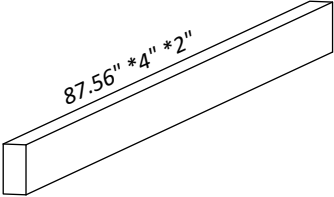
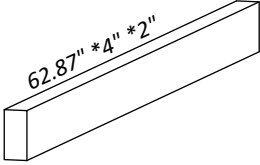
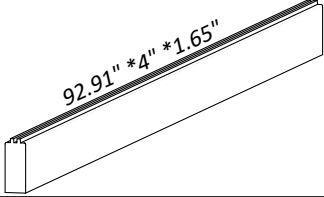
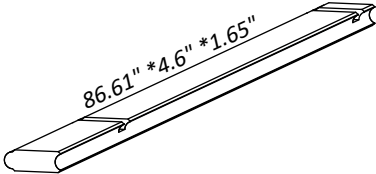
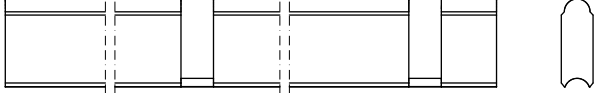
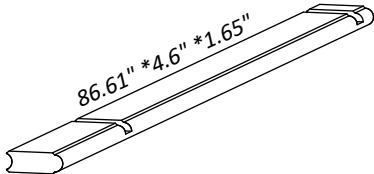
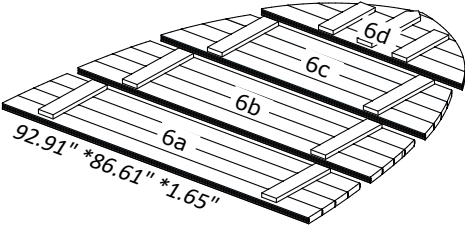
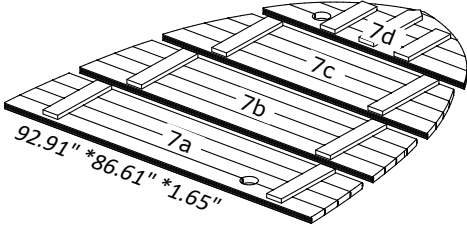
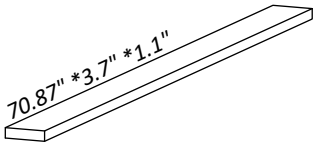
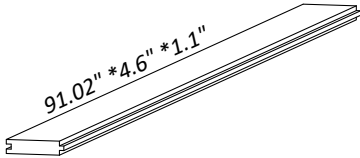


RUBBER Mallet

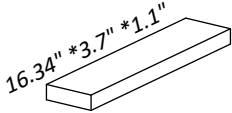
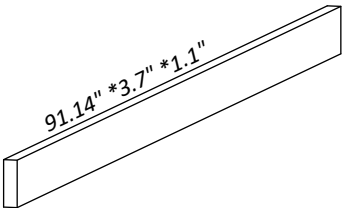
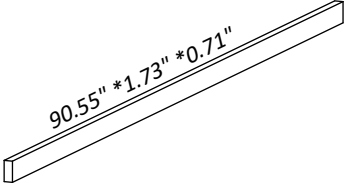
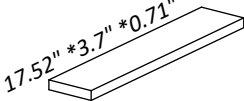
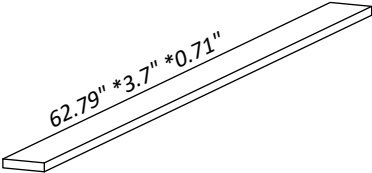
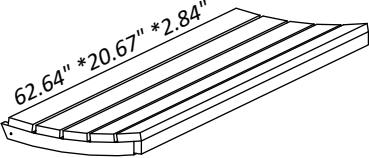
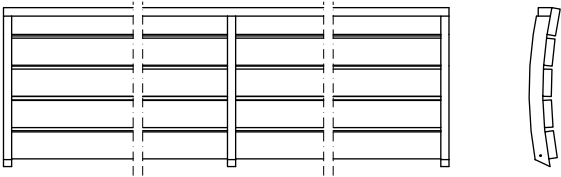
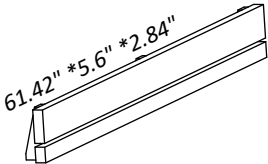
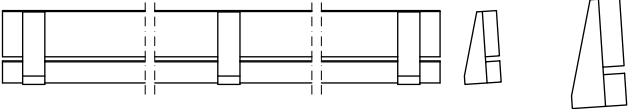
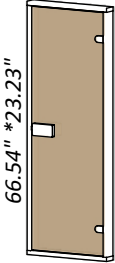
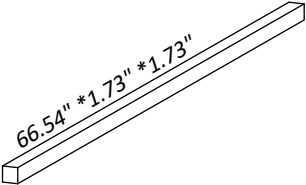
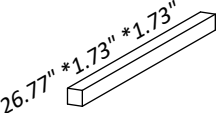


SCREWDRIVER

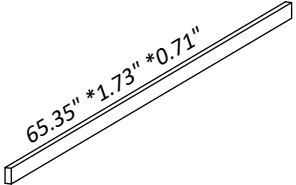
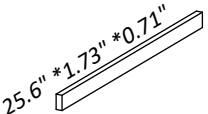
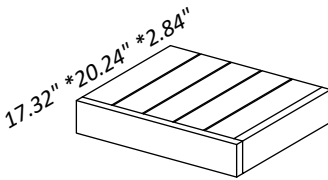
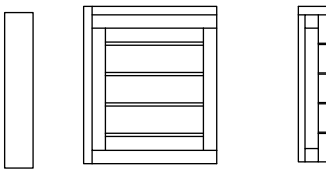
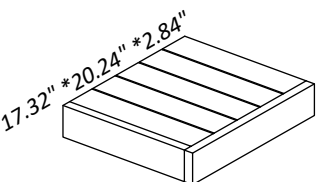
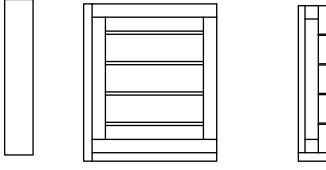
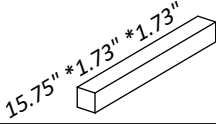
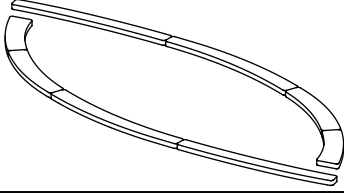
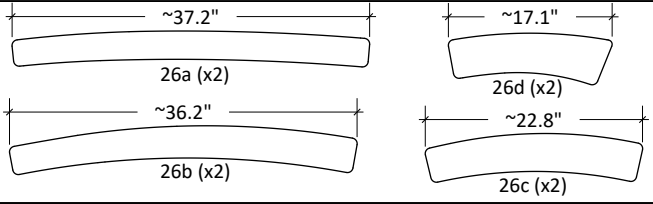
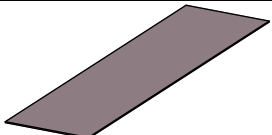
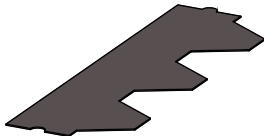
Details list 1/3

DET 1 Article. KSM100/2054	x2		
	PARPR		
DET 2 Article. KSM100/2224	x3		
	PARPR		
DET 3 Article. KSM100/1597	x3		
	PARPR		
DET 4 Article. TSL42/100/2360XL	x1		
DET 5b Article. TSTL117/2200X-01V	x28		
DET 5a Article. TSTL117/2200X-01P	x28		
DET 6 Article. 2-TPO1-PE/42/117	x1		
DET 7 Article. 2-TPO1-PT/42/117	x1		
DET L Article. KTL94/1800	x4		
DET 10 Article. TSL117/2312	x16		

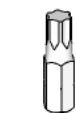
Details list 2/3

DET 13 Article. TTL94/415	x24		
DET 14 Article. TTL94/2315	x1		
DET 15 Article. KHL44/2300	x4		
	PARPR		
DET 16a Article. THL94/445	x1		
DET 16b Article. THL94/1595	x1		
DET 18 Article. 2-TLAKA525/1591	x2		
	PARPR		
DET 17 Article. 2-TST142/1560	x2		
	PARPR		
DET 21 Article. D590/1690PR8	x1		
DET 21c Article. KHP44/1690	x2		
	PARPR		
DET 21d Article. KHP44/680	x2		
	PARPR		

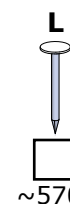
Details list 3/3

DET 21a	x2		
Article. KHL44/1660	PARPR		
DET 21b	x2		
Article. KHL44/650	PARPR		
DET 25b	x1		
Article. 2-TTE514/440V	PARPR		
DET 25a	x1		
Article. 2-TTE514/440P	PARPR		
DET 25c	x2		
Article. KHP44/400	PARPR		
DET 26	x2		
Article. 2-OL-POD	PARPR		
DET N	x9		
Article. KAT-HAR			
DET O	x110		
Article. KAT-SIN			
DET G	x1		
Article. MU-VENT-PU			
DET F	x3		
Article. MU-VENT-ZN			

