



Garden Luxury Series GL6 Outdoor Sauna
91D" x 91W" x 93H"

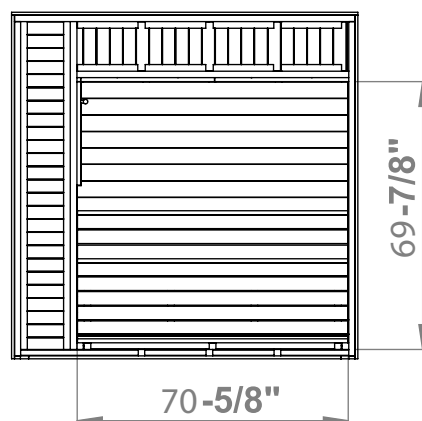
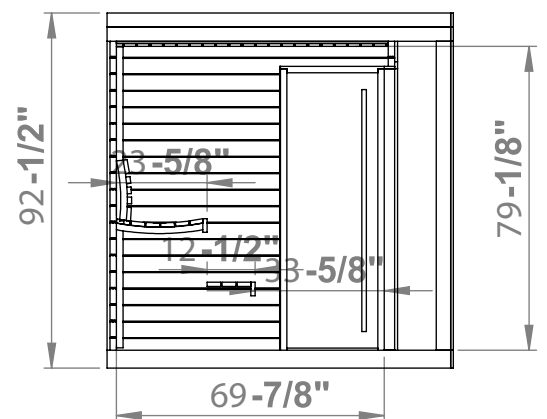
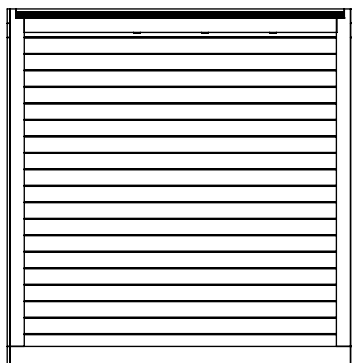
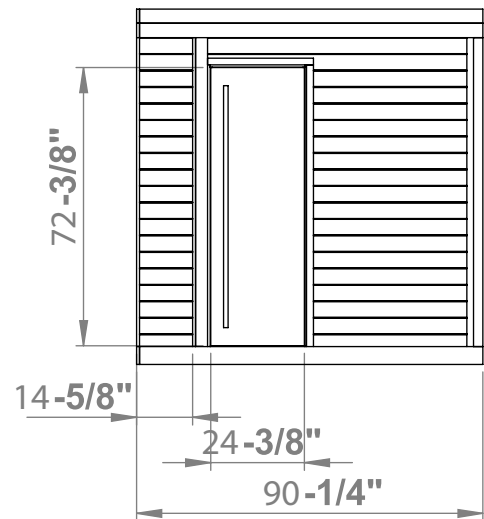
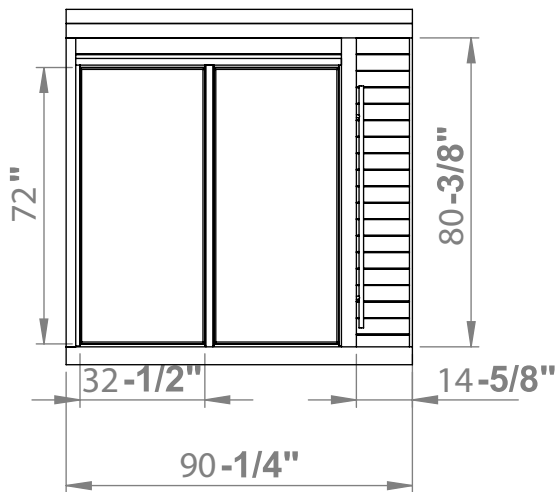
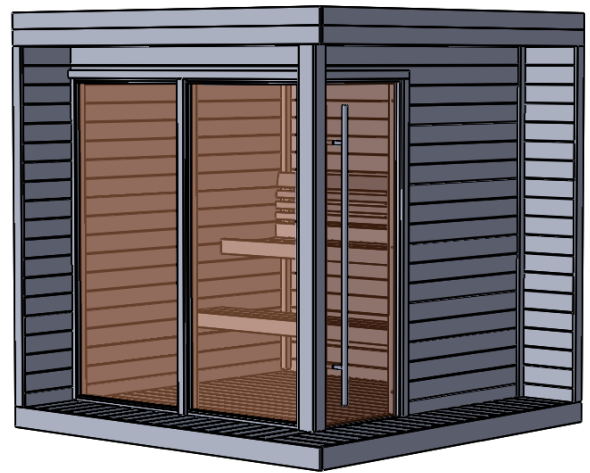


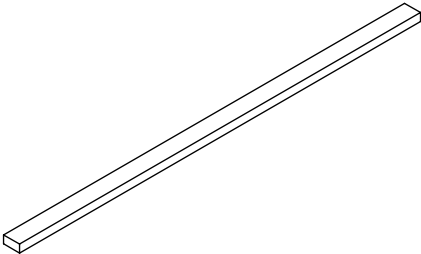
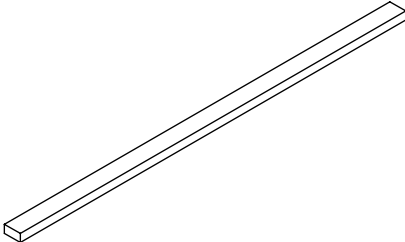
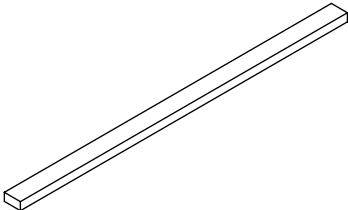
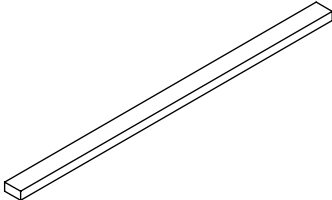
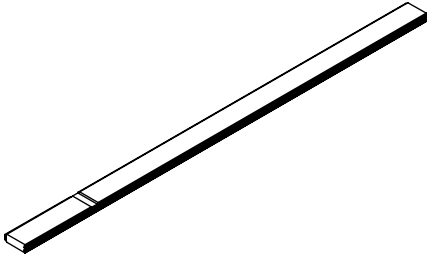
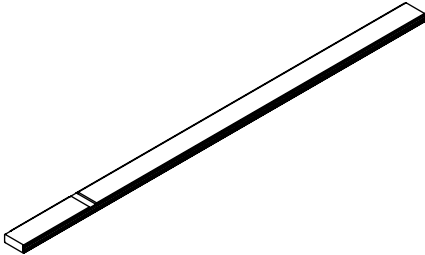
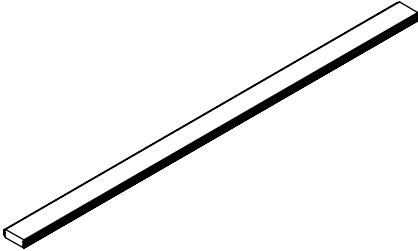
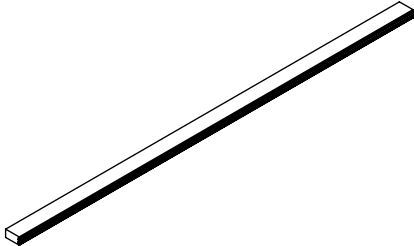
Note: Please read manual before construction

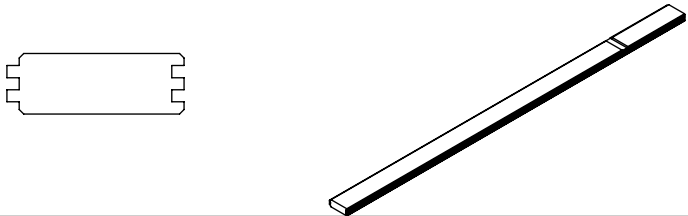
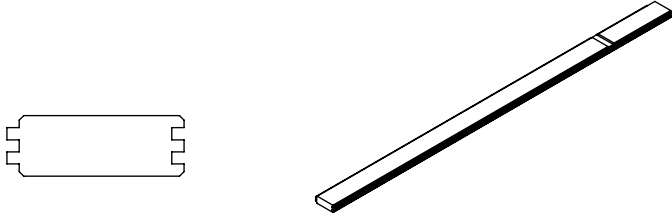
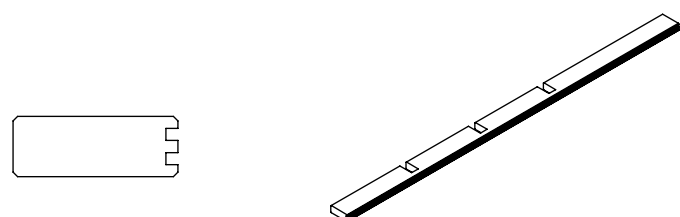
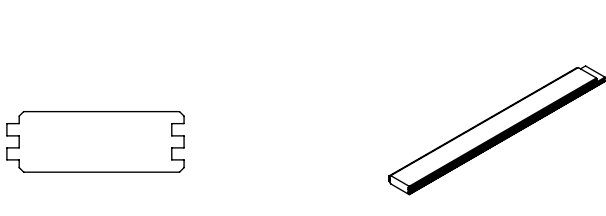
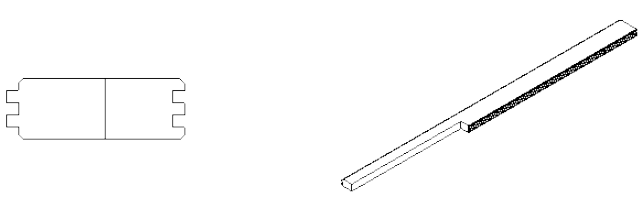
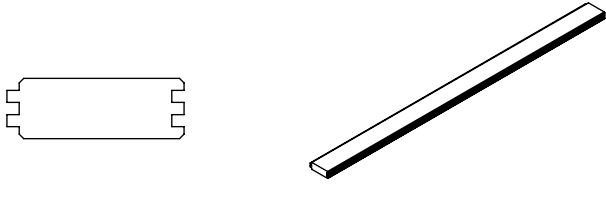
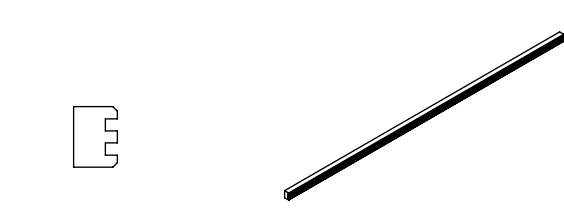
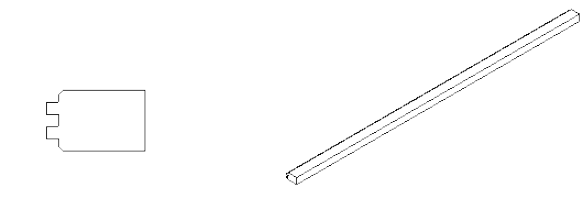
Rev: 3.0_04/2026

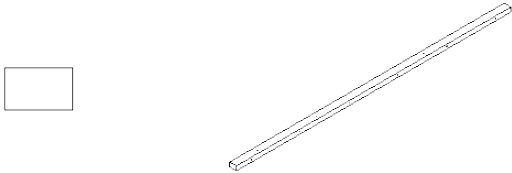
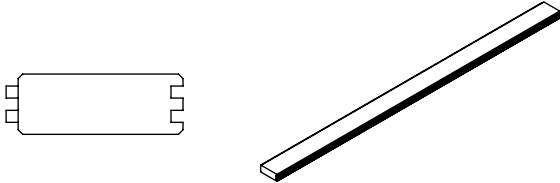
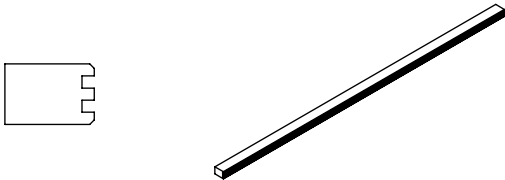
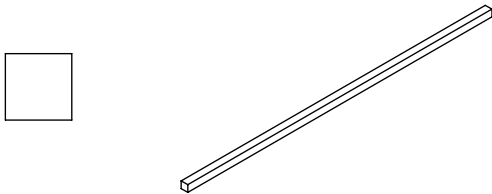
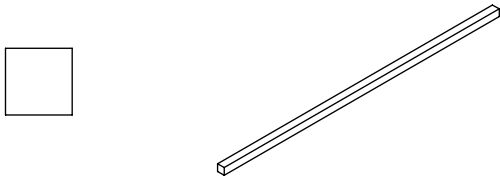
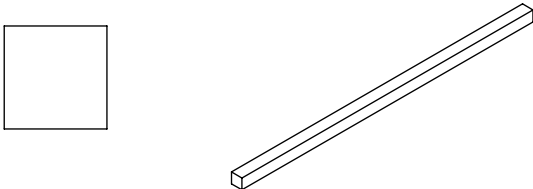
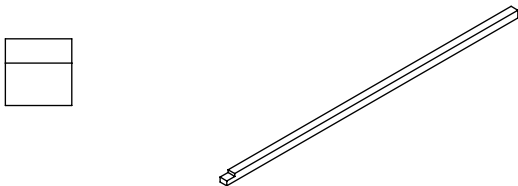
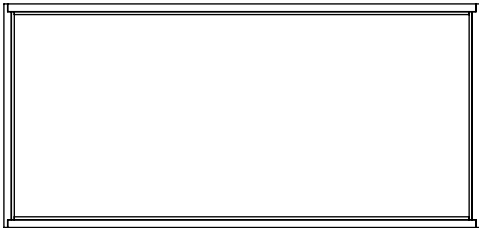
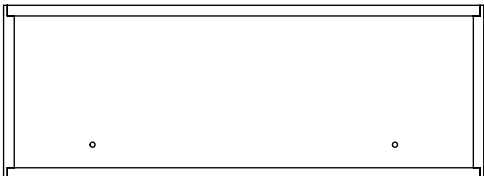


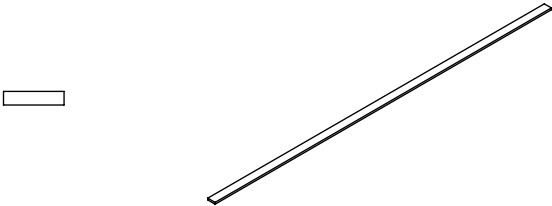
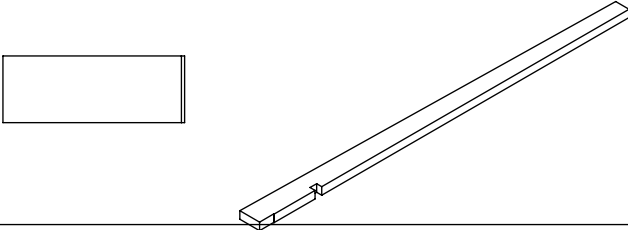
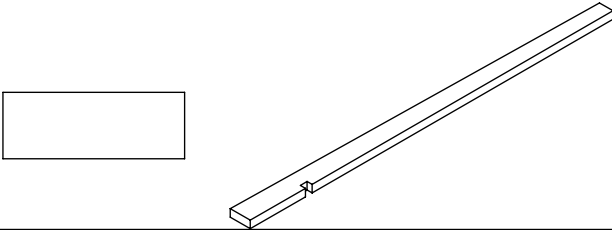
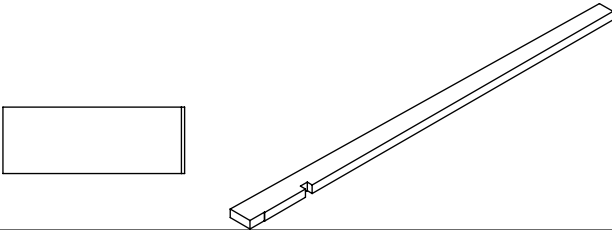
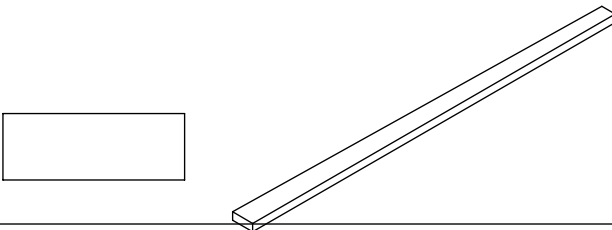
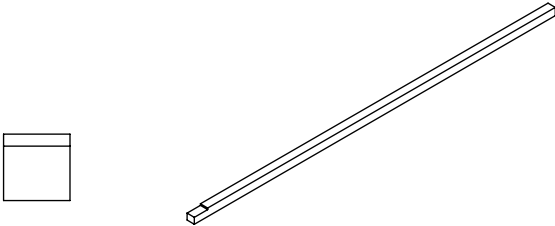
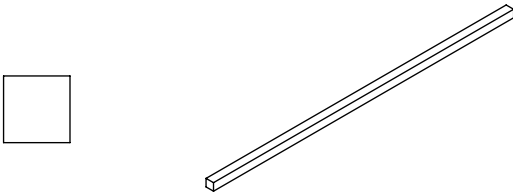
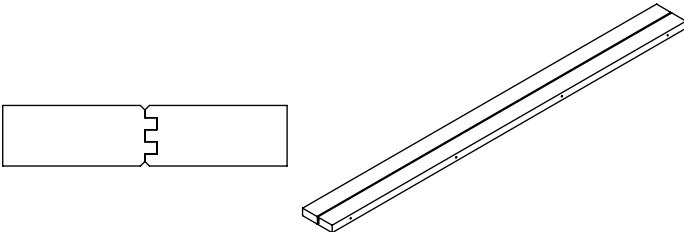
Garden Luxury Series GL6 Outdoor
Sauna 91D" x 91W" x 93H"