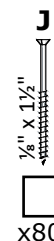
Article.
KI-US-POD-200-300



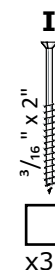
Torx bits
T10 T15
T20 T25



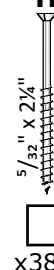
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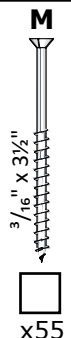
x80



x30

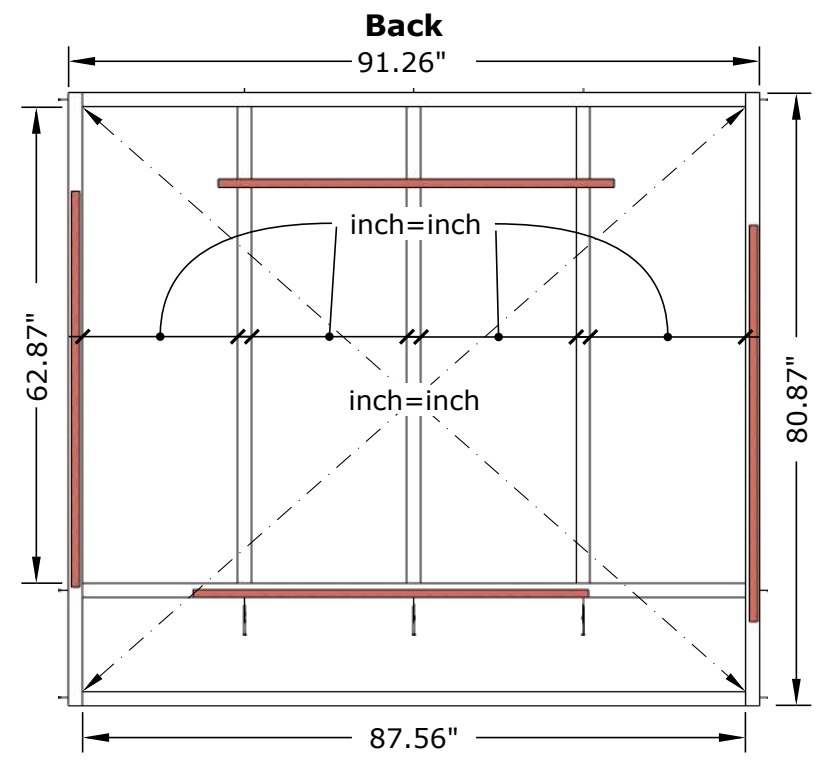
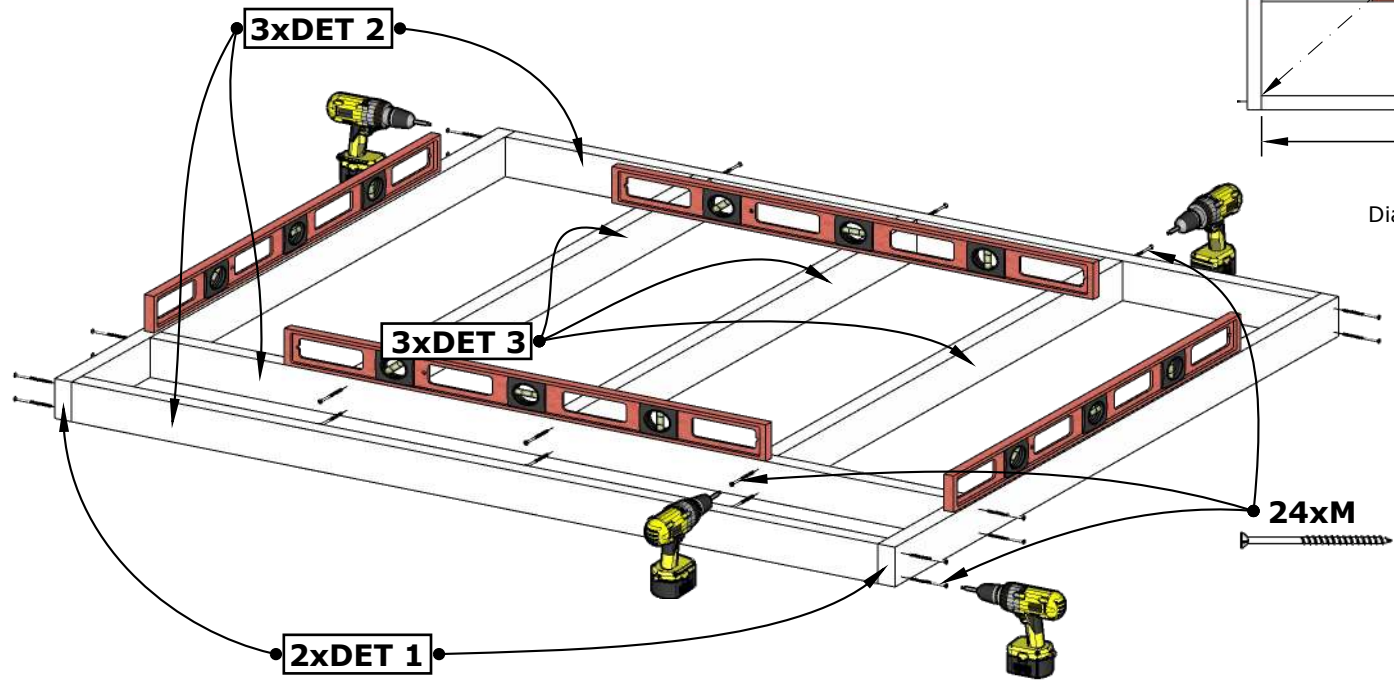


x380



x55

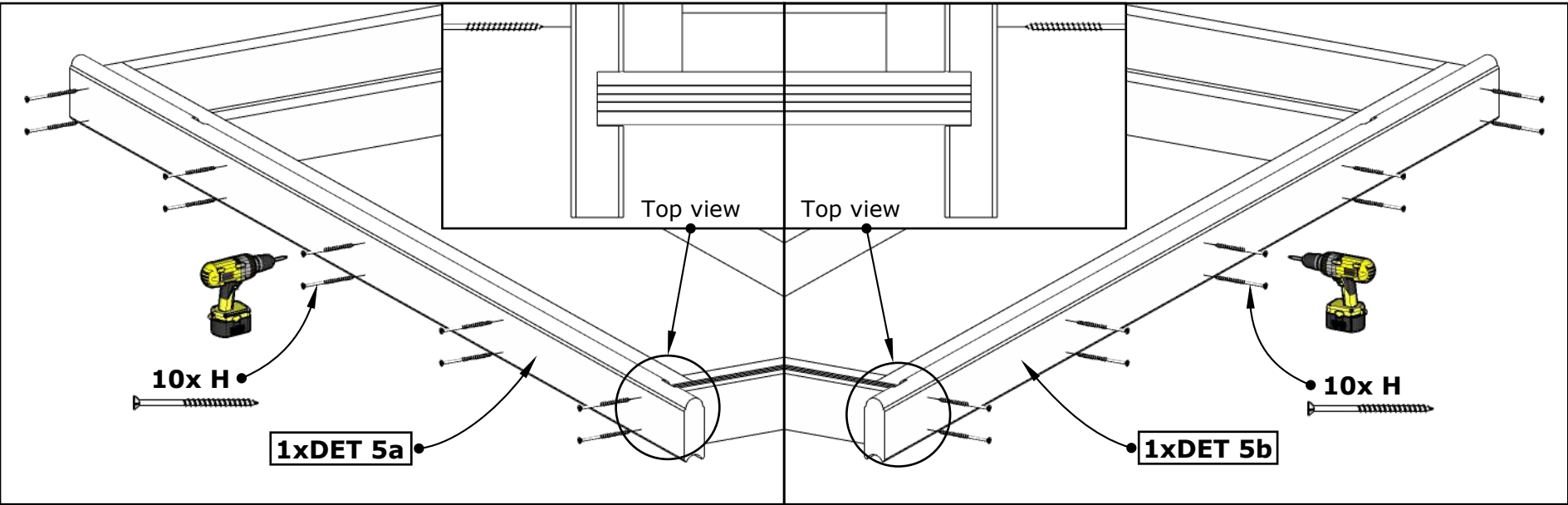
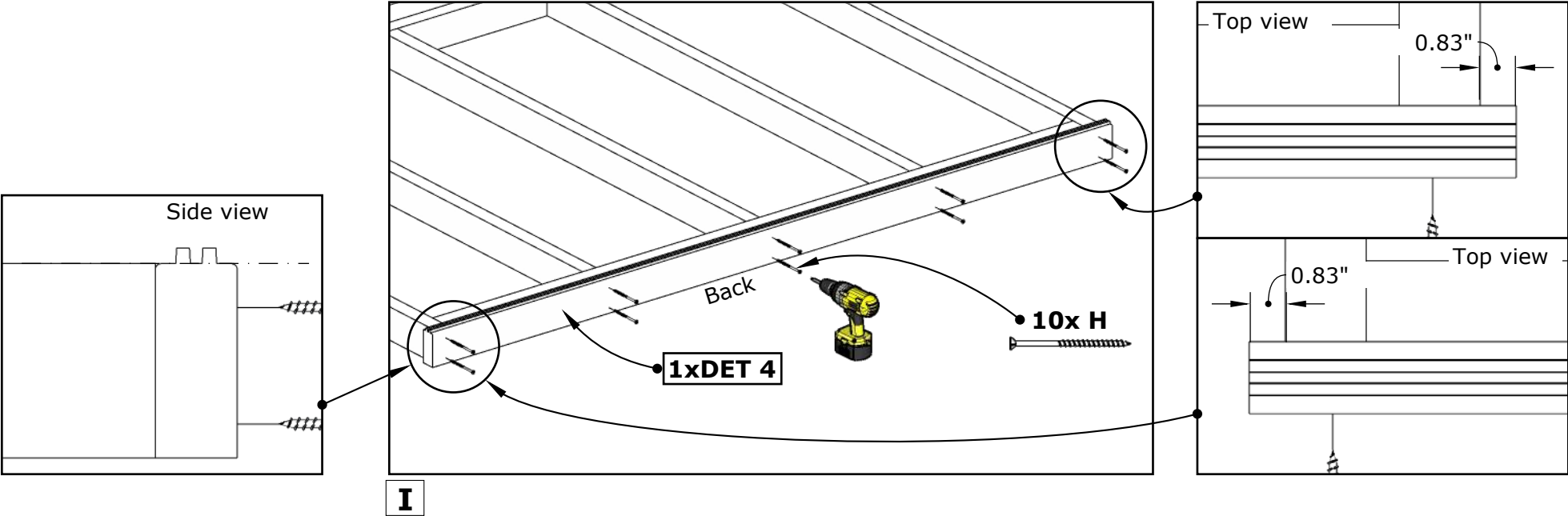
G3 Outdoor Sauna