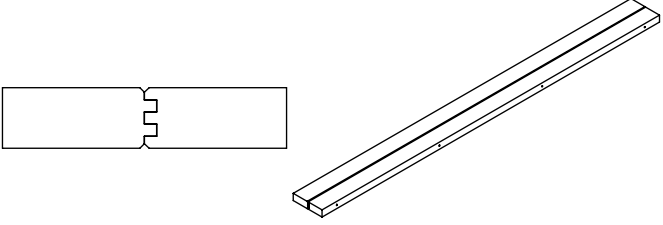
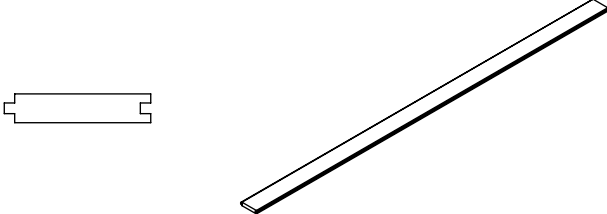
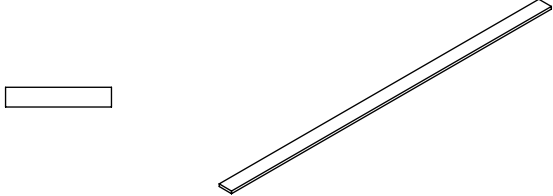
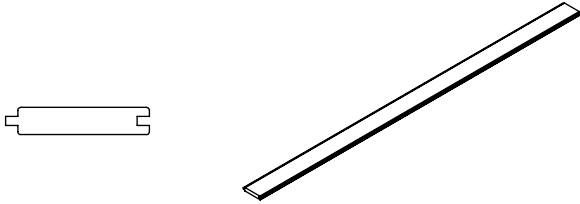
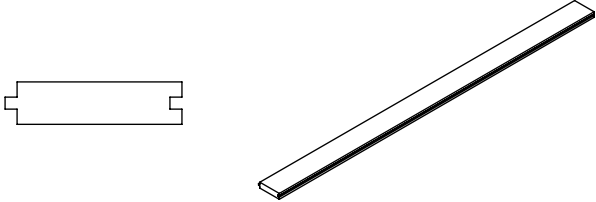
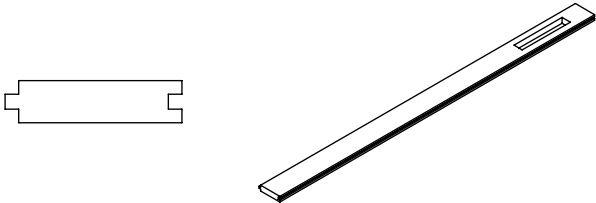
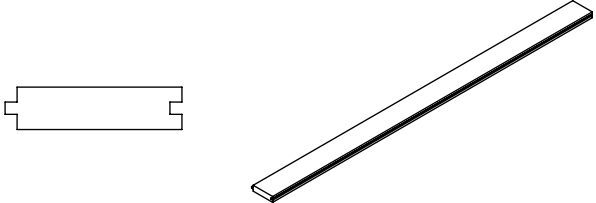


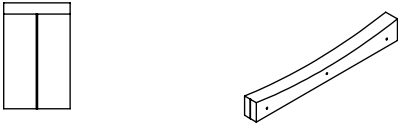
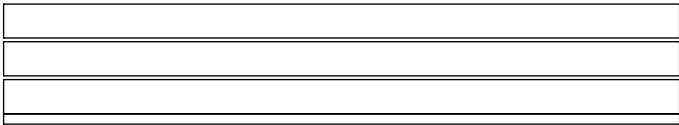
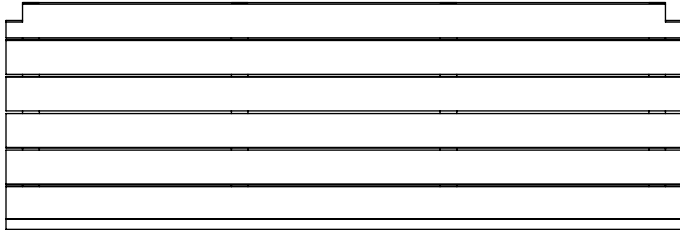
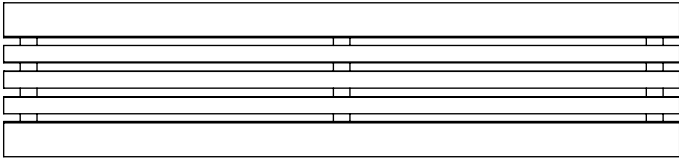
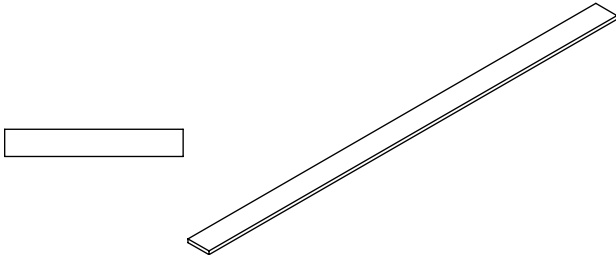
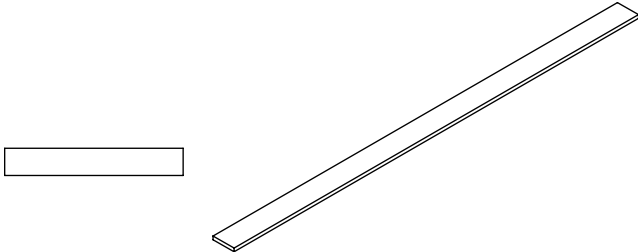
VS3T FI1	 	Base frame (treated)	1.7"x3.5"x88.58"	2
VS3T FI2	 	Base frame (treated)	1.7"x3.5"x85.11"	3
VS3T FI3	 	Base frame (treated)	1.7"x3.5"x72.28"	3
VS3T FI4	 	Base frame (treated)	1.7"x3.5"x68.81"	6
VS3T W1	 	Wall log (side wall 1)	1.57"x4.6"x88.58"	18
VS3T W1.1	 	Wall log (side wall 1)	1.57"x4.6"x88.58"	1
VS3T W1.2	 	Wall log (side wall 1)	1.57"x4.6"x87"	1
VS3T W1.3	 	Wall log (side wall 1)	1.57"x3.11"x87"	1

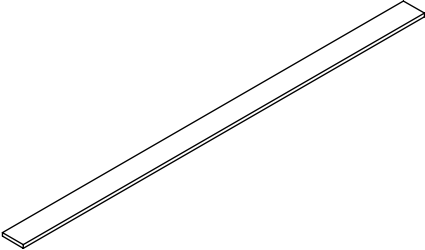
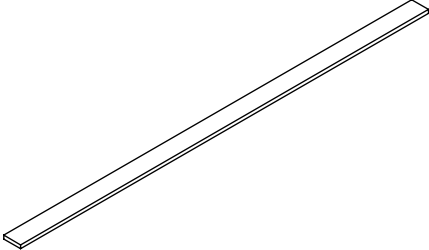
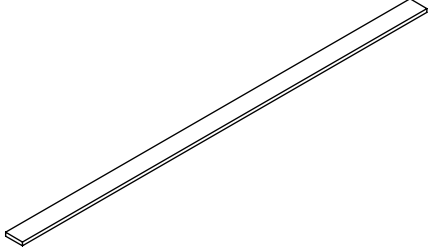
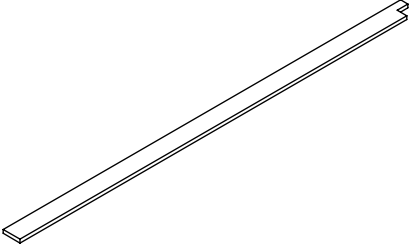
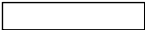
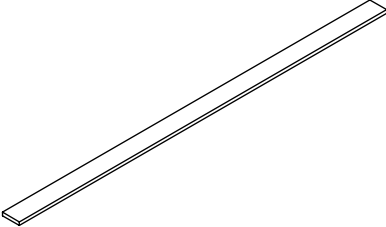
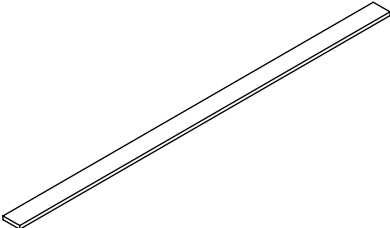
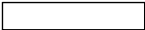
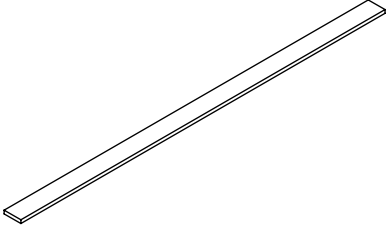
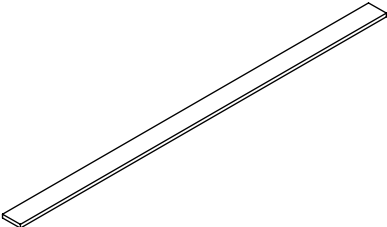
VS3T W2		Wall log (back wall)	1.57"x4.6"x87"	18
VS3T W2.1		Wall log (back wall)	1.57"x4.6"x87"	1
VS3T W2.2		Wall log (back wall)	1.57"x4.3"x85.4"	1
VS3T W3		Wall log (side wall 2)	1.57"x4.6"x43.07"	17
VS3T W3.1		Wall log (side wall 2)	1.57"x4.6"x71.25"	1
VS3T W3.1s		Support detail	1.1"x1.7"x28.43"	1
VS3T W3.2		Wall log (side wall 2)	1.57"x4.6"x71.25"	1
VS3T W3.3		Wall log (side wall 2)	1.57"x1.14"x70.86"	1
VS3T W4		Wall log (front wall)	1.57"x2.85"x72.8"	1

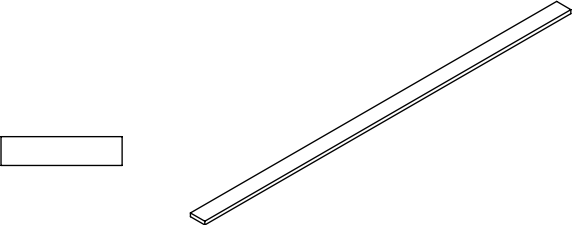
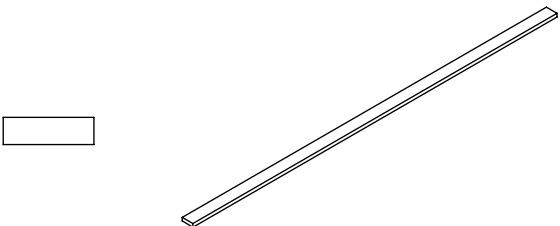
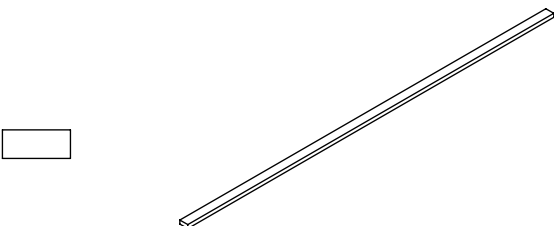
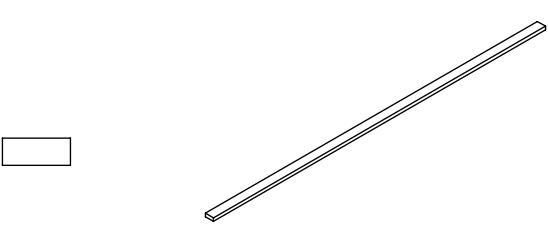
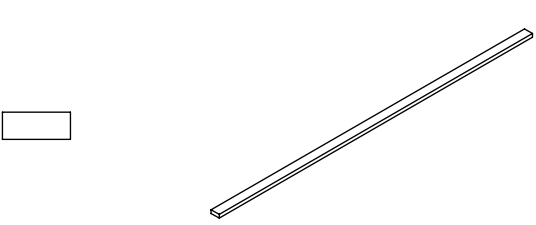
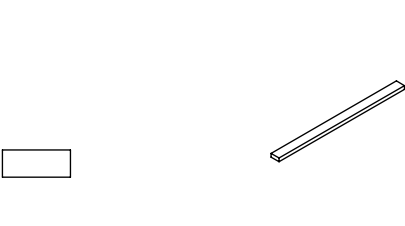
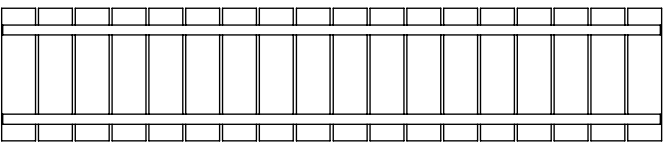
VS3T W4s		Support detail	1.1"x1.7"x70.1"	1
VS3T W4.1		Wall log (front wall)	1.57"x4.6"x72.8"	1
VS3T W4.2		Wall log (front wall)	1.57"x2.3"x72.4"	1
VS3T Cp1		Corner post (back wall)	1.7"x1.7"x78.34"	2
VS3T sp		Support	1.7"x1.7"x70.86"	4
VS3T Cp2		Corner post (door&windows)	2.67"x2.67"x75"	1
VS3T Dsp		Door support	1.7"x1.7"x75"	1
VS3T WE		Window element	34.88"x75"	2
VS3T DE		Door element	27.07"x75"	1

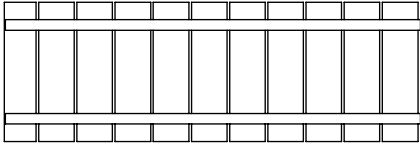
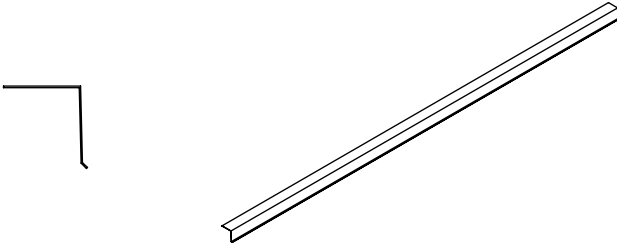
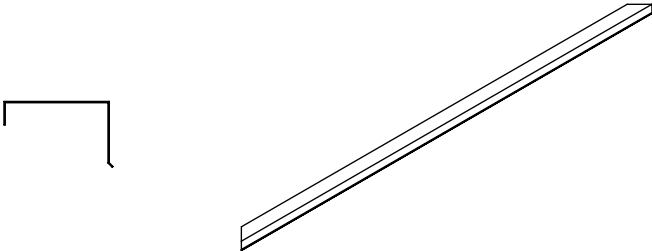
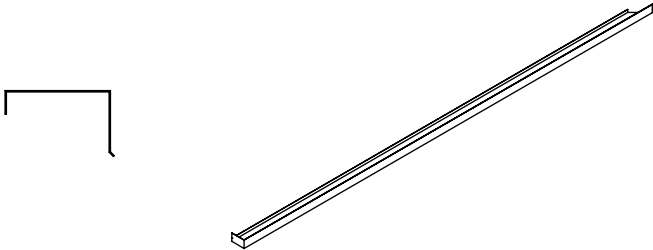
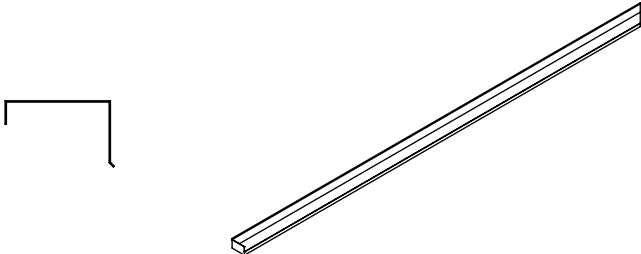
VS3T Wex		Wind slat for window element (plywood)	0.35"x1.53"x75"	1
VS3T R1		Rafter	1.7"x4.7"x87"	3
VS3T R2		Rafter	1.7"x4.7"x85.4"	1
VS3T R3		Rafter	1.7"x4.7"x85.4"	1
VS3T R4		Rafter	1.7"x4.7"x85.4"	1
VS3T Cbh1		Ceiling board support	1.7"x1.7"x85"	1
VS3T Cbh2		Ceiling board support (same like det sp)	1.7"x1.7"x70.8"	1
VS3T Fb		Front beam	1.57"x7.4"x88.58"	1

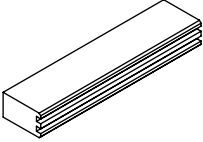
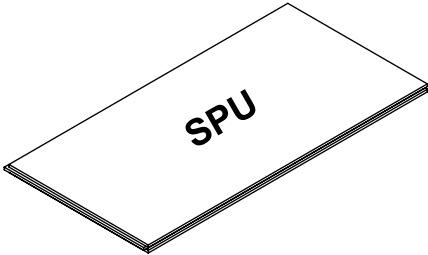
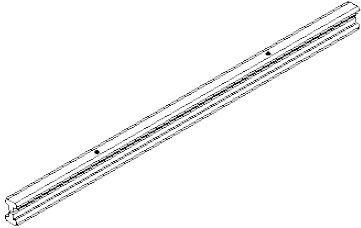
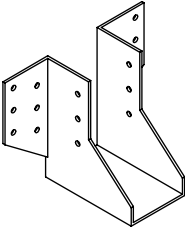
VS3T Sb		Side beam	1.57"x7.4"x87"	1
VS3T Cbh3		Ceiling board support	1.7"x1.7"x15"	8
VS3T Rb		Roof board	0.74"x3.8"x85.2"	25
VS3T Cdb		Ceiling distance board	0.5"x2.75"x70.7"	5
VS3T Cb1		Ceiling board (inside)	0.7"x3.74"x70.7"	21
VS3T Cb2		Ceiling board (outside)	0.7"x3.74"x12.8"	48
VS3T Flb1		Floor board	1"x4.6"x69.5"	5
VS3T Flb2		Floor board (vent hole)	1"x4.6"x69.5"	1
VS3T Flb3		Floor board	1"x4.6"x70.6"	11

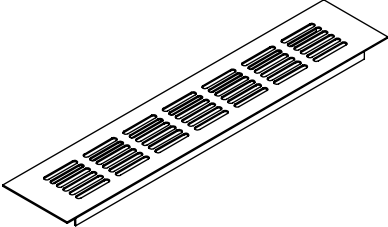
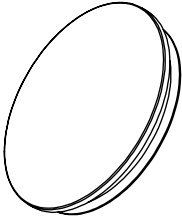
VS3T Bs1		Bench support	1.7"x1.7"x11.2"	2
VS3T Bs2		Bench support	1.7"x2.7"x20.78"	2
VS3T Bs3		Bench support	1.7"x1.7"x11.4"	1
VS3T B1		Bench 1	12.2"x70.47"	1
VS3T B2		Bench 2	23.6"x70.47"	1
VS3T Br		Backrest	15.75"x70.47"	1
VS3T Cs1		Cover slat	0.7"x4.64"x90"	1
VS3T Cs2		Cover slat	0.7"x4.64"x89.3"	2

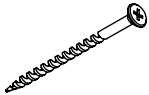
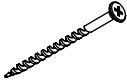
VS3T Cs3	 	Cover slat	0.7"x4.64"x88.5"	1
VS3T Cs4	 	Cover slat	0.7"x3.7"x90"	2
VS3T Cs5	 	Cover slat	0.7"x3.7"x89.3"	4
VS3T Cs6	 	Cover slat	0.7"x3.7"x88.9"	2
VS3T Cs7	 	Cover slat	0.7"x3.7"x81.2"	1
VS3T Cs8	 	Cover slat	0.7"x3.7"x82.6"	1
VS3T Cs9	 	Cover slat	0.7"x3.7"x81.5"	3
VS3T Cs10	 	Cover slat	0.7"x3.9"x81.5"	1

VS3T Cs11		Cover slat	0.7"x3.1"x81.5"	1
VS3T Cs12		Cover slat	0.7"x2.44"x81.5"	2
VS3T Cs13		Cover slat	0.7"x1.77"x81.5"	1
VS3T Cs14		Cover slat	0.7"x1.77"x73.3"	2
VS3T Cs15		Cover slat	0.7"x2.7"x69.2"	1
VS3T Cs16		Cover slat	0.7"x2.7"x27.7"	1
VS3T Tr1		Terrace element	14.5"x72.16"	1
VS3T Tr2		Terrace element	14.5"x43.46"	1