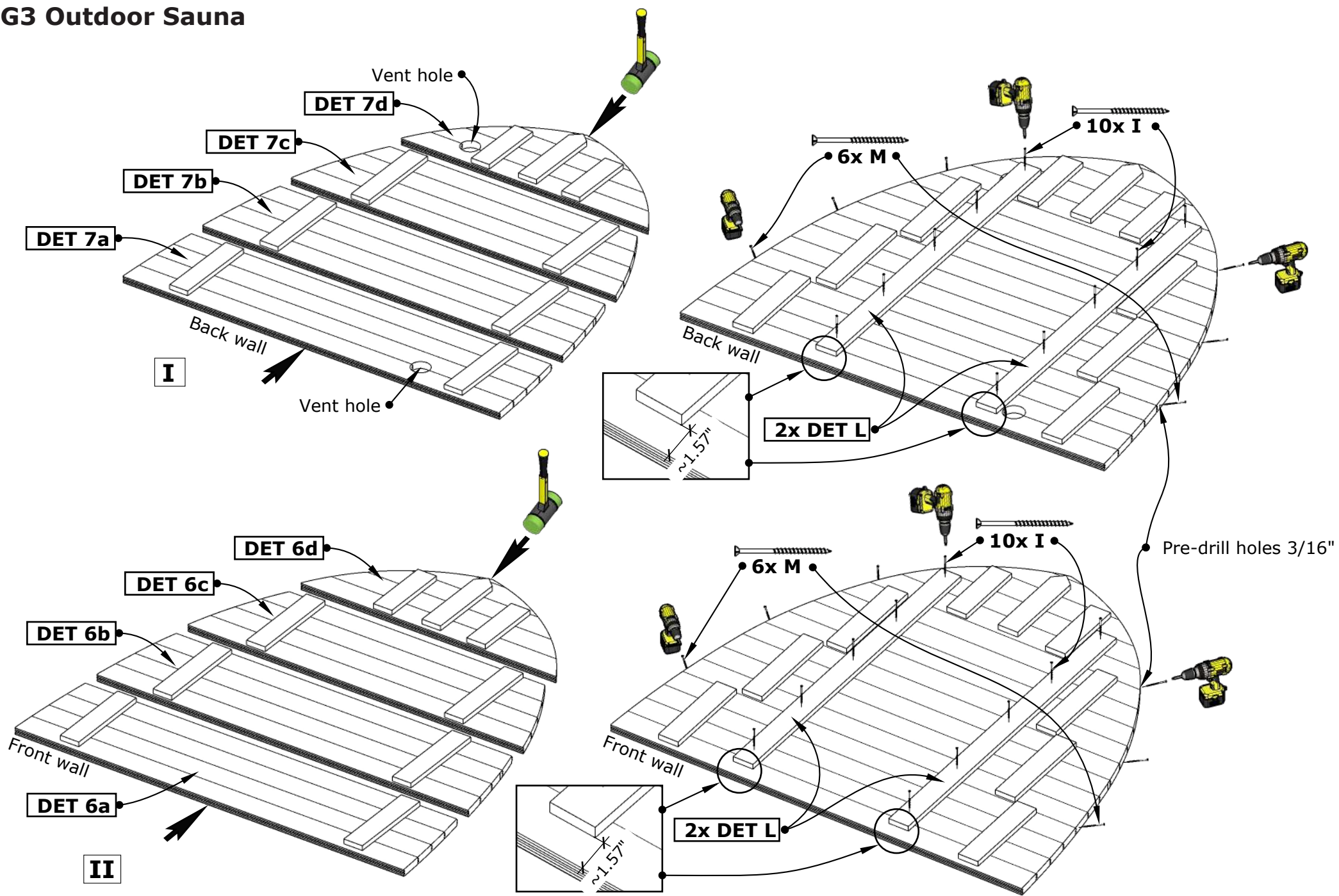
Diagonal measurements should be equal.

1.

G3 Outdoor Sauna

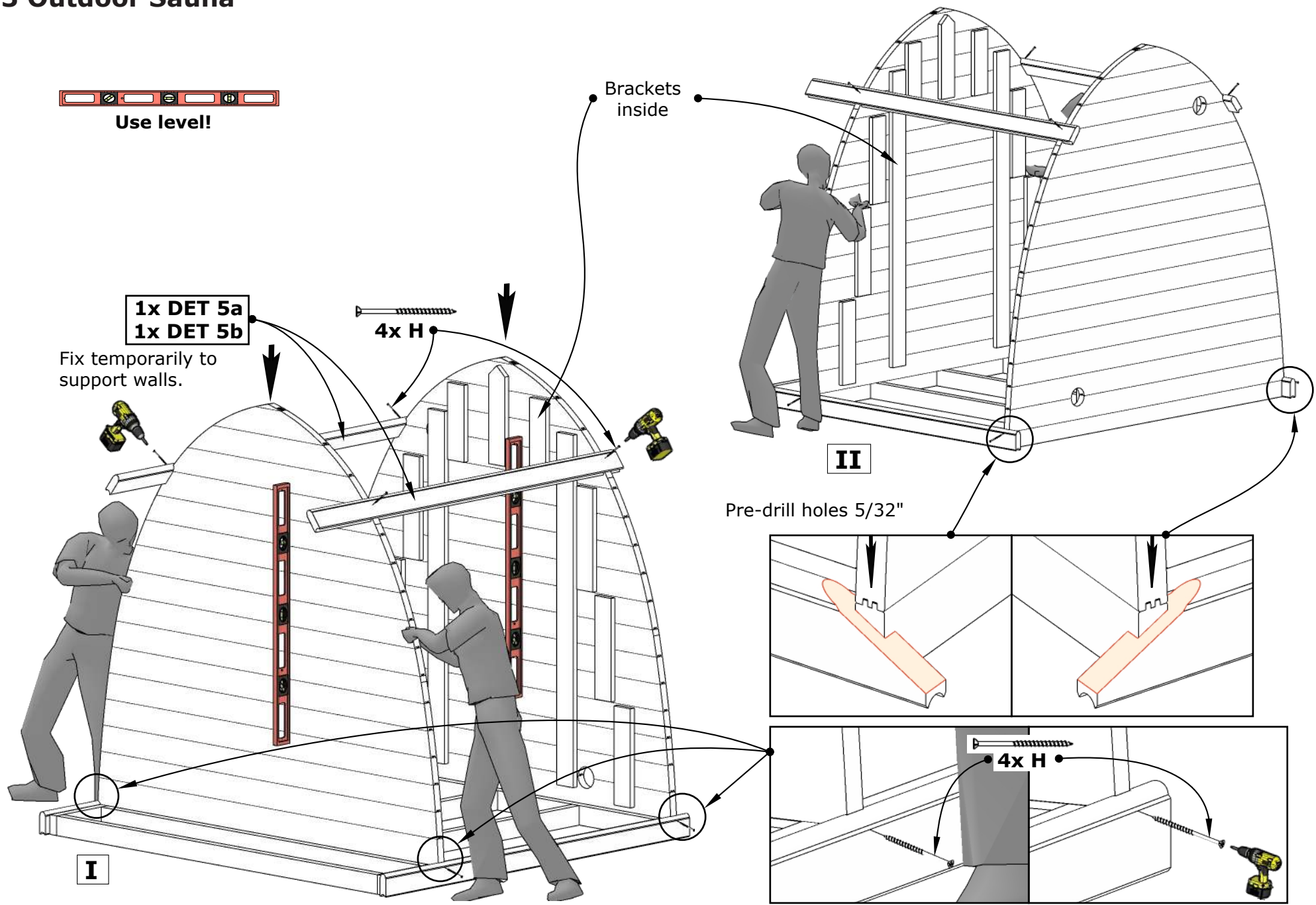


G3 Outdoor Sauna



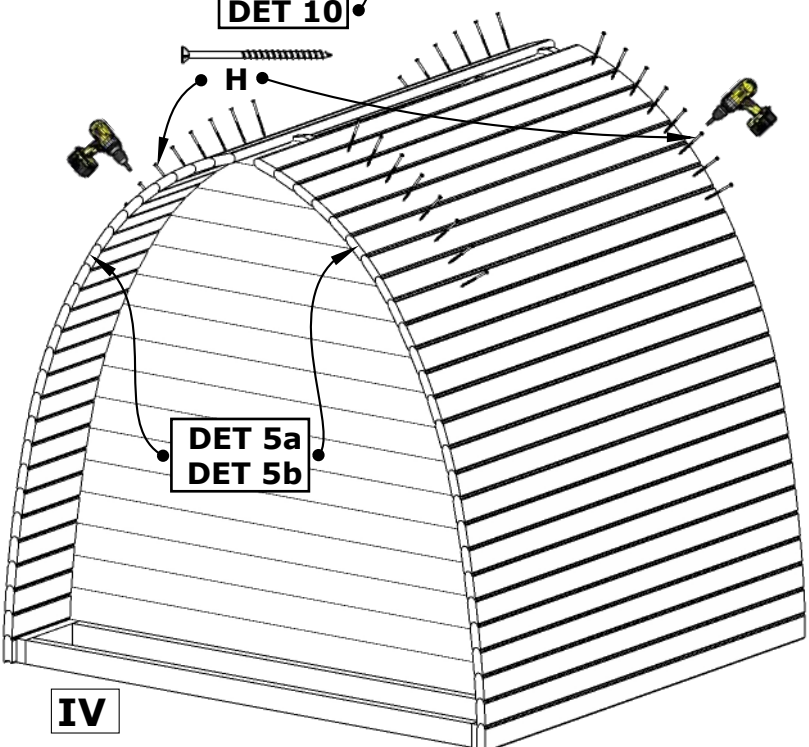
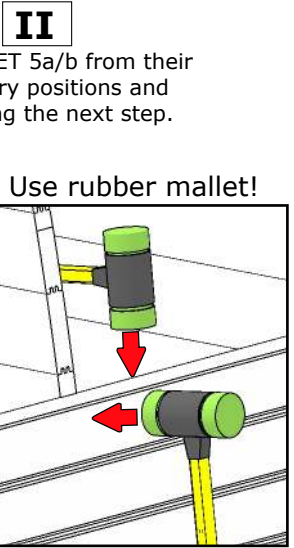
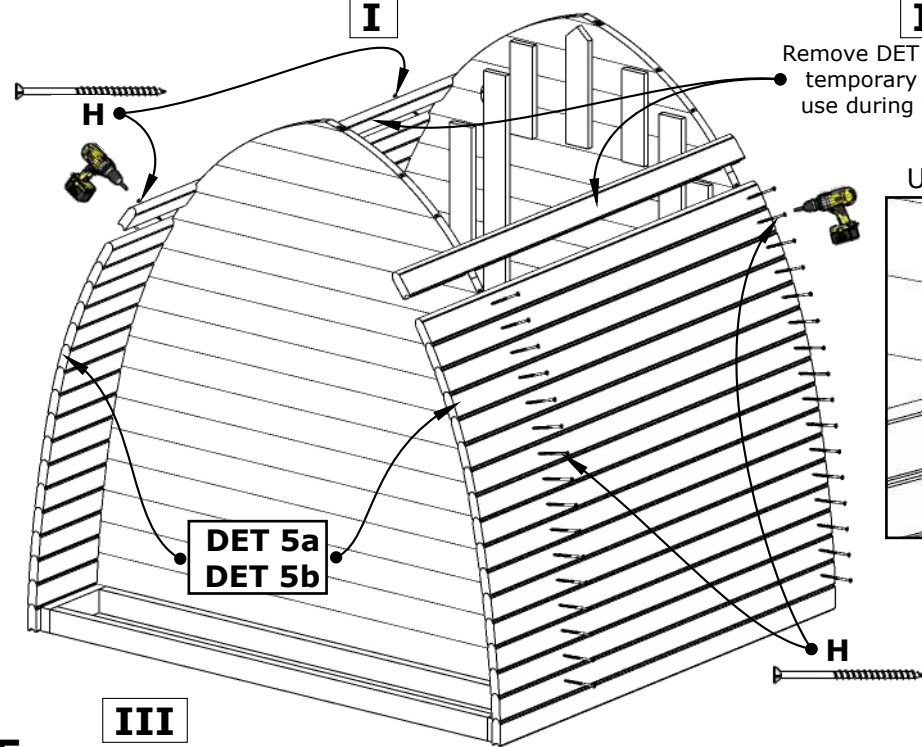
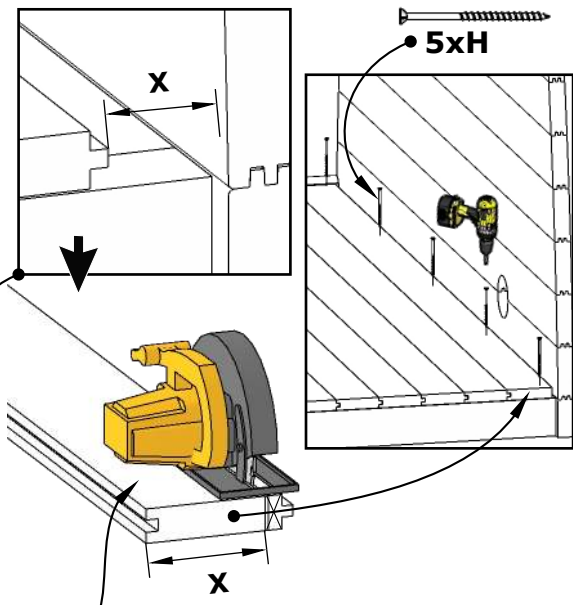
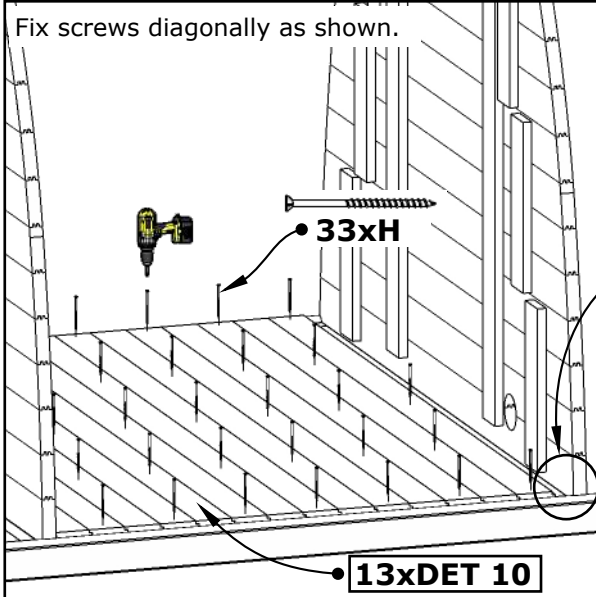
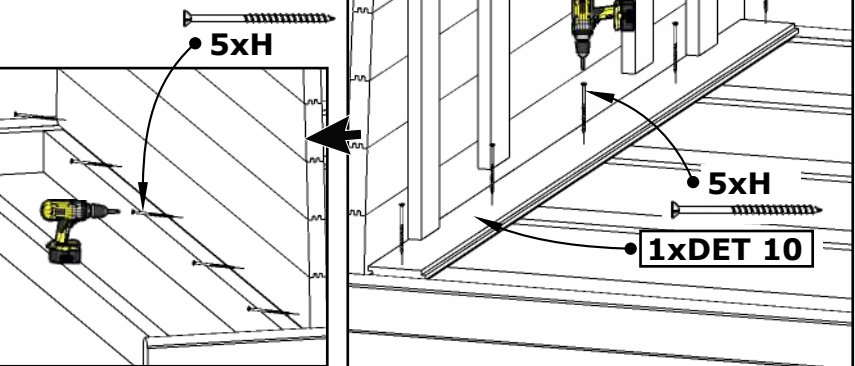
G3 Outdoor Sauna