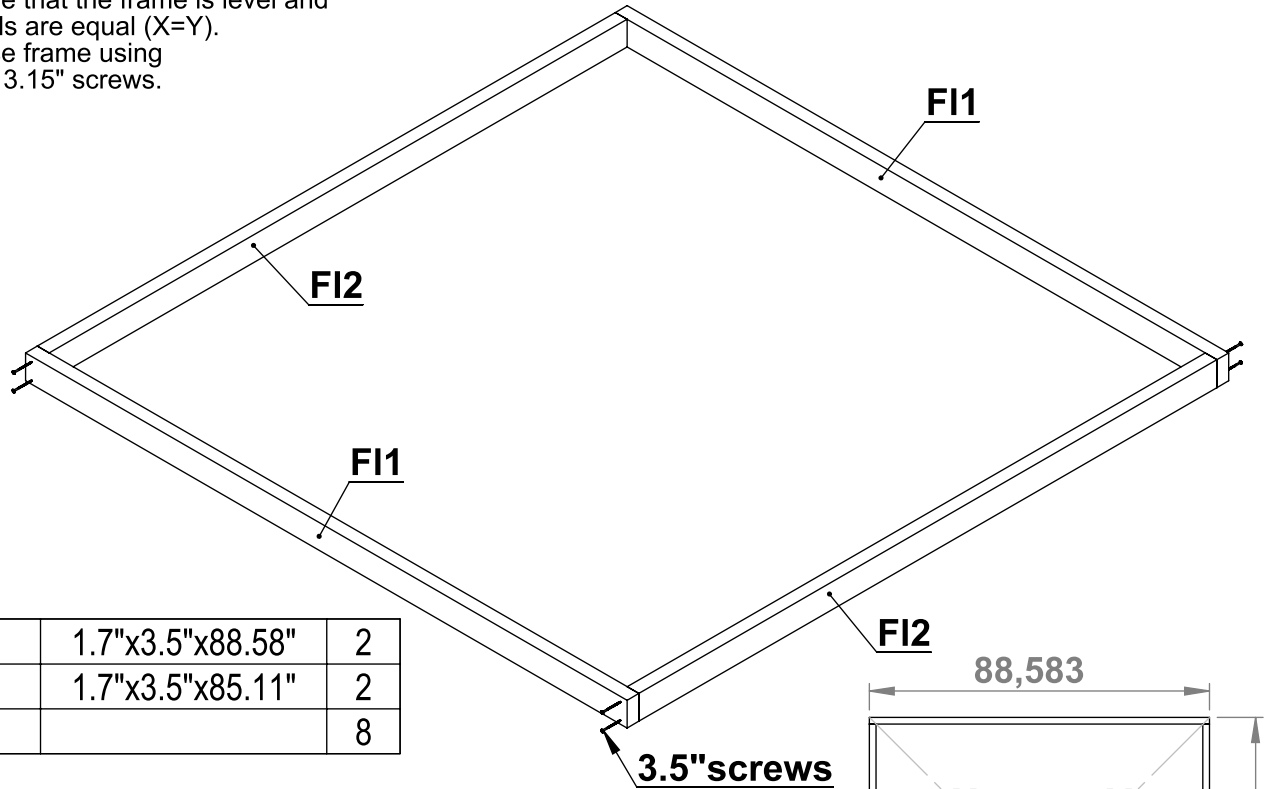
VS3T Tr3		Terrace element	14.5"x43.07"	1
VS3T Hc1		Heater cover board (side)	0.7"x3.7"x21.65"	4
VS3T Hc2		Heater cover board (front)	0.7"x3.7"x23.62"	2
VS3T Hc3		Heater cover frame	1.1"x1.7"x7.87"	4
		Metal roofing sheet (for back wall)	85.43"	1
		Metal roofing sheet (for front wall)	90.55"	1
		Metal roofing sheet (for side wall)	90.55"	1
		Metal roofing sheet (for side wall)	90.55"	1

 	Hitting block	12"	2
	Rubber roof cover	1x8m	1
	Silicon gun		1
	Bitumen sealant		1
	SPU insulation panel	1.2"x23.6"x47.24"	5
	Foil tape		1
	Door handle		1
	Joist hanger	45x97	4

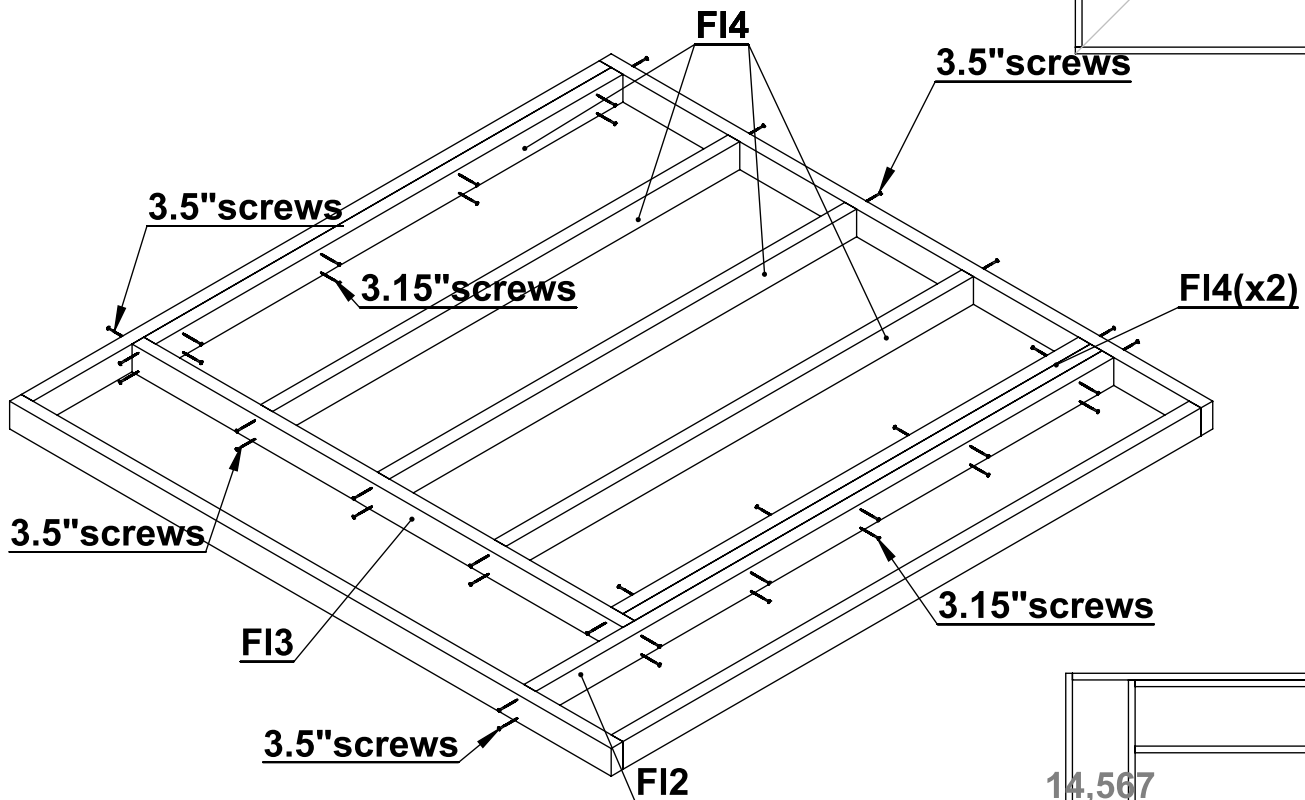
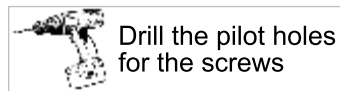
	Vent cover floor		1
	Vent cover (wooden, inside)		1
	Vent cover (metal, outside)		1
	Cap for door&window frame screw holes		22

	6.3" screws	167
	4.7" screws	7
	3.5" screws	53
	3.15" screws	86
	2.7" screws	244
	2.4" screws	21
	2" screws	5
	1.77" screws	80
	1.6 screws (black)	259
	1.2" screws	6
	2" screws round head (for windows)	9
	1.6" screws round head (for joist hanger)	72
	1" screws round head	10
	1" roofing screws	30
	1.6" nails (ceiling boards, inside, outside)	220
	2"nails (for roof boards)	300
	2.2" bolt (door handle)	2

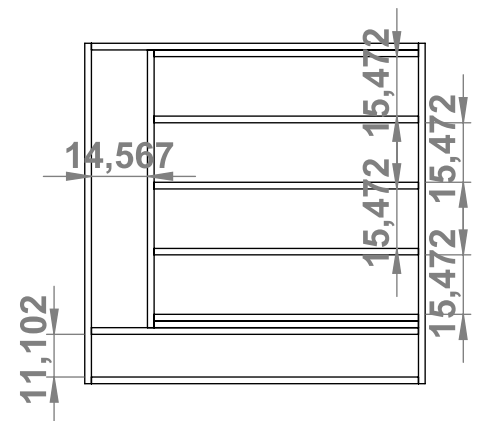
Connect the base frame according to drawings below. Make sure that the frame is level and that the diagonals are equal ($X=Y$).
Connect the base frame using 3.5" screws and 3.15" screws.

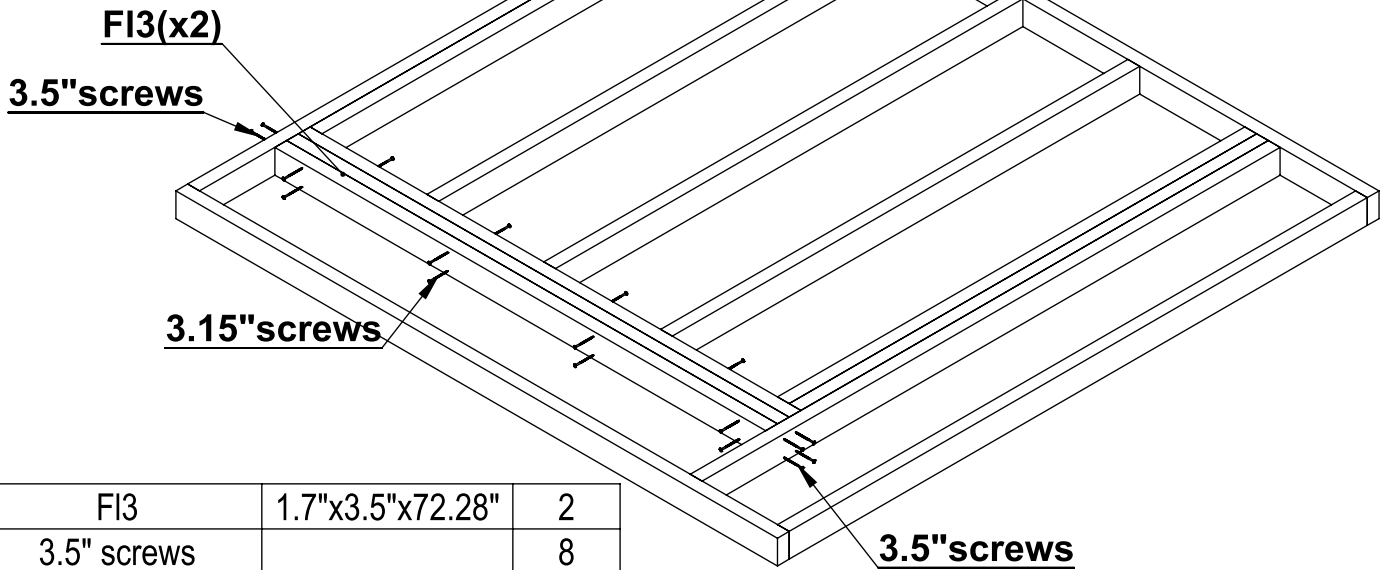
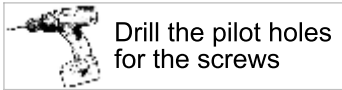


FI1	1.7"x3.5"x88.58"	2
FI2	1.7"x3.5"x85.11"	2
3.5" screws		8



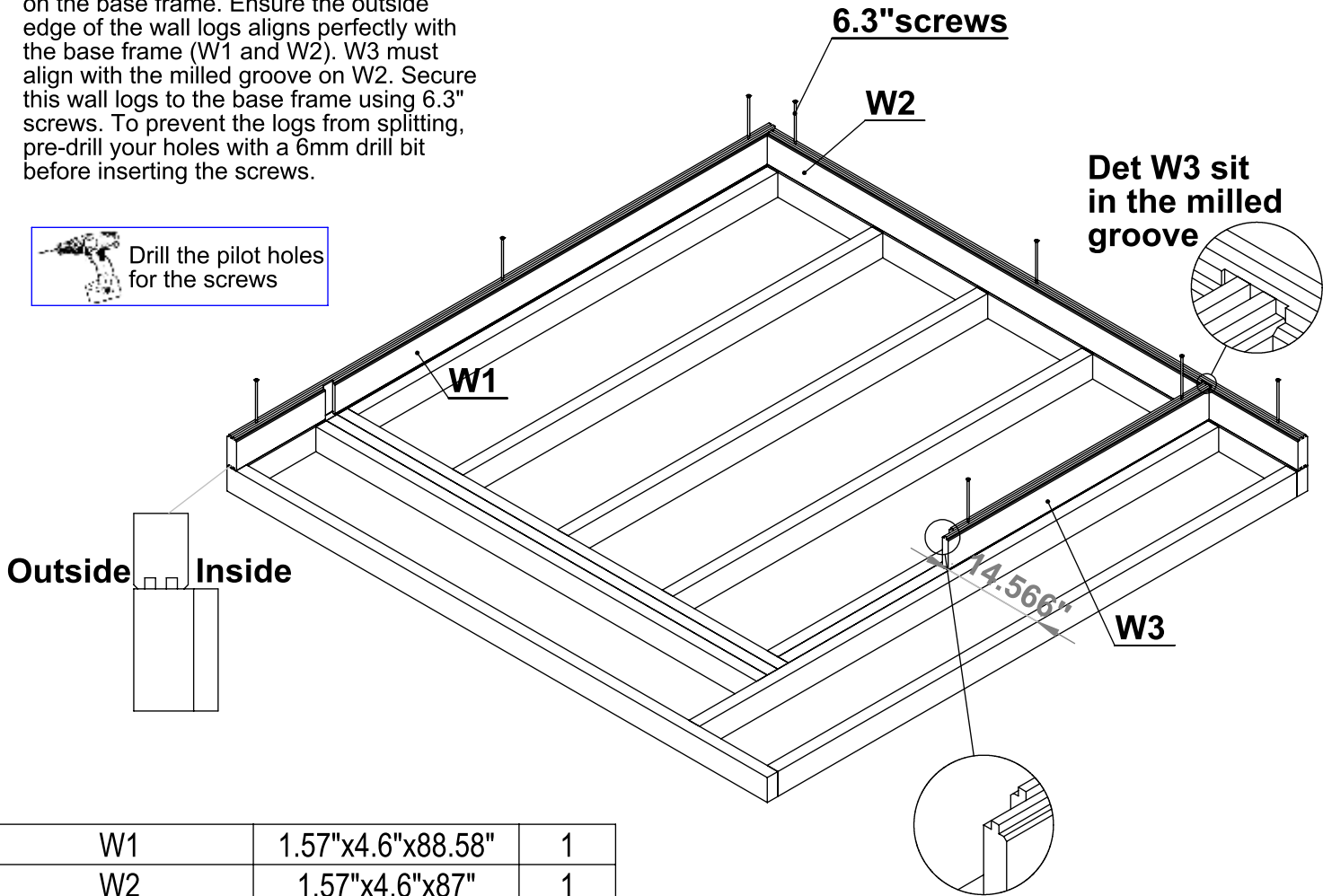
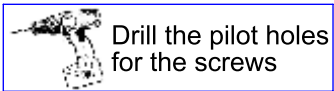
FI2	1.7"x3.5"x85.11"	1
FI3	1.7"x3.5"x72.28"	1
FI4	1.7"x3.5"x68.81"	6
3.5" screws		16
3.15" screws		26





FI3	1.7"x3.5"x72.28"	2
3.5" screws		8
3.15" screws		16

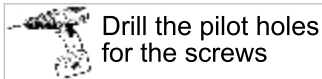
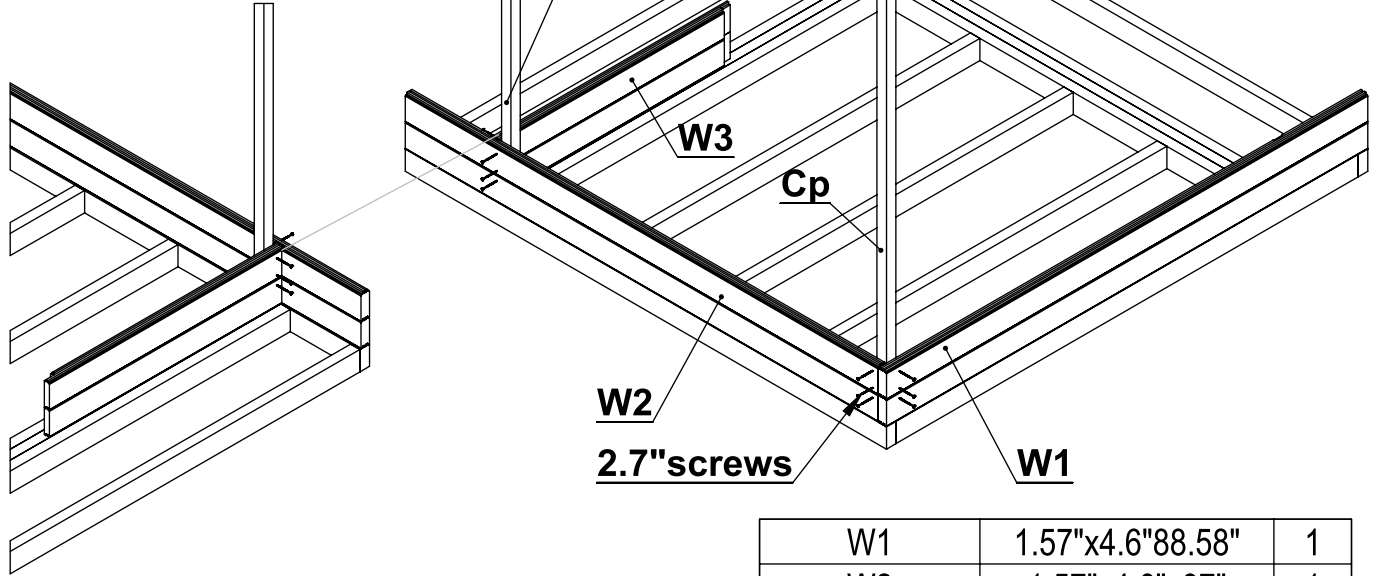
Begin by placing the first row of wall logs on the base frame. Ensure the outside edge of the wall logs aligns perfectly with the base frame (W1 and W2). W3 must align with the milled groove on W2. Secure this wall logs to the base frame using 6.3" screws. To prevent the logs from splitting, pre-drill your holes with a 6mm drill bit before inserting the screws.