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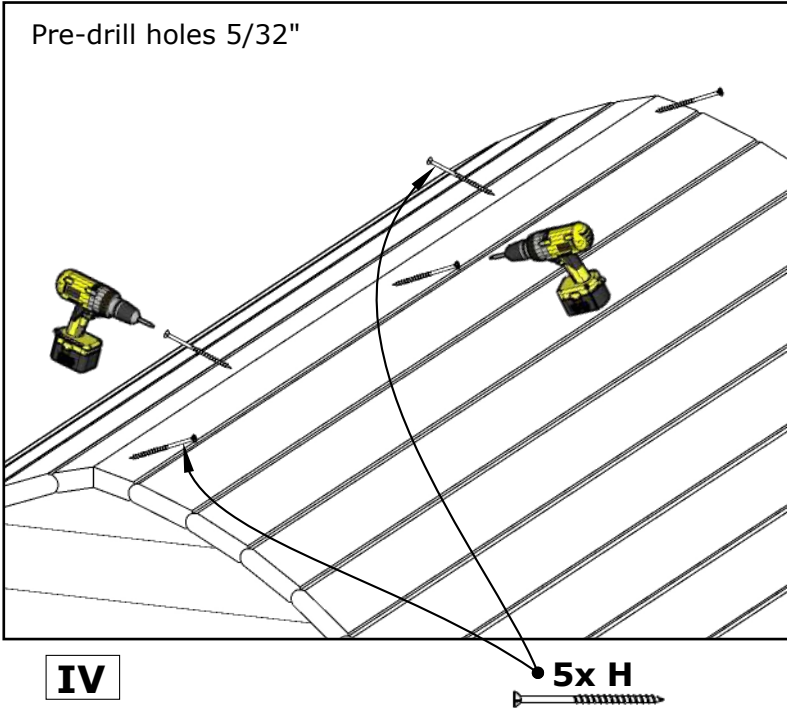
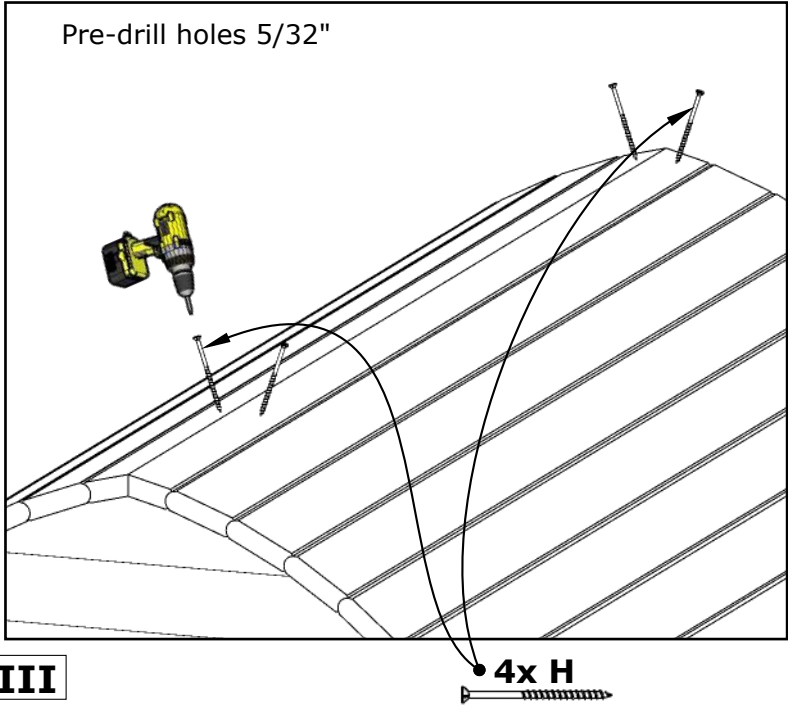
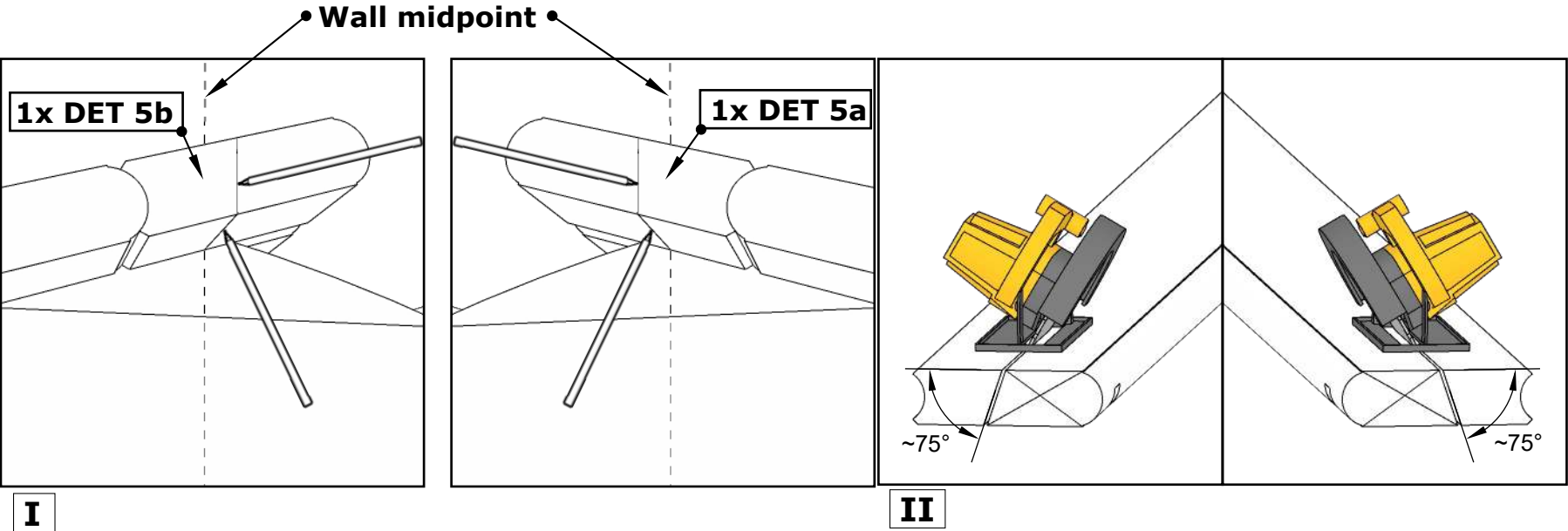


G3 Outdoor Sauna

Pre-drill holes 5/32"



G3 Outdoor Sauna

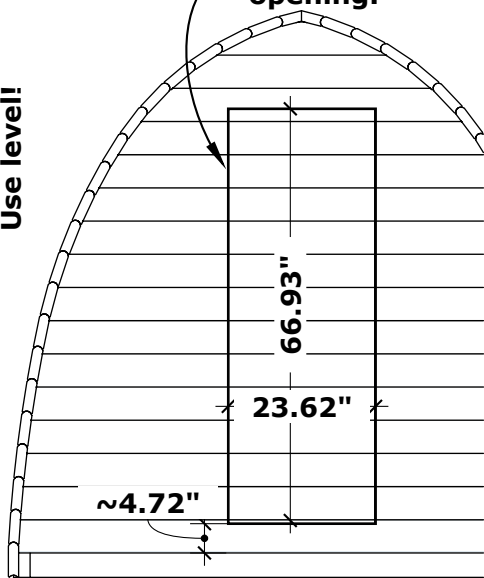


G3 Outdoor Sauna

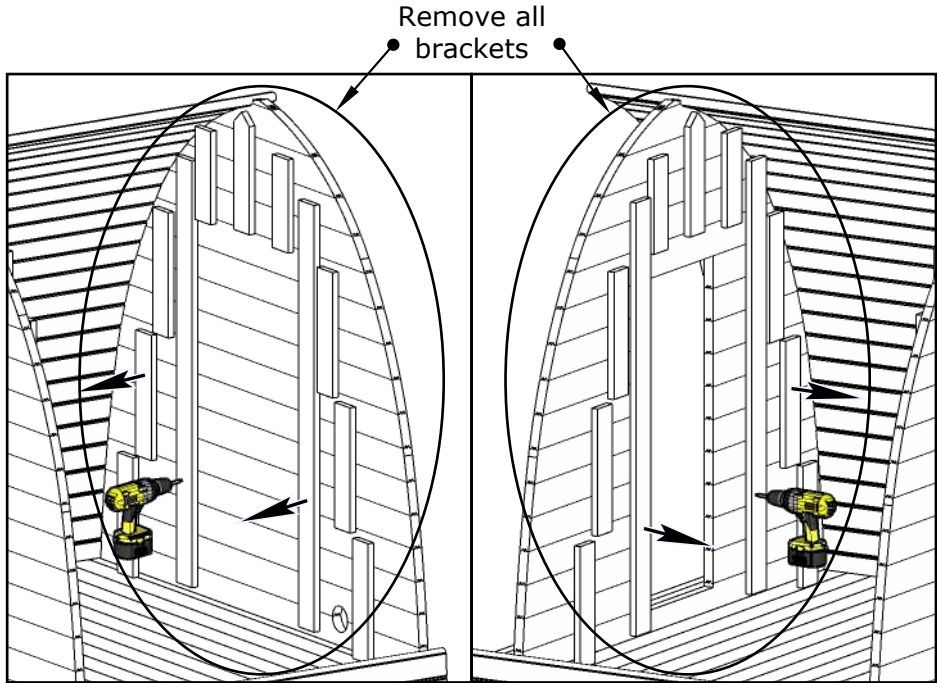
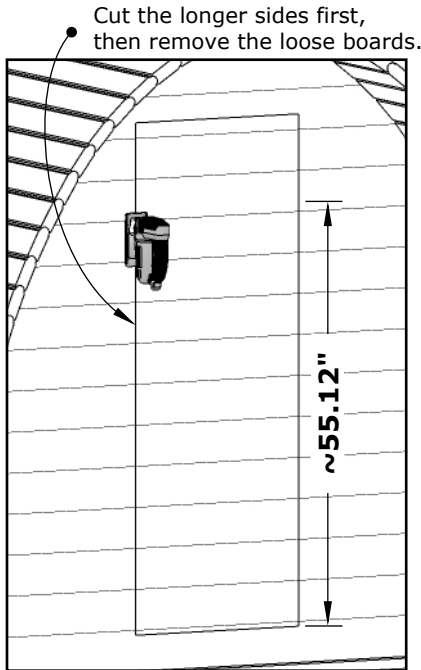


Use level!

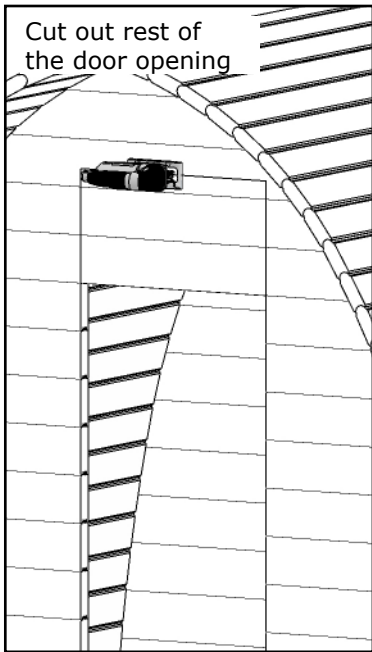
Mark door opening.