W1	1.57"x4.6"x88.58"	1
W2	1.57"x4.6"x87"	1
W3	1.57"x4.6"x43.07"	1
6.3" screws		8

Place the second row of wall logs on top of the first. Use a hitting block and a rubber mallet to set them firmly in place. Attach this row to the first using 6.3" screws. Remember to pre-drill all screw holes to prevent wall logs from splitting.

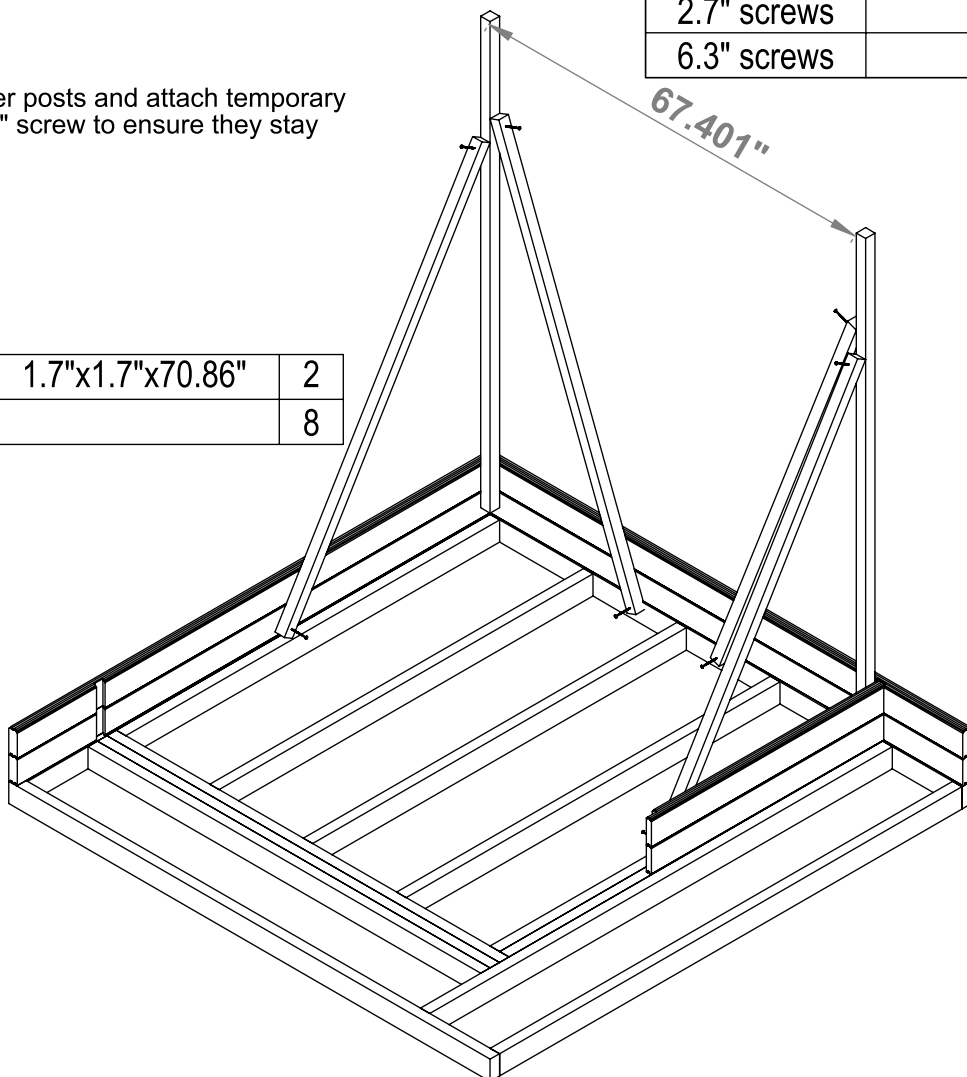
Next, install the corner posts in the inner corners. Make sure to leave 1.77" gap between the bottom. Use 2.7" screws to fix corner posts between the wall logs, remembering to pre-drill.

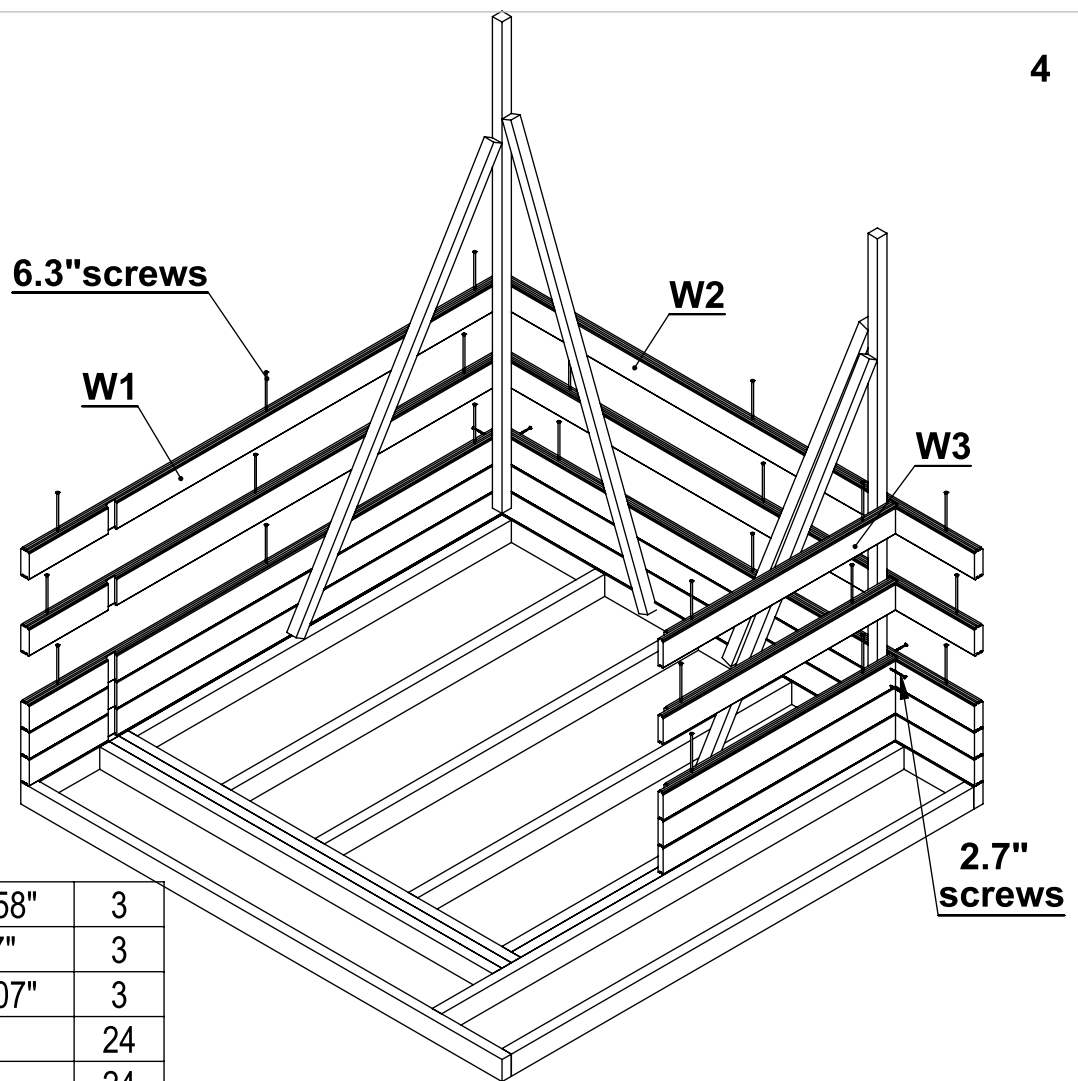


W1	1.57"x4.6"x88.58"	1
W2	1.57"x4.6"x87"	1
W3	1.57"x4.6"x43.07"	1
Cp	1.7"x1.7"x78.34"	2
2.7" screws		12
6.3" screws		8

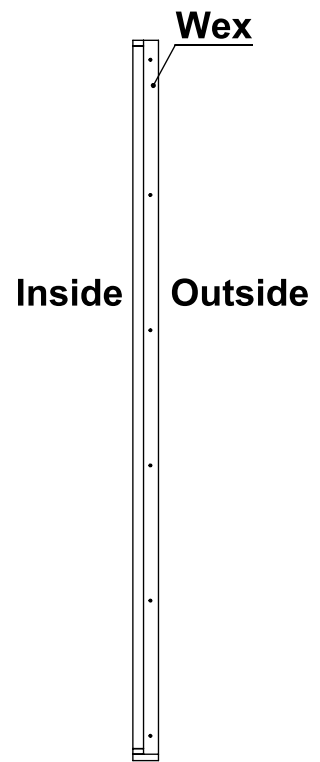
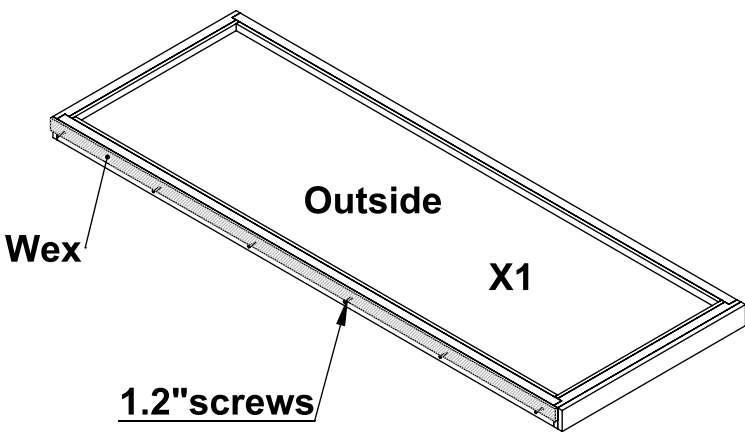
Plumb the corner posts and attach temporary supports with 2.7" screws to ensure they stay plumb.

sp	1.7"x1.7"x70.86"	2
2.7" screws		8



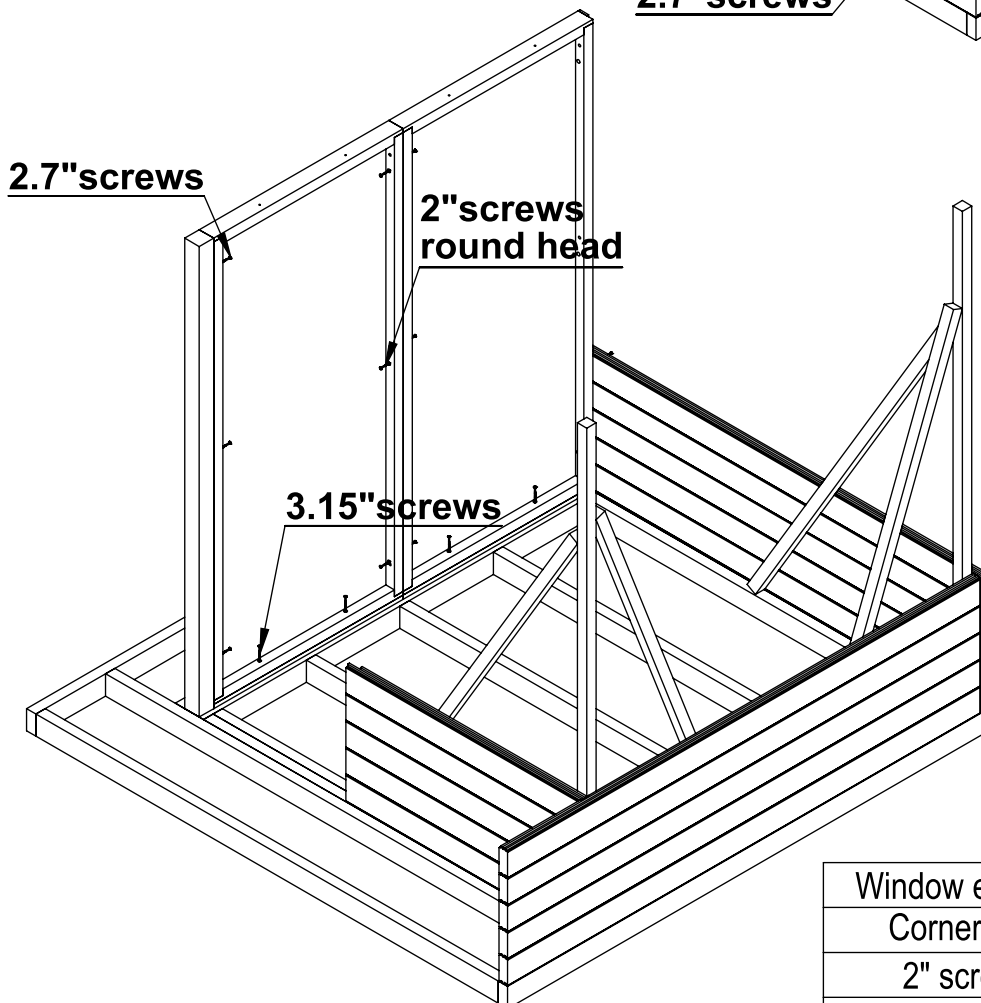
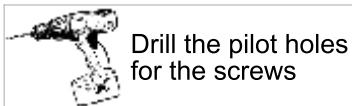
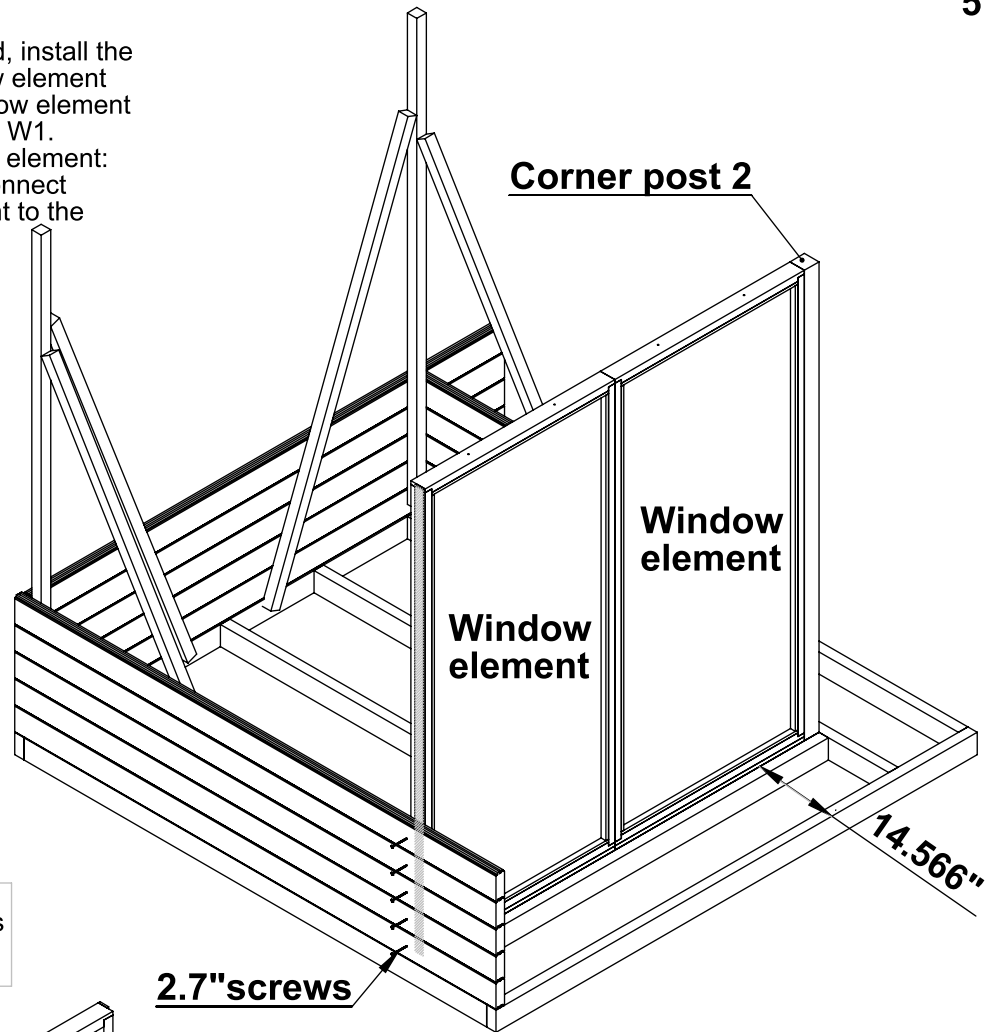


W1	1.57"x4.6"x88.58"	3
W2	1.57"x4.6"x87"	3
W3	1.57"x4.6"x43.07"	3
2.7" screws		24
6.3" screws		24



Wex	0.35"x1.53"x75"	1
Window element	34.88"x75"	2
1.2" screws		6

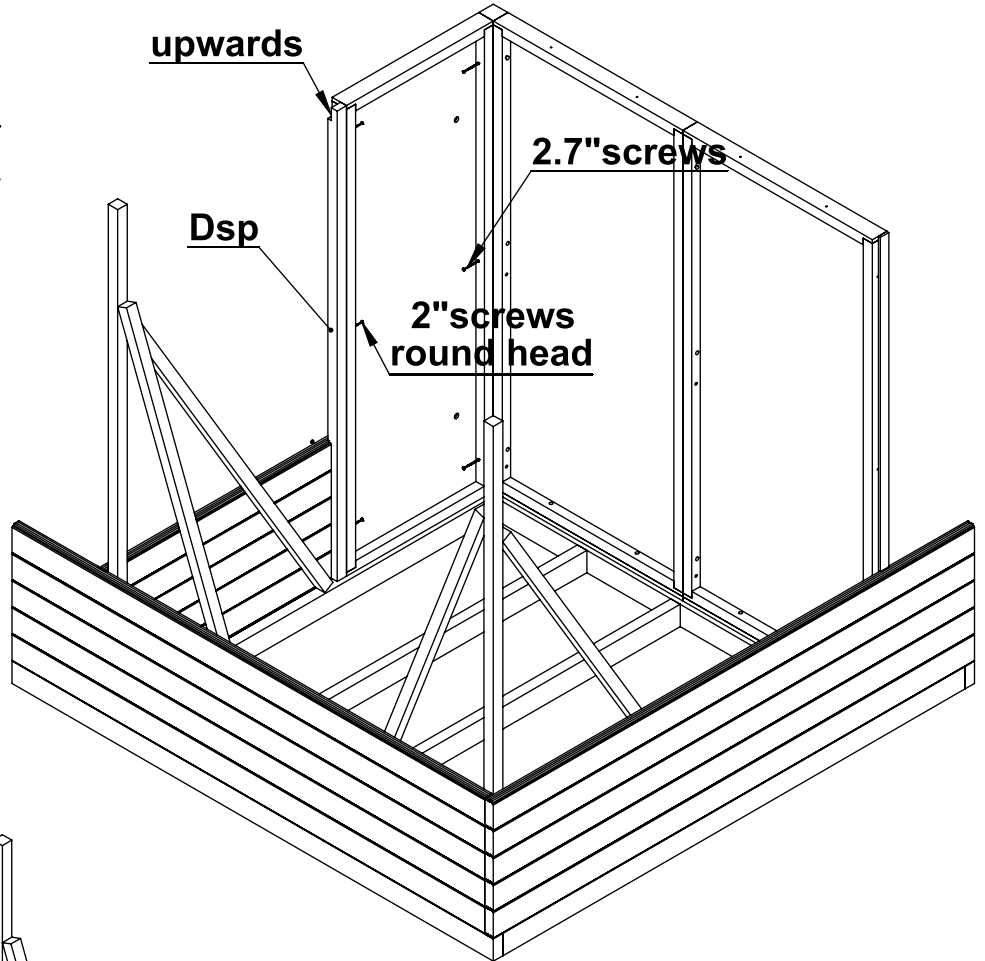
Once the five rows of wall logs are fixed, install the window elements. Position each window element 14.57" from outside edge. Ensure window element Wex2 fit securely into the milled groove W1. Use 2.7" screws to connect the window element: first, secure Wex2 into W1, and then connect the opposite side of the window element to the adjacent corner post.



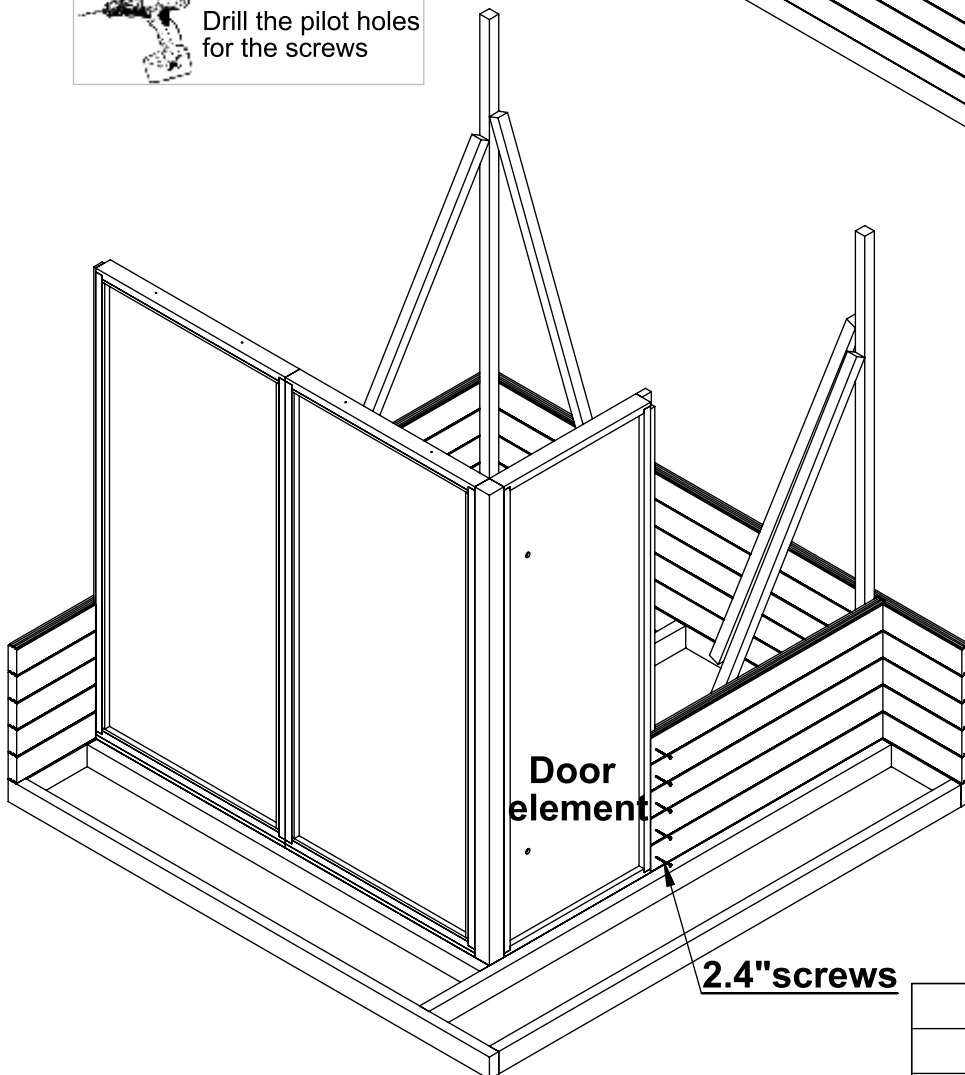
Connect the Window elements from the inside using 2" round-head screws. From the bottom use 3.15" screws, to connect the elements to the base frame. All holes are already pre-drilled.

Window element	34.88"x74.25"	2
Corner post	2.67"x2.67"x75"	1
2" screws	round head	6
2.7" screws		8
3.15" screws		4

First, connect the detail Dsp to the door element using 2" round head screws. Next, carefully place the door between the corner post 2 and the wall, ensuring detail Dsp sits securely in the milled groove W3. Secure the door in place using 2.7" screws and 2.4" screws, as indicated in the assembly drawings.

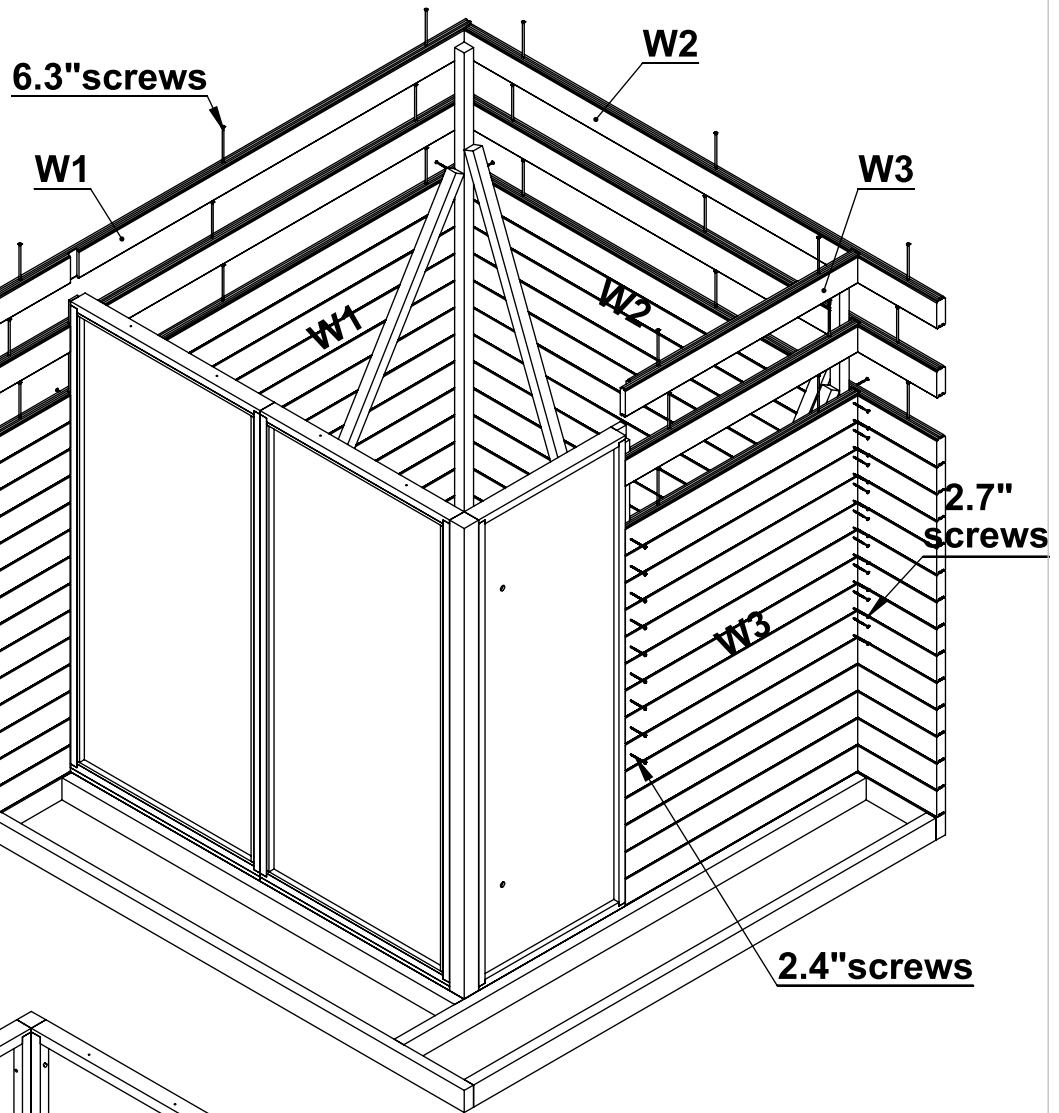


Drill the pilot holes for the screws

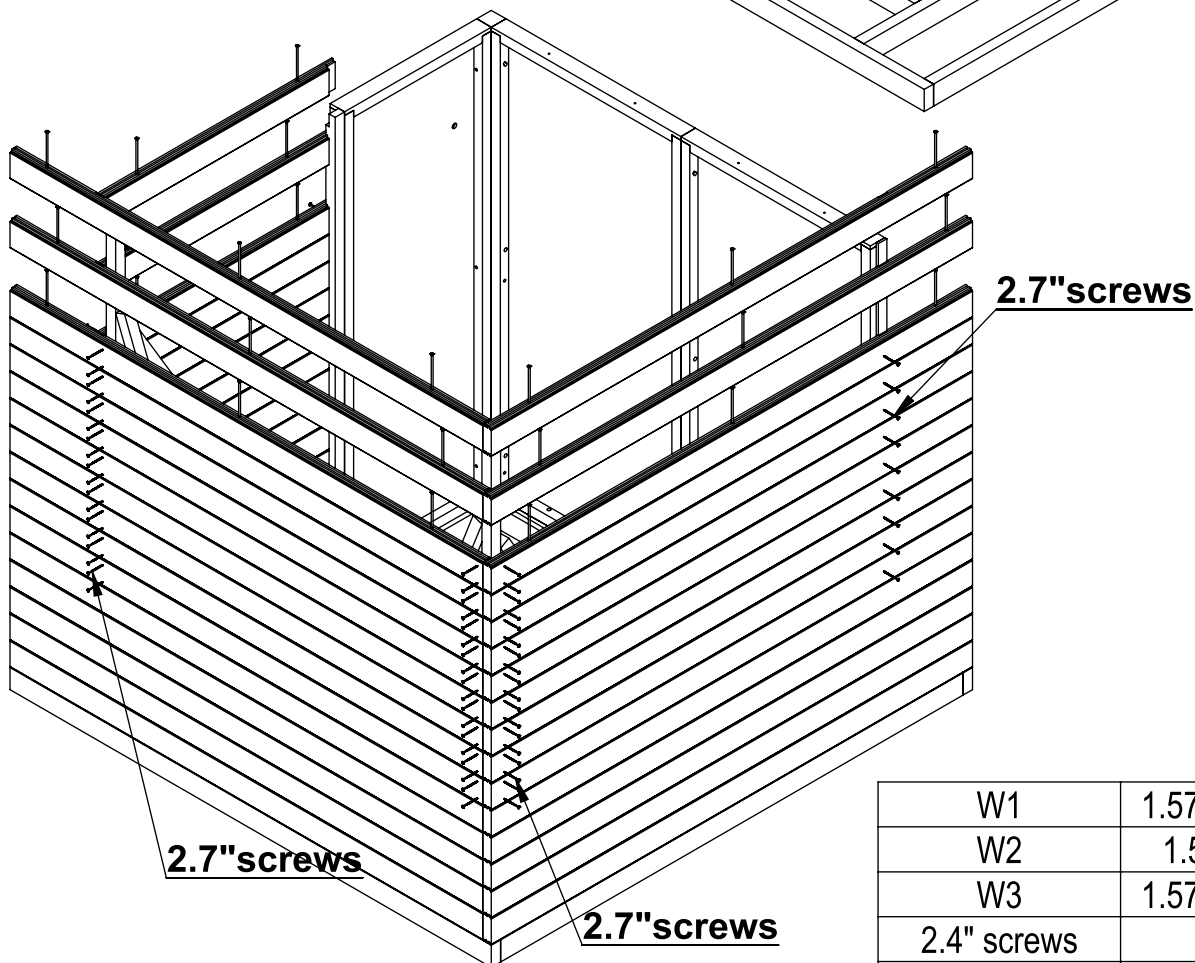


Door element	27.07"x75"	1
Dsp	1.7"x1.7"x75"	1
2" screws	round head	3
2.4" screws		5
2.7" screws		3

Continue installing the wall logs until you reach the top, which should be 18 rows in total. Keep in mind that W3 will have one less log than the other wall sections. As you build, use 6.3" screws to secure the wall logs to each other, and attach all logs to the corner posts using 2.7" screws. For the logs directly next to the door opening, use 2.4" screws to fix them in place. Pre-drill all holes for the screws to prevent wall logs from splitting.

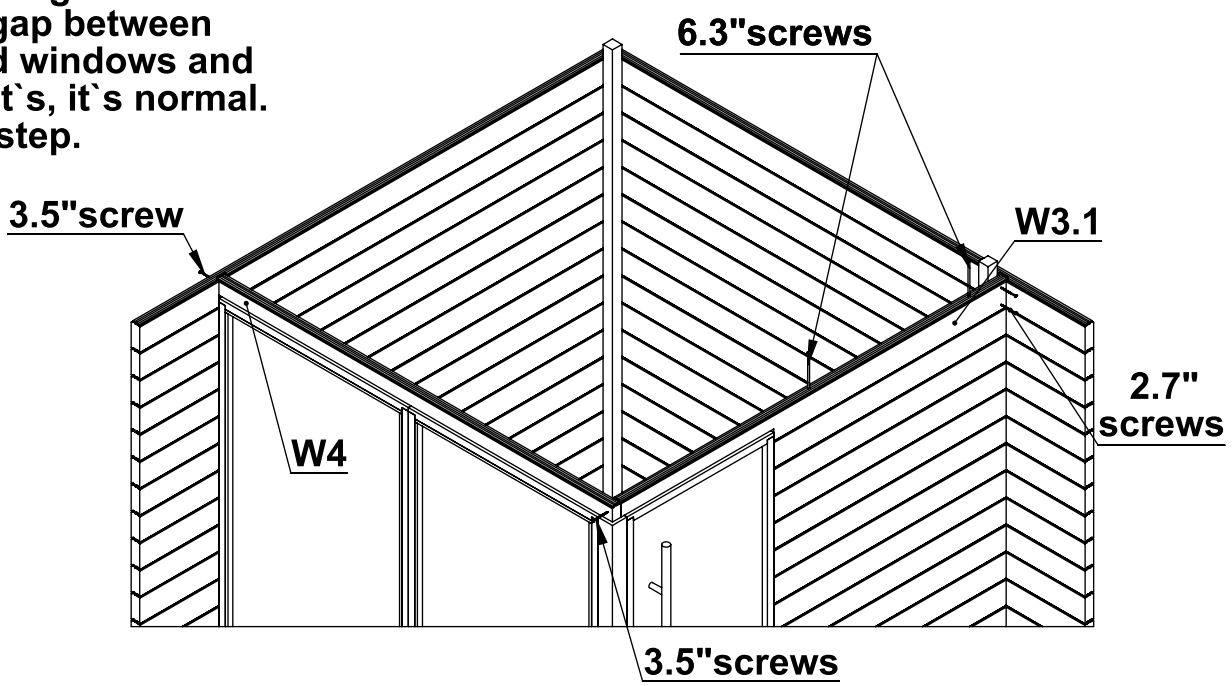


Drill the pilot holes for the screws



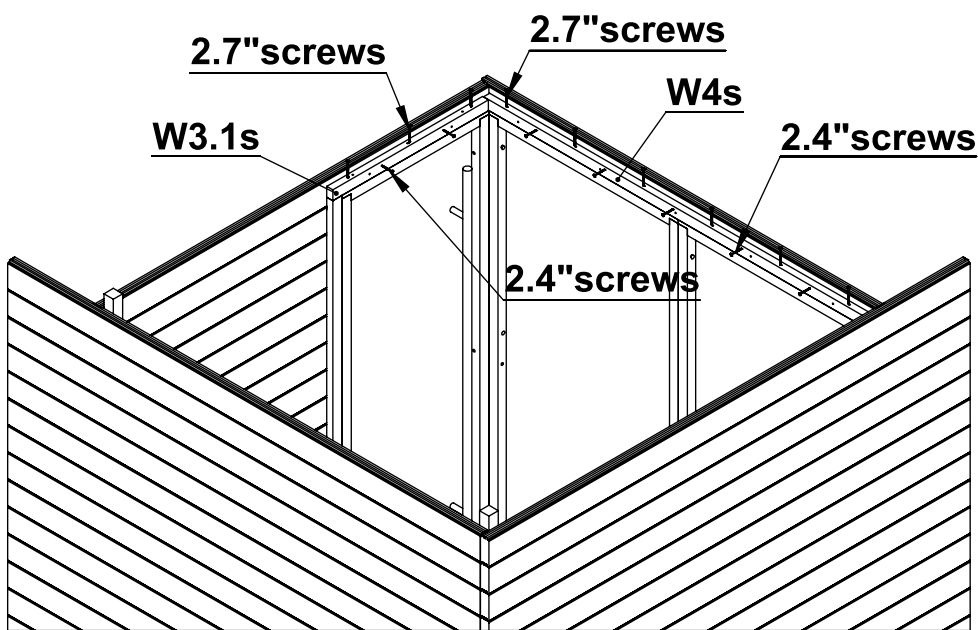
W1	1.57"x4.6"x88.58"	13
W2	1.57"x4.6"x87"	13
W3	1.57"x4.6"x43.07"	12
2.4" screws		12
2.7" screws		115
6.3" screws		102

Fix details W4 and W3.1.
All the logs at the top must be at the same height.
If there is a gap between W4/W3.1 and windows and door element`s, it`s normal.
Follow next step.