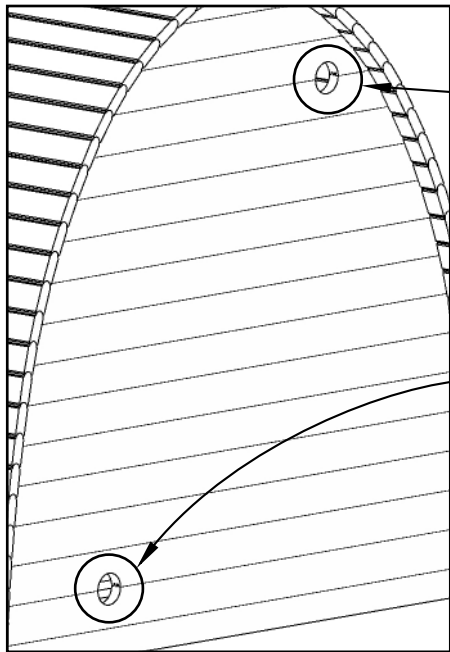
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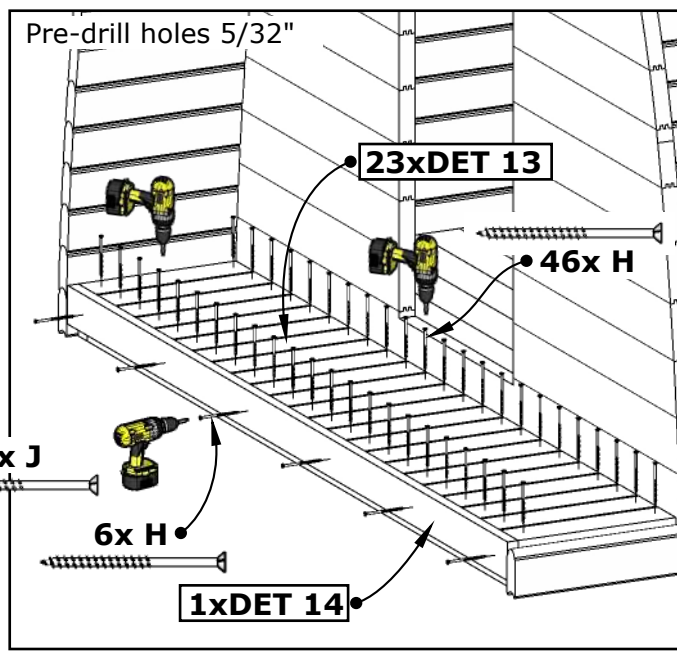
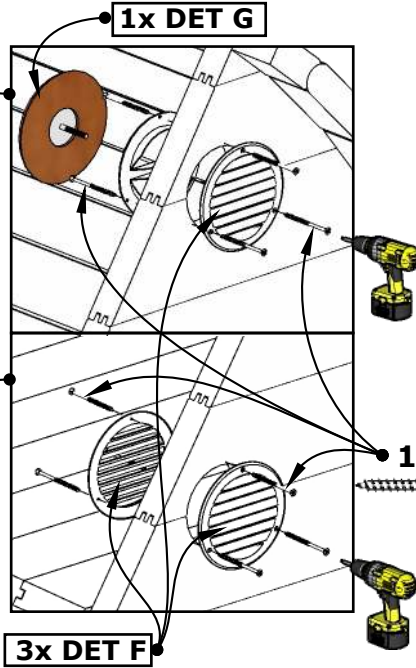
II



III



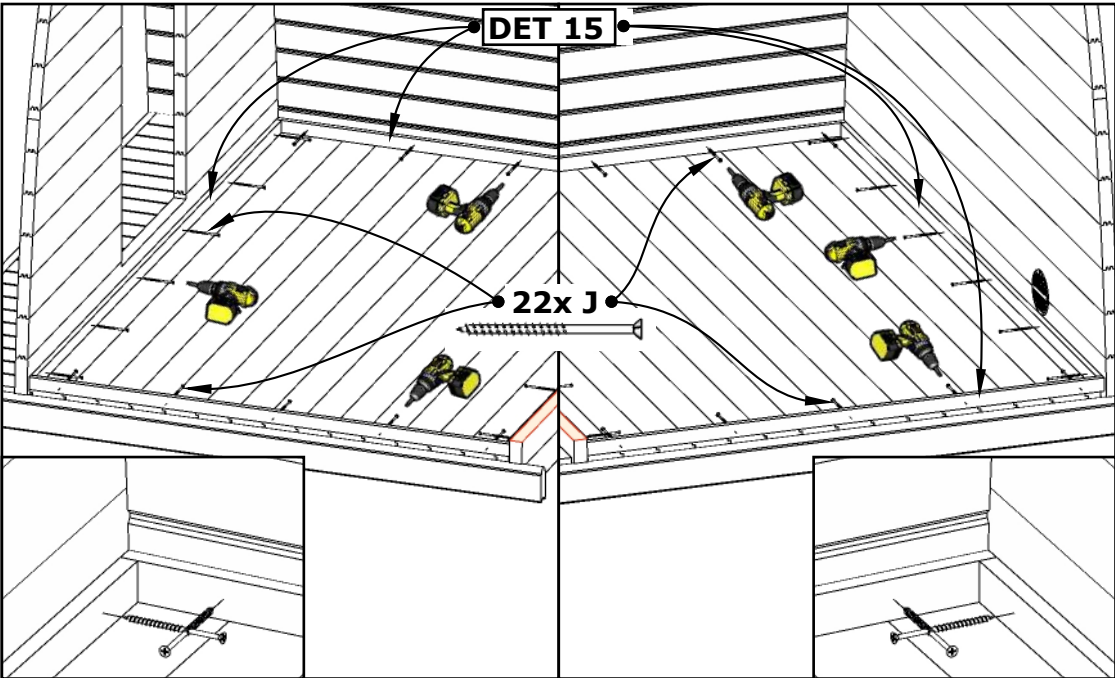
IV



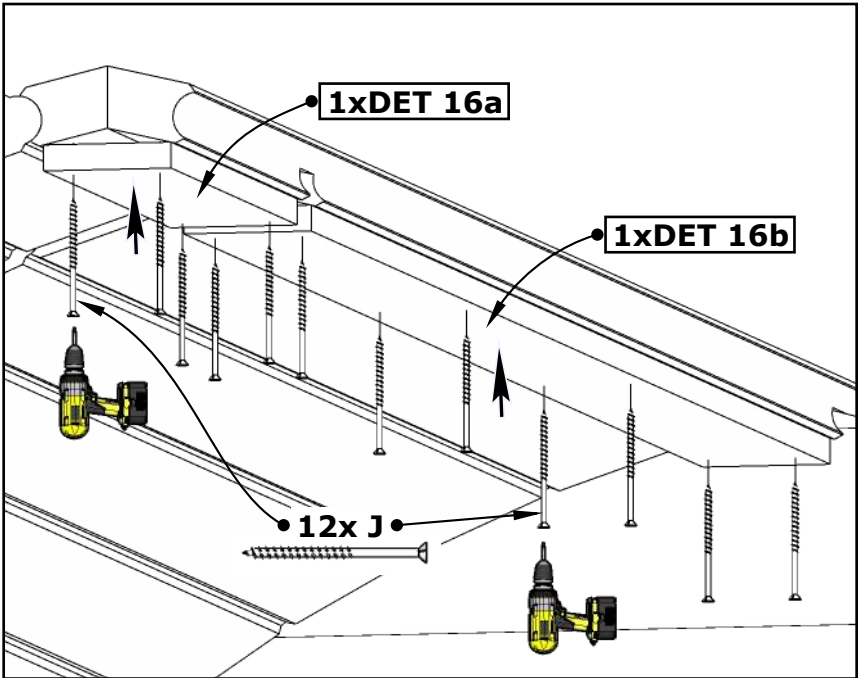
V

7.

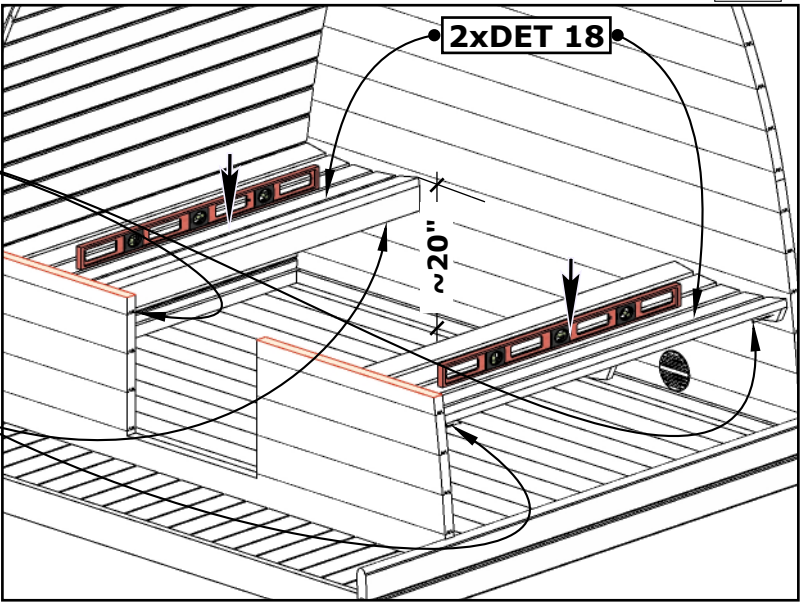
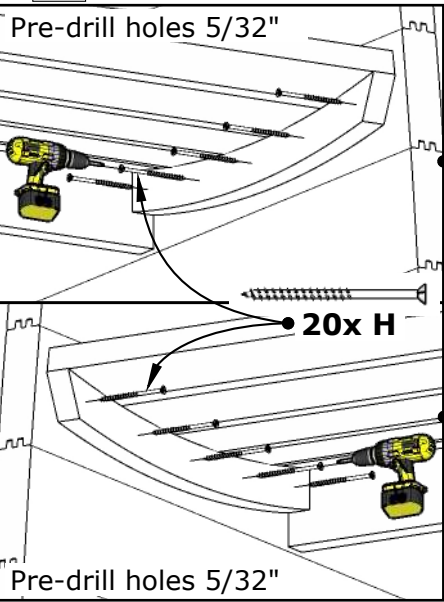
G3 Outdoor Sauna Cut DET 15 to fit each side.