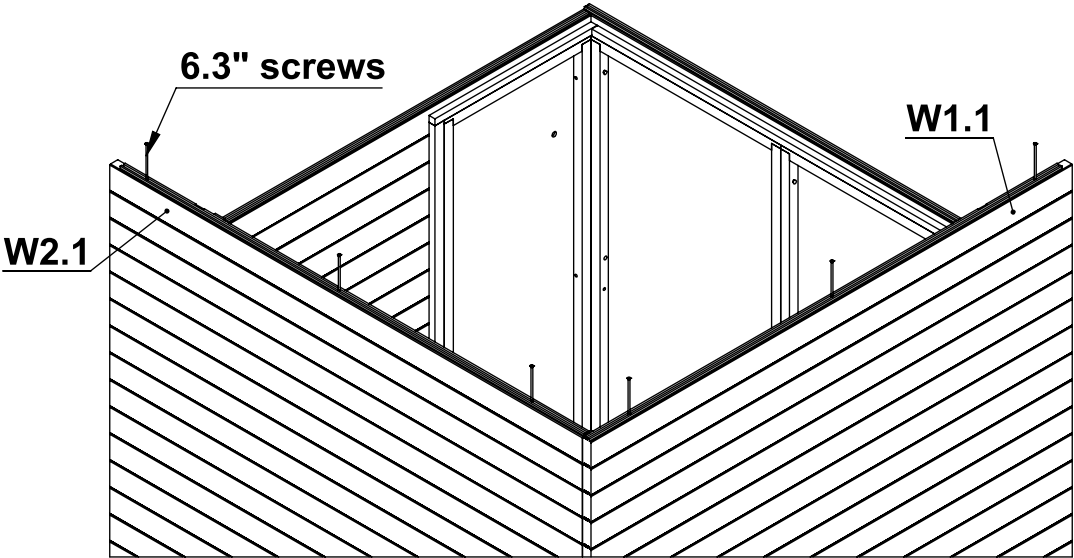


W3.1	40x117x1810	1
W4	40x65x1850	1
2.7" screws		2
3.5" screws		2
6.3" screws		2

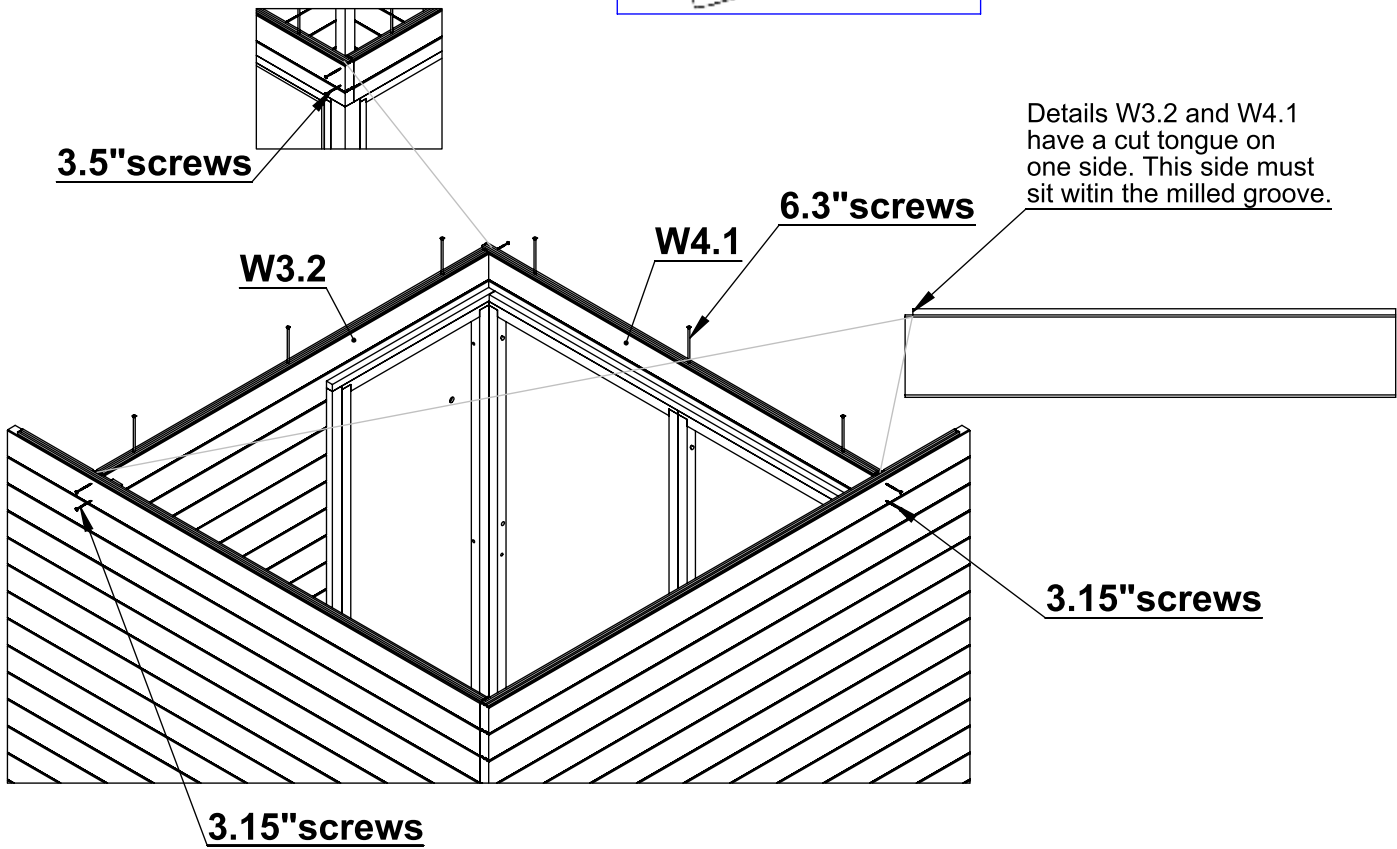
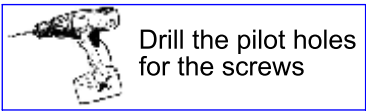
Use 2.7" screws to fix detail`s W3.1s to the door and W4s to the window element`s. Then use 2.4" screws.



W3.1s	1.1"x1.7"x28.43"	1
W4s	1.1"x1.7"x70.1"	1
2.4" screws		7
2.7" screws		9

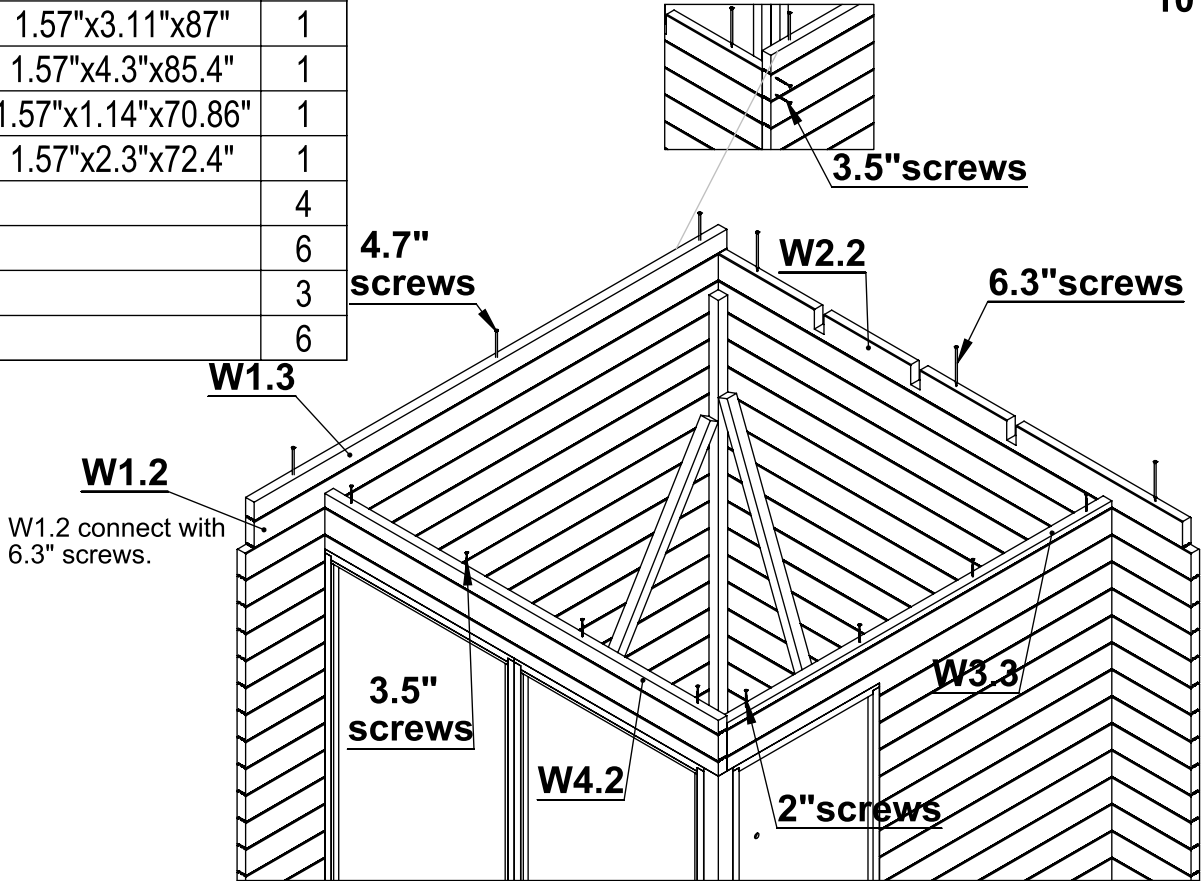


W1.1	1.57"x4.6"x88.58"	1
W2.1	1.57"x4.6"x87"	1
6.3" screws		6



W3.2	1.57"x4.6"x71.25"	1
W4.1	1.57"x4.6"x72.8"	1
3.15" screws		4
3.5" screws		2
6.3" screws		6

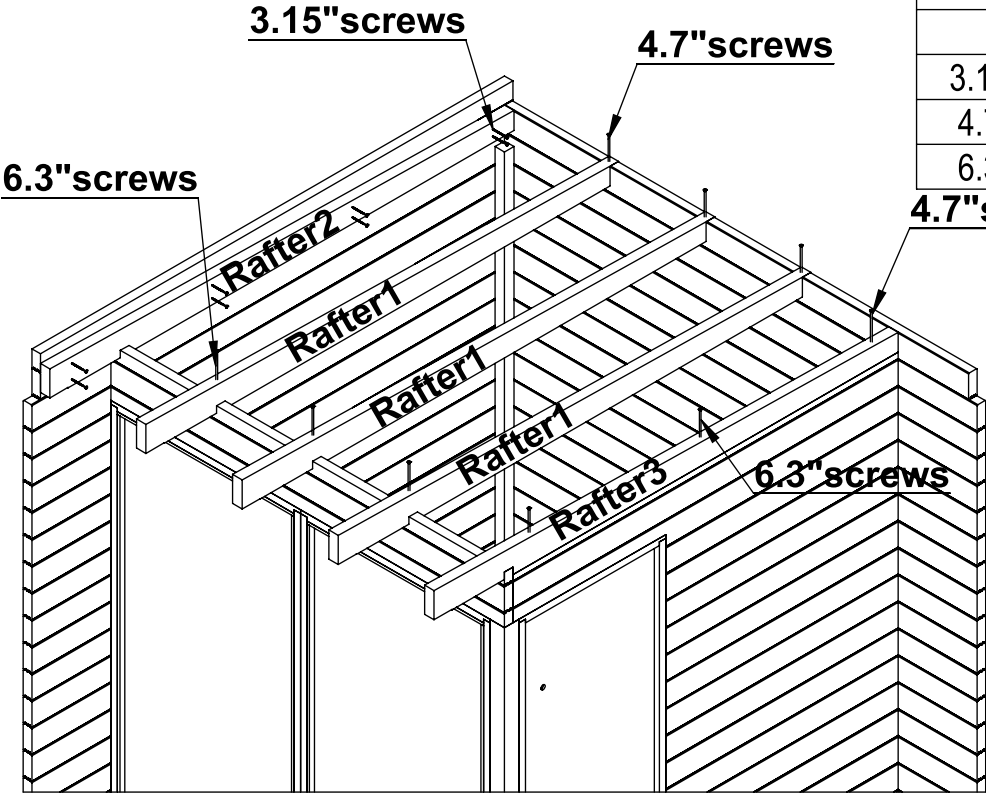
W1.2	1.57"x4.6"x87"	1
W1.3	1.57"x3.11"x87"	1
W2.2	1.57"x4.3"x85.4"	1
W3.3	1.57"x1.14"x70.86"	1
W4.2	1.57"x2.3"x72.4"	1
2" screws		4
3.5" screws		6
4.7" screws		3
6.3" screws		6



Drill the pilot holes for the screws

All rafters (1,2,and 3) have a milled groove on the front side designed to seat securely into the front wall. Rafters 1 and 3 also feature a milled groove specifically for a joist hanger.

Rafter1	1.7"x4.7"x87"	3
Rafter2	1.7"x4.7"x85.4"	1
Rafter3	1.7"x4.7"x85.4"	1
3.15" screws		8
4.7" screws		4
6.3" screws		5

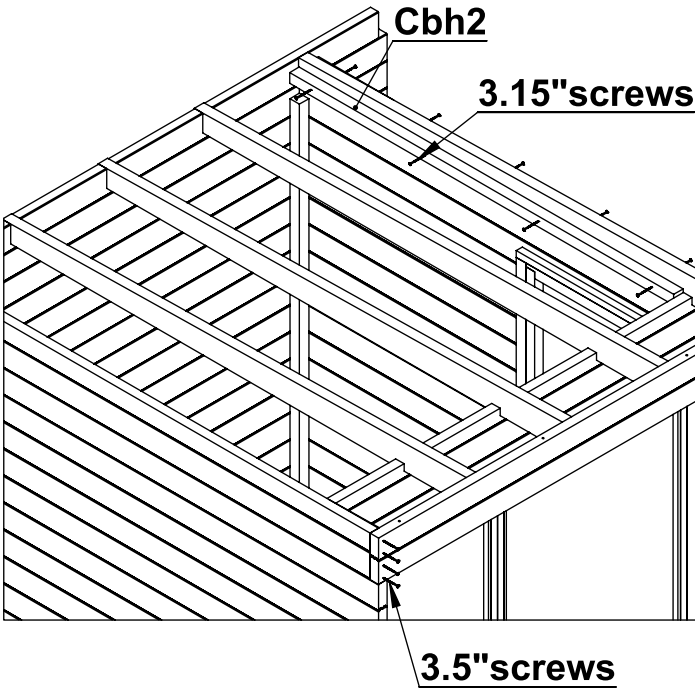
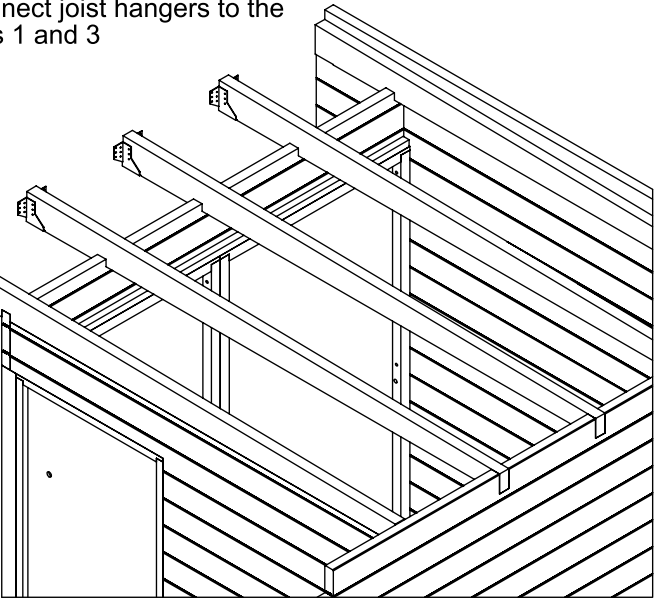


**1.6" screws
round head**

Joist hanger

Use 1.6" round head screws
to connect joist hangers to the
rafters 1 and 3

Joist hanger		4
1.6" screws	Round head	24



Front beam

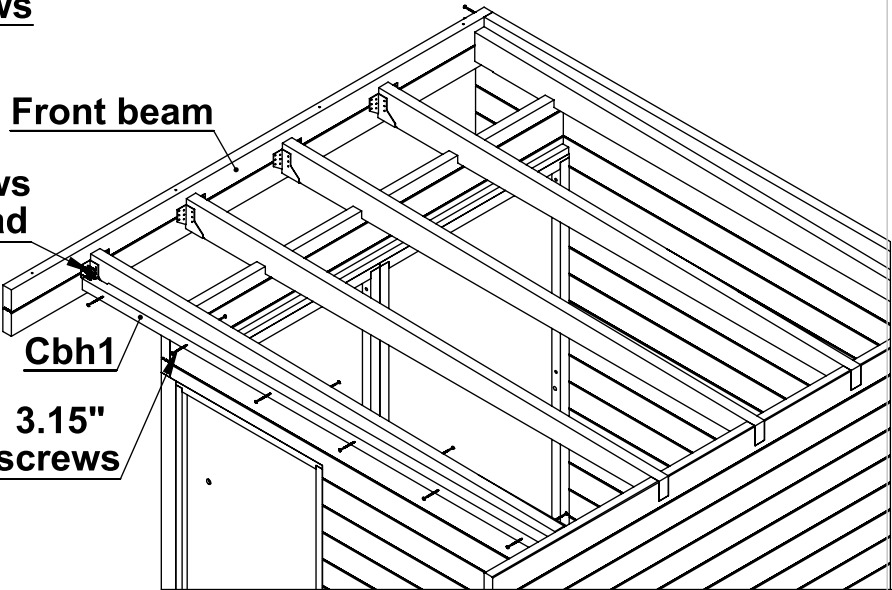
Secure the front beam to the rafters using 1.6" round head screws. Ensure the left side of the beam rests firmly on the side wall log, and connect it there with 3.5" screws. Next, attach details Cbh1 and Cbh2 to Rafter 3 using 3.15" screws. Make sure these details are perfectly aligned with the bottom of rafters.