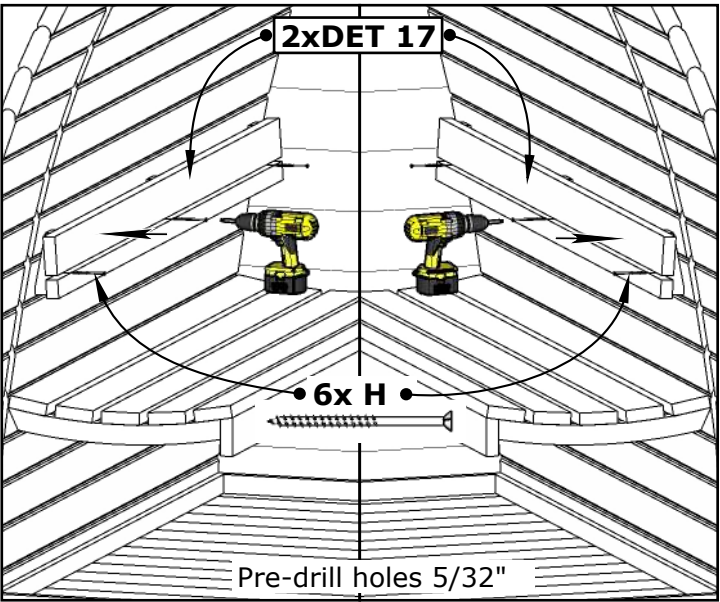
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II



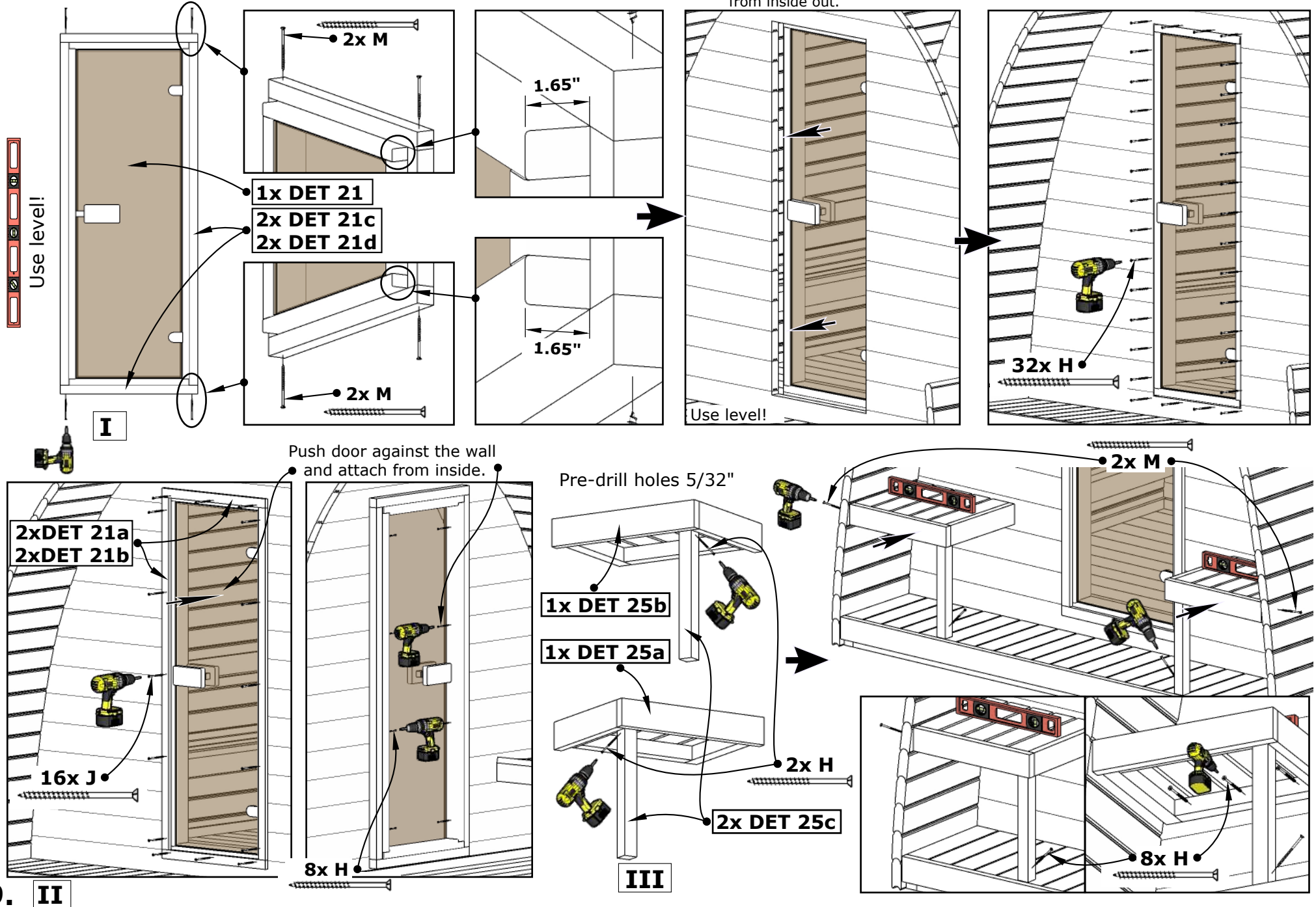
III



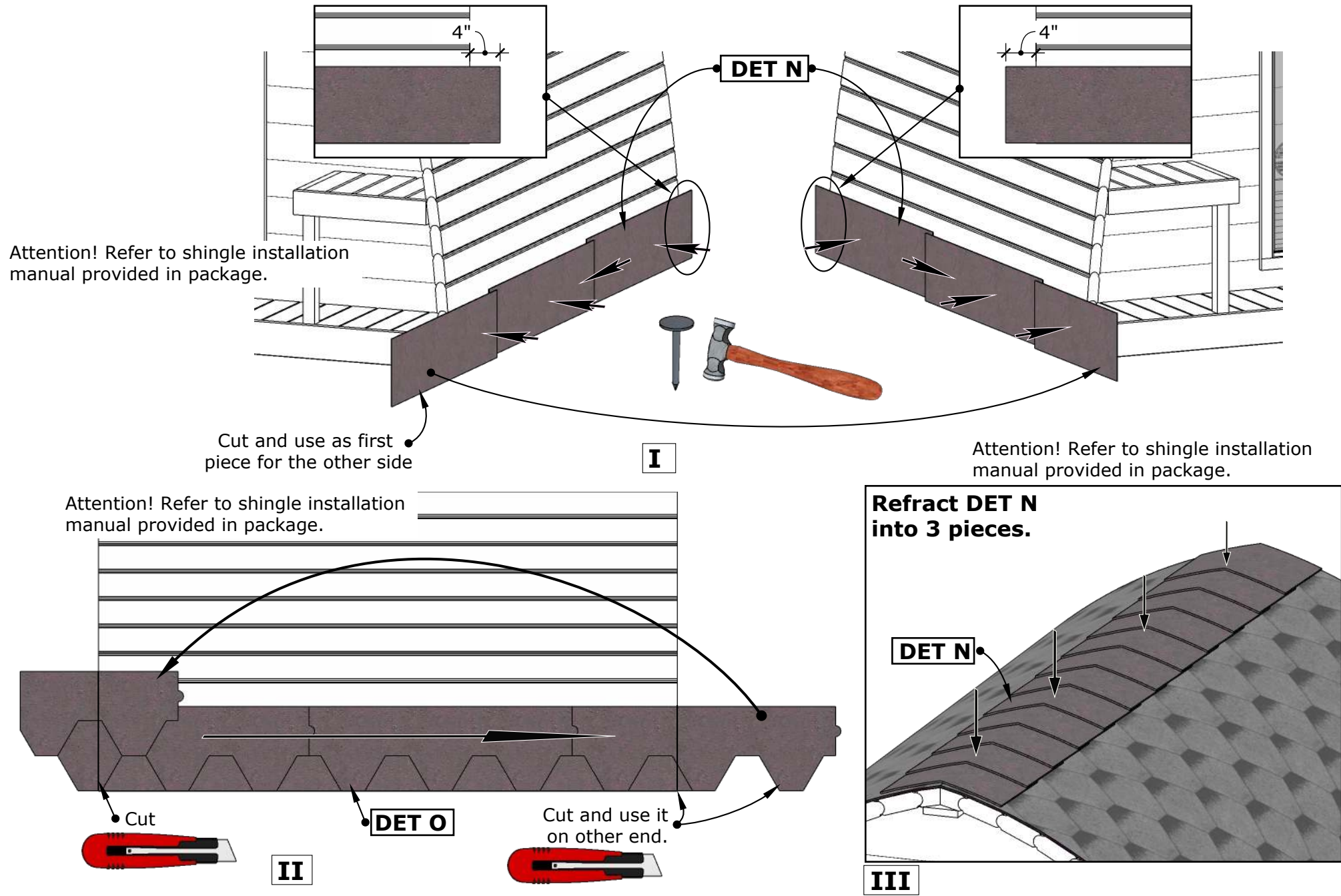
IV

G3 Outdoor Sauna

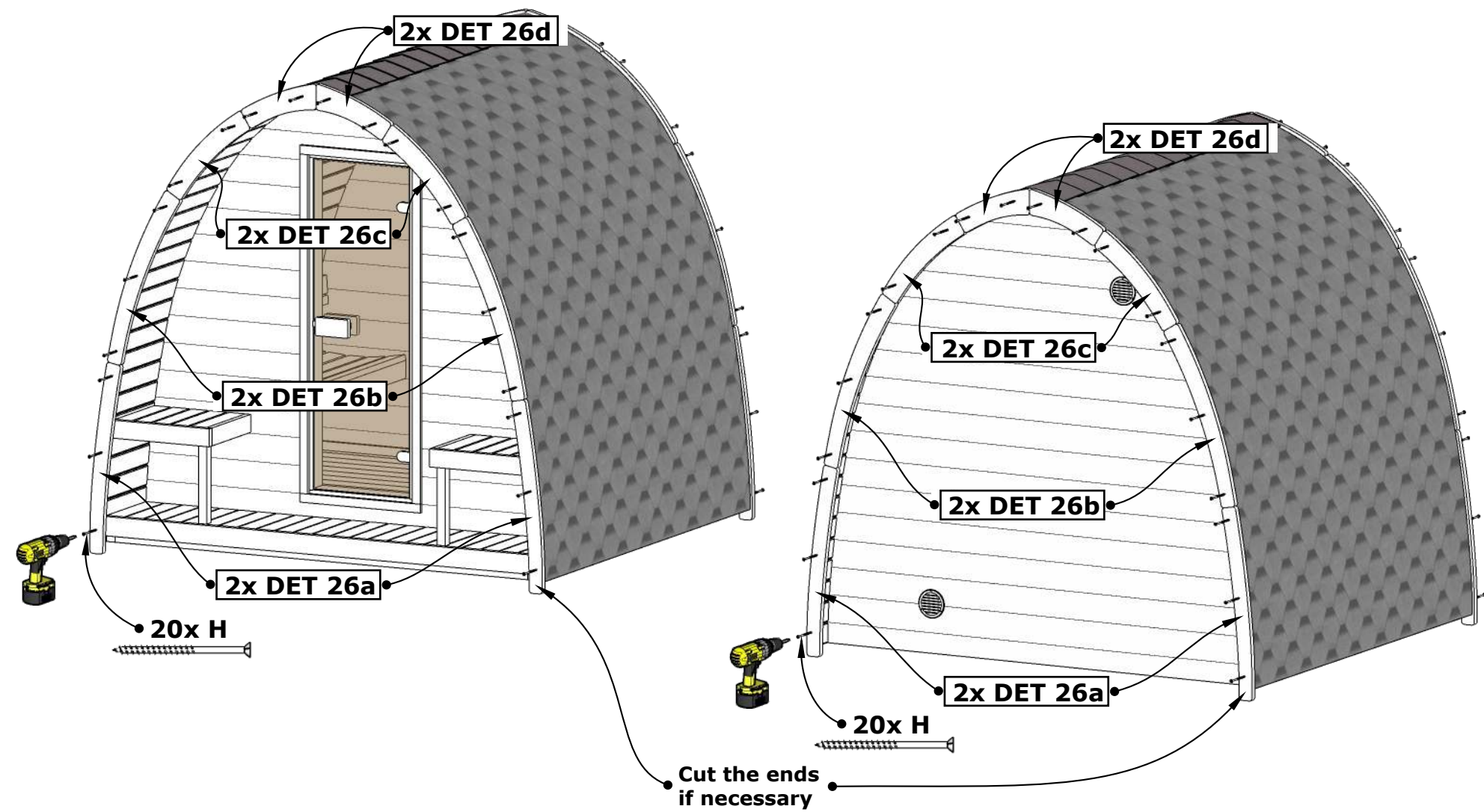
Attention! Place door from inside out.



G3 Outdoor Sauna



G3 Outdoor Sauna



G3 Outdoor Sauna

Installation Instructions

When building a wooden product, it is important to follow all installation instructions to ensure the quality and durability is guaranteed.

Important!

Identification number of the Product / Serial Number: **123456789**

Must be accompanied by the serial number to identify the product.

General Installation

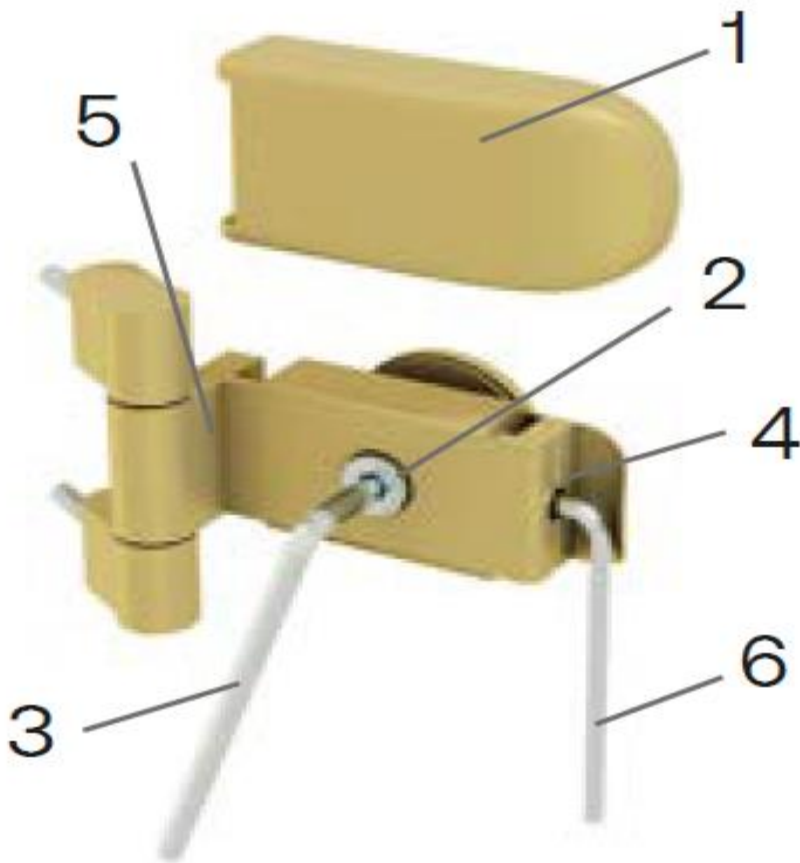
- **Careful handling:** Treat all wooden parts with care during assembly to avoid scratches or friction.
- **Level foundation:** Ensure the sauna sits on a stable, level foundation for proper door and window operation. Ensure the base has enough stability to support the sauna.
- **Proper drainage:** Avoid constant water exposure to wooden materials.
- **Electrical and plumbing:** Hire qualified professionals for electrical work, including heater and lighting installation.
- **Wood treatment:** To ensure optimal performance and longevity of your Sauna, proper wood treatment is crucial. We strongly recommend treating all wooden components with a wood preservative. This includes unfinished skirting boards, if applicable, which should be treated immediately upon assembly.

G3 Outdoor Sauna

Door and Window Maintenance

- **Regular checks:** Regularly inspect window and door hinges and locks. Tighten loose components and lubricate as needed.

• DOOR ADJUSTMENT INSTRUCTIONS



- You will need 3-mm (6) and 5-mm (3) hexagon keys for adjusting the hinges. Remove the plastic covers from the hinges (1). Loosen the fixing screws (2) one turn (do not remove the glass). If needed, the door can be shimmed up a bit from here vertically. If it needs to be adjusted left or right, turn the screws (4 & 5) as required. If one screw is turned counterclockwise, the other must be turned clockwise. Make sure both screws are tight when you have completed this step. Then tighten the fixing screws (2) when adjusted.

G3 Outdoor Sauna

Wood Protection and Maintenance

- **Protective coating:** Apply a wood preservative at least once a year (or more often) to improve resistance to dirt and moisture, make cleaning easier, and extend the lifespan of the product.
- **Adjusting wick condition:** Check and adjust the condition of the sauna's wicks (if applicable) a few times a year.

Sauna Heater and Stones

- **Heater and chimney installation:** Follow the manufacturer's instructions for heater and chimney installation.
- **Cleaning heater stones:** Wash new stones before placement to remove dust and chemicals.
- **Stone placement:** Arrange stones according to the manufacturer's instructions, ensuring heating elements are not exposed.
- **First heating:** The first heating must take place under supervision for two-hours to a temperature of about 210°F. The sauna must be well ventilated both during and after heating. This allows the wood to absorb finishing materials and form a protective layer.

Sauna Use

- **Firewood:** Use dry firewood up to 12" long for wood-burning heaters.
- **Water Throwing:** Throw water only on the heater, not on walls or benches.
- **Swimwear:** Avoid wearing swimwear in the sauna to prevent damage to the benches from dripping water.
- **Seating comfort:** Consider using seating pads for increased comfort on hot benches.
- **Cracked stones:** Check the heater stones regularly, as they can crack over time. Replace or add stones as needed.

Sauna Cleaning After Each Use

- **Wipe down benches:** Use a clean, damp cloth to wipe down the benches. Do not use running water to clean the bench or other wooden surfaces.
- **Cleaning products:** Use suitable cleaning products specifically designed for sauna benches and other wooden parts.
- **Drying and ventilation:** After cleaning, allow surfaces to dry completely and ensure proper ventilation. Run the heater for at least 30 minutes with the vent open and door/windows closed.

Sauna Maintenance - Yearly

- **Wood treatment:** Re-treat wooden surfaces with a suitable product, especially for frequently used saunas.
- **Cleaning surfaces:** Clean all surfaces with a soft brush/cloth and a designated cleaning agent according to the product's instructions.
- **Heavy stains:** For stubborn stains, lightly sand the area before re-treating with wood preservative.

- **Avoid unsuitable products:** Avoid paints, varnishes, harsh disinfectants, or pressure washers, as these can damage the wood.
- **Hardware checks:** Inspect bench and support mountings. Tighten loose screws if necessary, as wood can loosen due to heat and moisture fluctuations.

What to Avoid in Your Sauna

- **Drying textiles:** Avoid drying textiles in the sauna due to fire hazards and potential wood damage from excessive moisture.
- **Excessive heat:** Don't exceed the maximum temperature specified by the heater manufacturer to prevent fire hazards and wood warping.
- **Cleaning methods:** Avoid using pressure washers or excessive running water, as this can permanently damage the wood structure.

Wood Characteristics in Saunas

- **Natural changes:** Wood is a natural material that may crack or warp slightly due to temperature fluctuations. This is normal in saunas with extreme temperature and humidity changes.
- **Deformation factors:** The risk of wood deformation depends on the material, usage intensity, and is more noticeable with wider boards.
- **Darkening wood:** Wood in areas exposed to hot steam may darken over time.
- **Wood Smell:** Thermally treated wood has a characteristic smell that diminishes over time but does not completely disappear. In a sauna, the smell weakens faster if it is heated for a long time and aired at the same time. The smell is softened by treating the wood with a suitable wood oil or wood care product. Do not wash untreated thermal wood with water, as this will make the smell stronger.