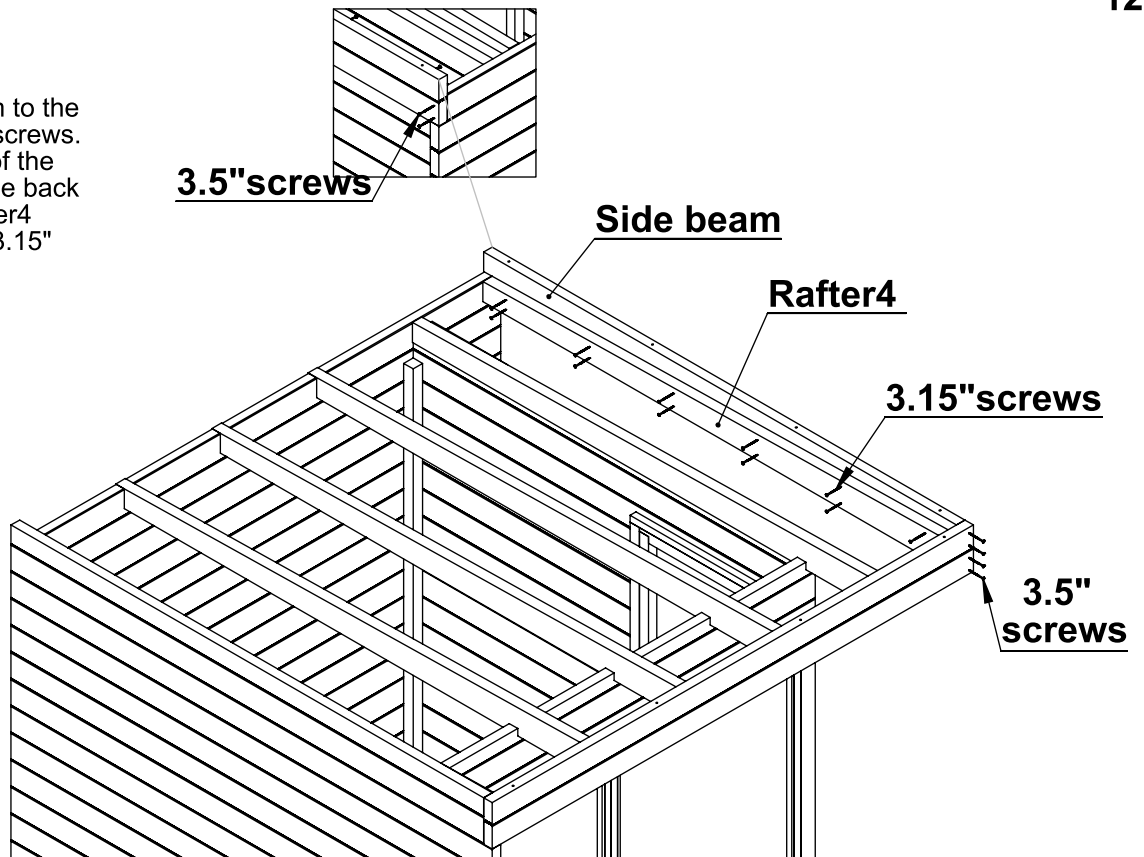
Drill the pilot holes
for the screws

Front beam
**1.6" screws
round head**
Cbh1
**3.15"
screws**

Front beam	1.57"x7.4"x88.58"	1
Cbh1	1.7"x1.7"x85"	1
Cbh2	1.7"x1.7"x70.8"	1
1.6" screws	Round head	48
3.15" screws		10
3.5" screws		4



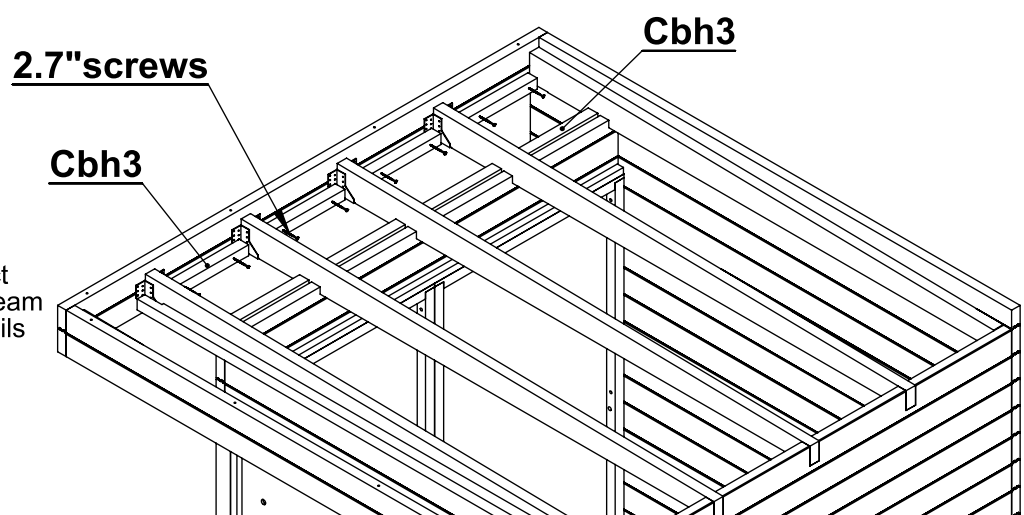
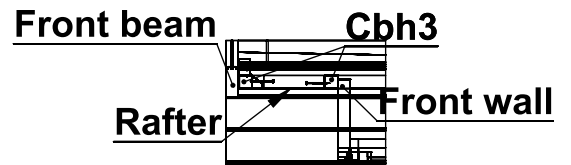
Connect the side beam to the front beam using 3.5" screws. Ensure the back side of the beam rests firmly on the back wall log. Then, fix Rafter4 to the side beam with 3.15" screws.



Side beam	1.57"x7.4"x87"	1
Rafter4	1.7"x4.7"x85.4"	1
3.15" screws		10
3.5" screws		6



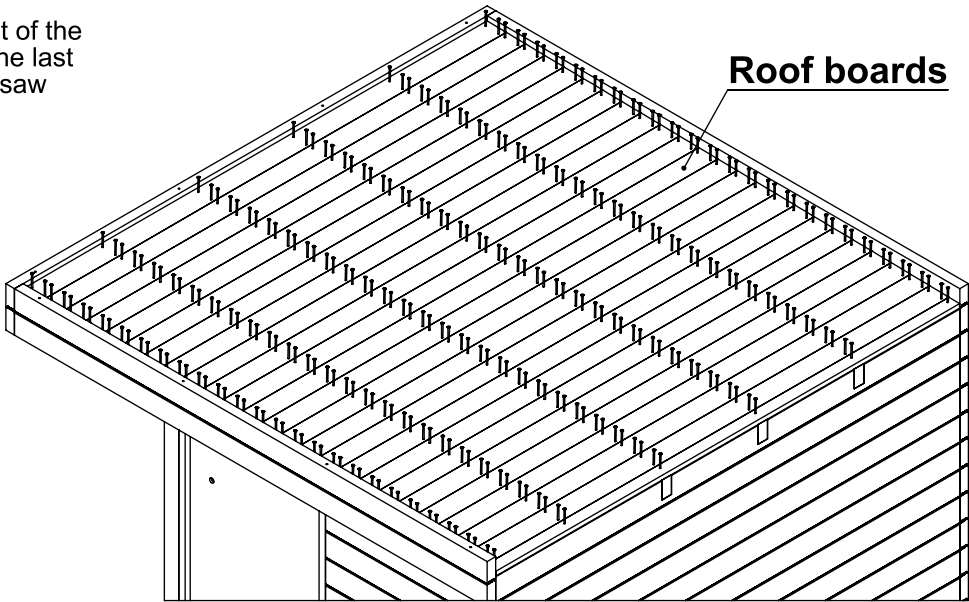
Drill the pilot holes for the screws



Use 2.7" screws to connect details Cbh3 to the front beam and front wall details. Details must be in same line from bottom with rafters.

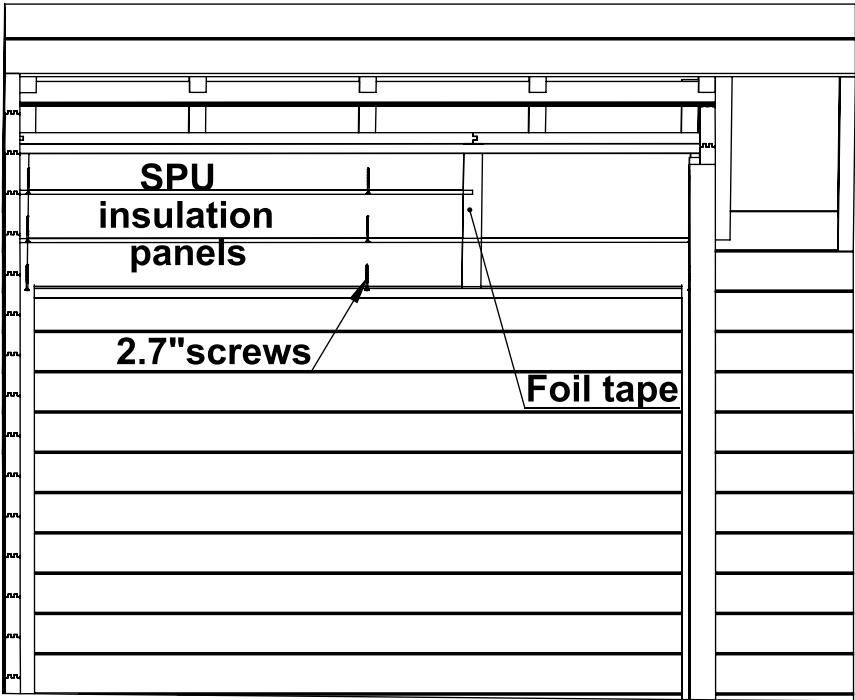
Cbh3	1.7"x1.7"x15"	8
2.7" screws		16

Install the roof boards using 2" nails, with 12 nails per board. Begin the assembly from front of the structure. You'll need to cut the last board to width with a circular saw to ensure it sits flush with the back wall.



Roof board	0.74"x3.8"x85.2"	25
2" nails		300

Cut the SPU insulation panels to the correct size using a cutting knife. Attach these panels to the rafters with a few 2.7" screws. To prevent heat loss, tape all edges and joints with foil tape.



SPU panels	1.18"x23.62"x47.24"	5
Foil tape		1
2.7" screws		9

Place the Cdb ceiling distance boards on top of the insulation panels, securing them to the rafters with 2.7" screws.

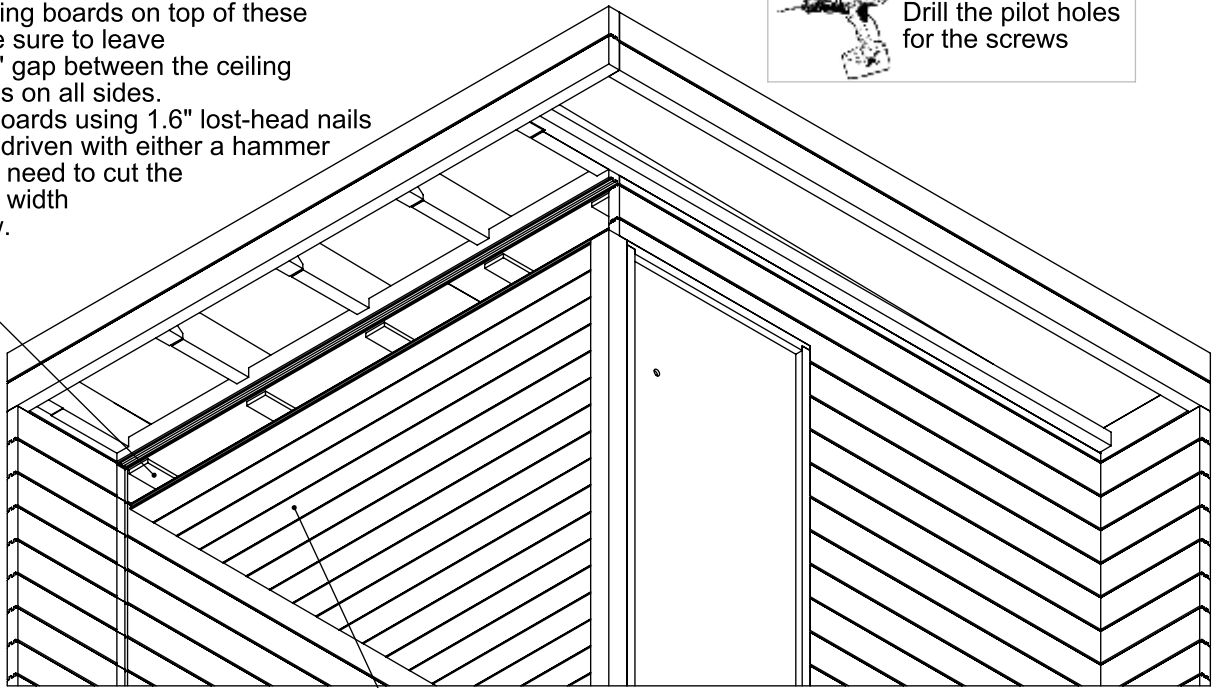
Next, install the ceiling boards on top of these distance boards. Be sure to leave approximately a 1/8" gap between the ceiling boards and the walls on all sides.

Fasten the ceiling boards using 1.6" lost-head nails (5 nails per board), driven with either a hammer or a nail gun. You'll need to cut the last ceiling board to width using a circular saw.



Drill the pilot holes for the screws

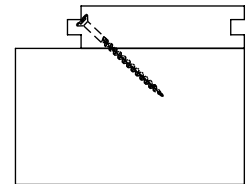
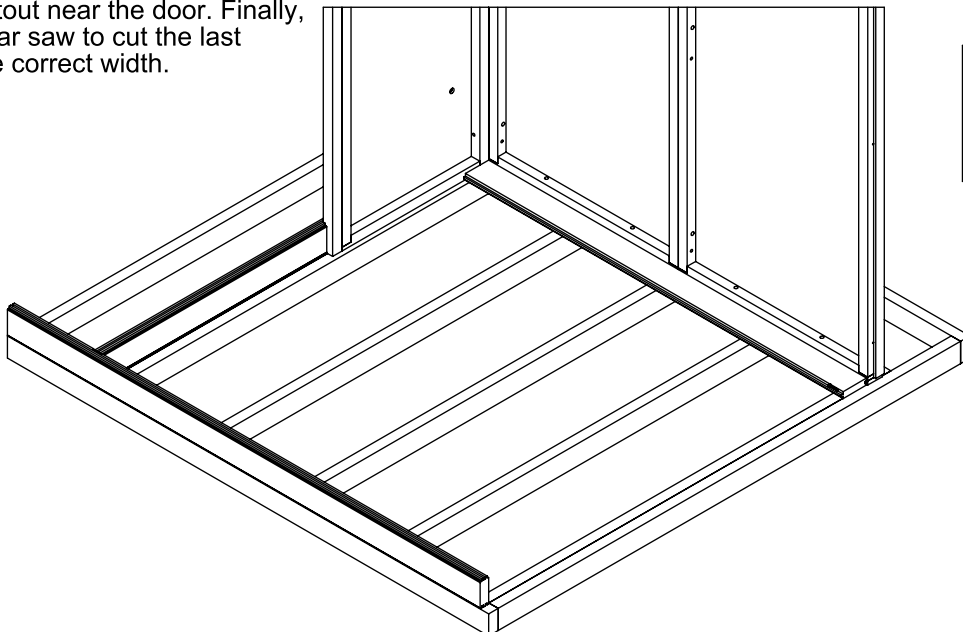
Cdb

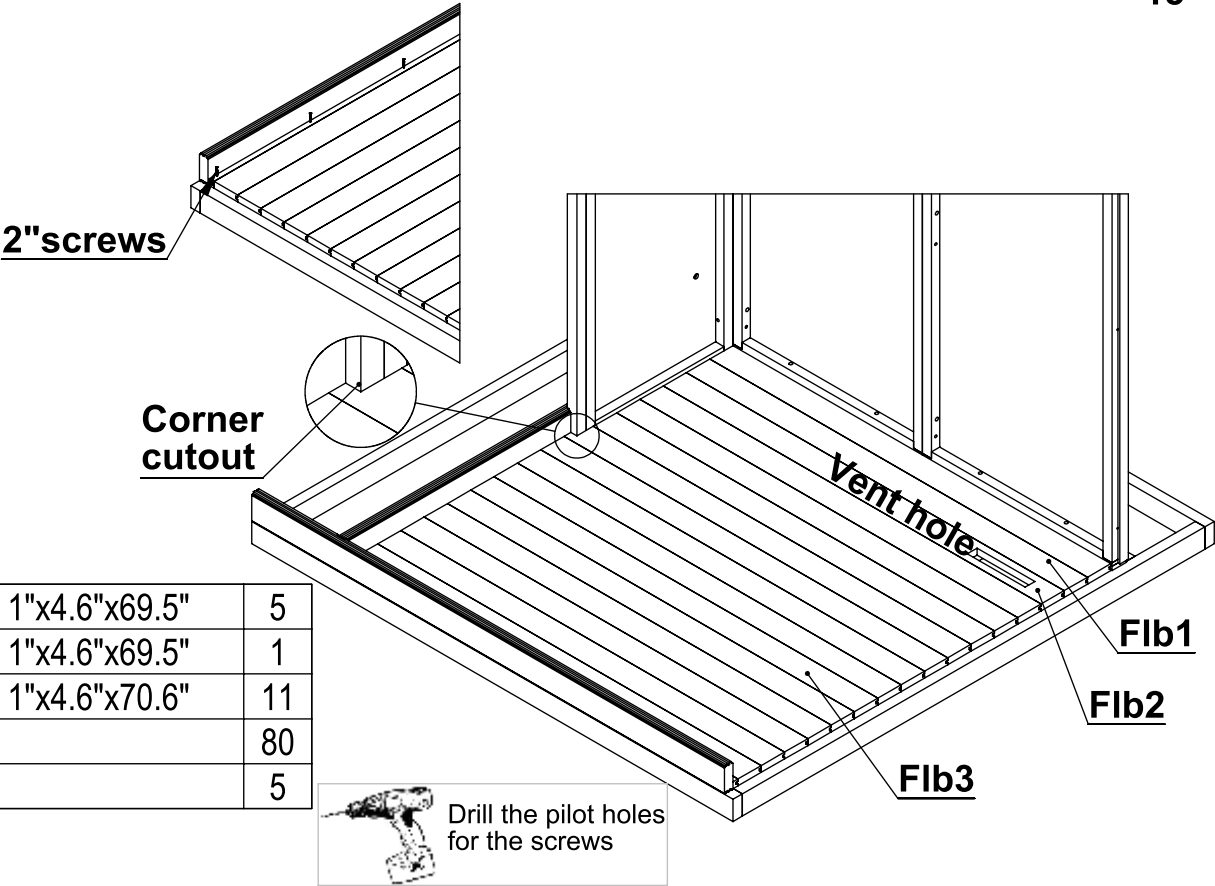


Ceiling board 1

Cdb	0.5"x2.75"x70.7"	5
Ceiling board1	0.7"x3.74"x70.7"	21
2.7" screws		15
1.6" nails	lost head	110

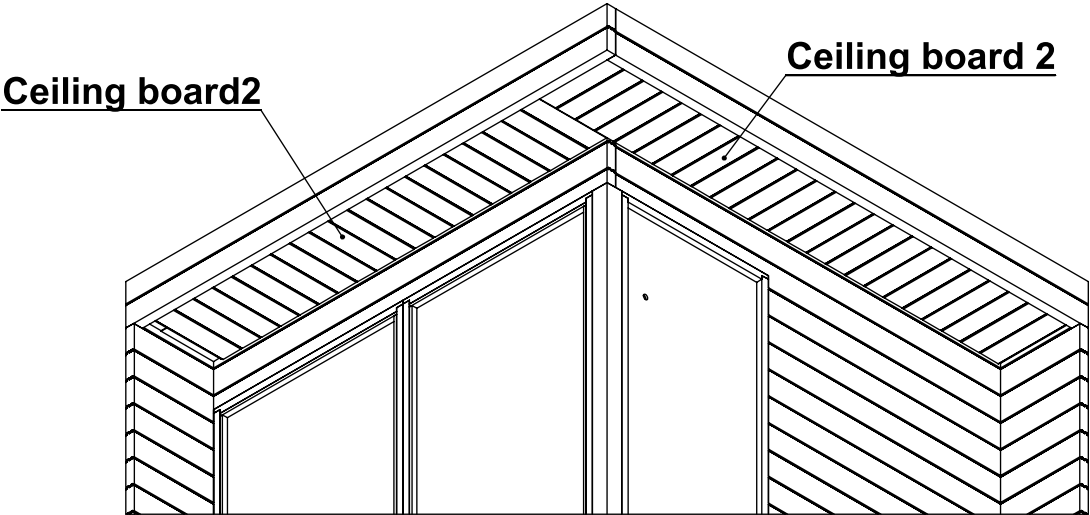
Install the floor boards starting from the window side. Leave a 1/8" gap between the floor boards and the walls on all sides. Use 1.77" screws to secure the floor boards, and remember to pre-drill all holes for these screws. You'll need to make a corner cutout near the door. Finally, use a circular saw to cut the last board to the correct width.





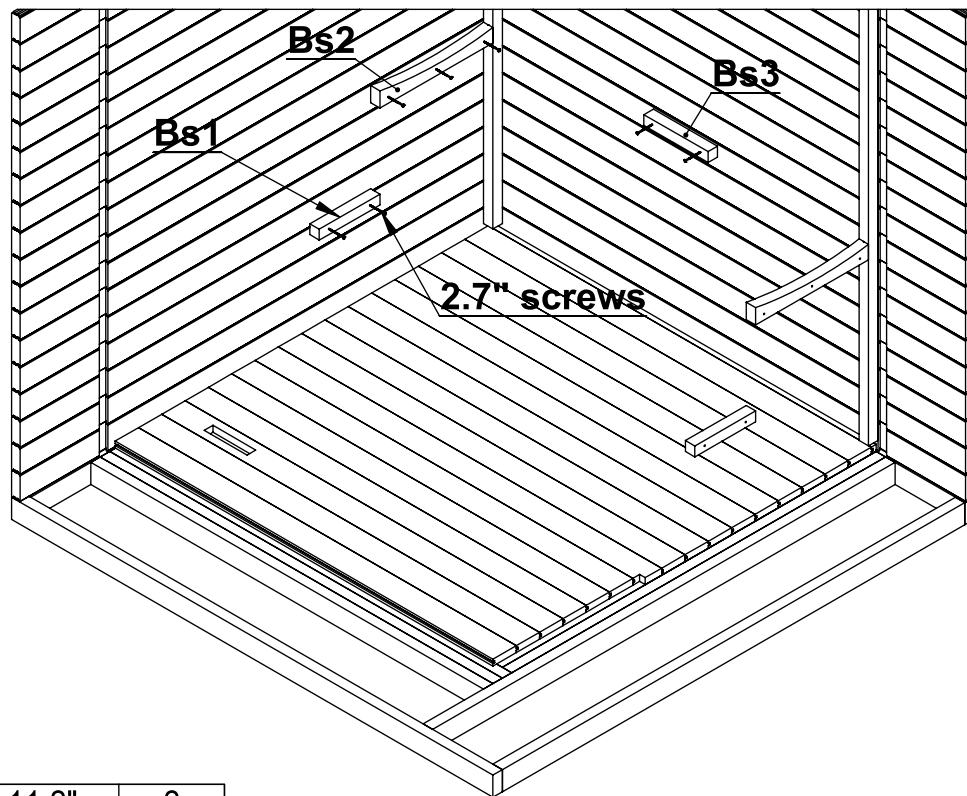
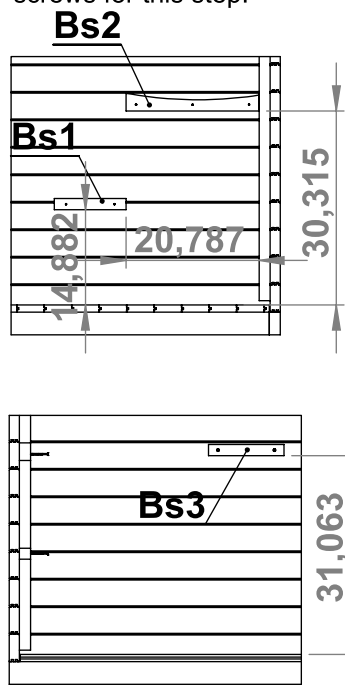
Flb1	1"x4.6"x69.5"	5
Flb2	1"x4.6"x69.5"	1
Flb3	1"x4.6"x70.6"	11
1.77" screws		80
2" screws		5

Use 1.6" lost head nails or nailgun to connect all ceiling boards (2 nails per board). Cut the last boards to width.

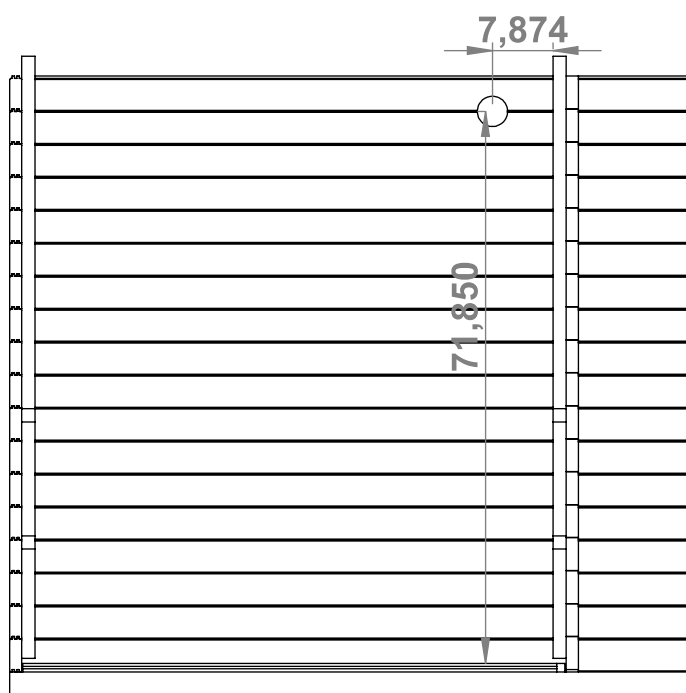


Ceiling board2	0.7"x3.74"x12.8"	48
1.6" nails	lost head	100

Measure the required distance, then fix the upper and lower bench supports to the walls. The marked line on the upper bench supports should align with the corner posts. Use 2.7" screws for this step.

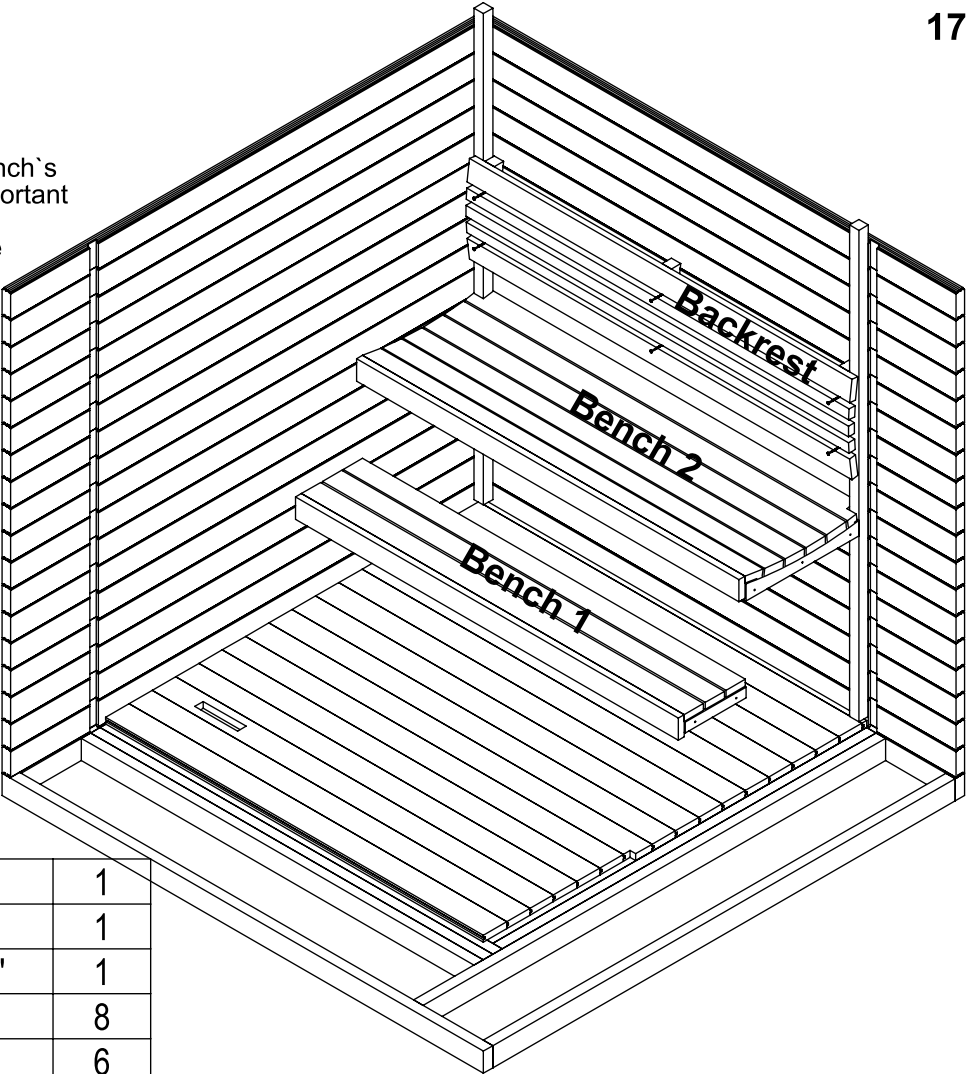


Bench support 1	1.7"x1.7"x11.2"	2
Bench support 2	1.7"x2.7"x20.78"	2
Bench support 3	1.7"x1.7"x11.4"	1
2.7" screws		12

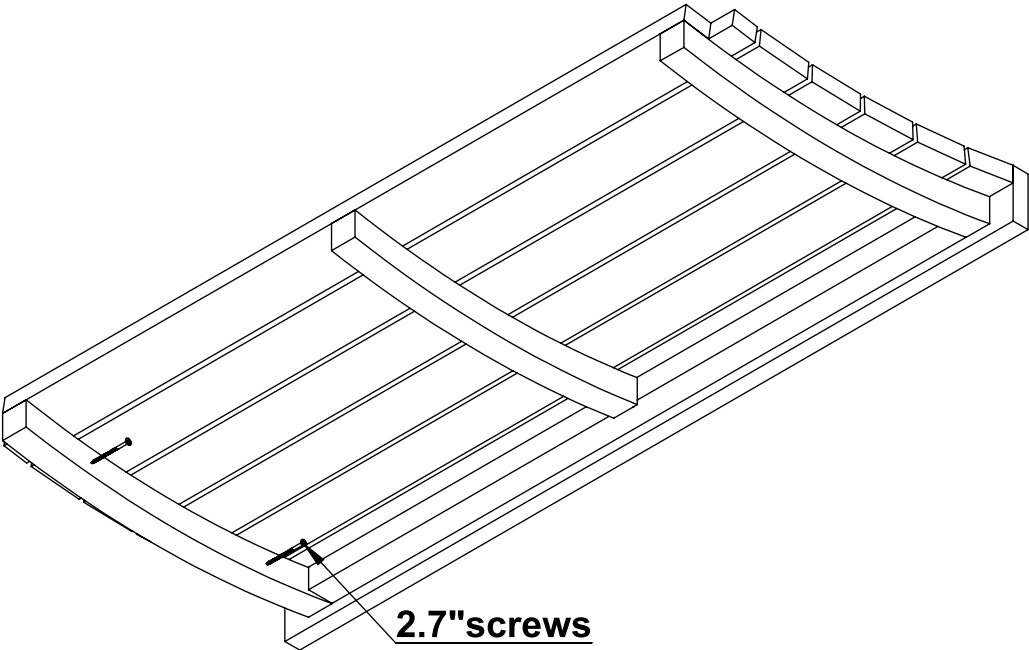


Cut the ventilation hole in the back wall with a diameter of 3.95" using a hole saw or a jigsaw.

First, lift the benches and place them onto their supports. Make sure to leave a 5mm gap between the benches and side walls. Secure the benches to the supports by screwing up through the bench's bottom frame using 2.7" screws. It's important not to fully tighten these screws yet. For the backrest, attach it at comfortable height, approximately 6" up from the bench. Use 3.15" screws for this connection.



Bench 1	12.2"x70.47"	1
Bench 2	23.6"x70.47"	1
Backrest	15.75"x70.47"	1
2.7" screws		8
3.15" screws		6

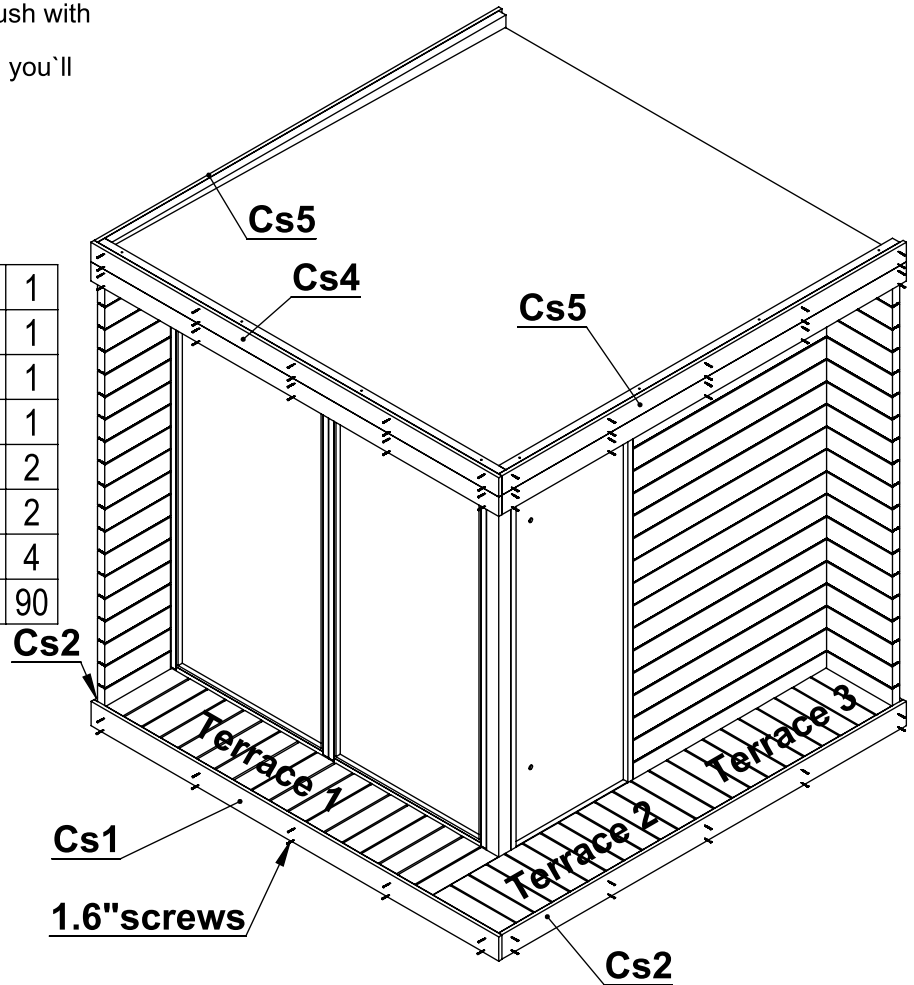


Bottom view

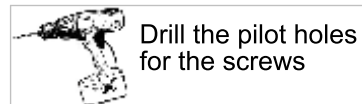
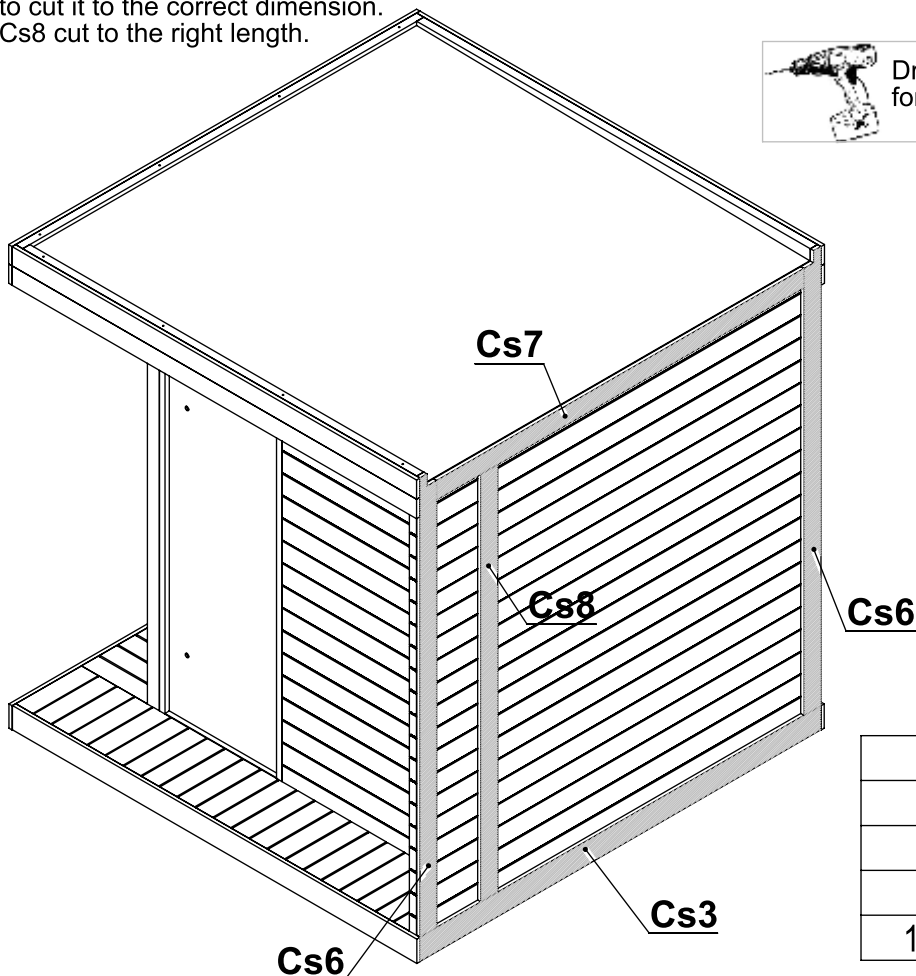
Place the assembled terrace before this next assembly step.

Begin the cover slats assembly with details Cs2 and Cs5. Ensure Cs2 is flush with the bottom of the floor supports, and Cs5 is flush with the upper edges of the side walls. Fasten these with 1.6" black screws. In next step, you'll fix cover slats Cs1 and Cs4.

Terrace 1	14.5"x72.16"	1
Terrace 2	14.5"x43.46"	1
Terrace 3	14.5"x43.07"	1
Cs1	0.7"x4.64"x90"	1
Cs2	0.7"x4.64"x89.3"	2
Cs4	0.7"x3.7"x90"	2
Cs5	0.7"x3.7"x89.3"	4
1.6" screws	black	90



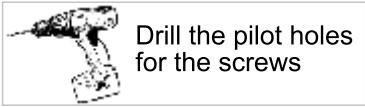
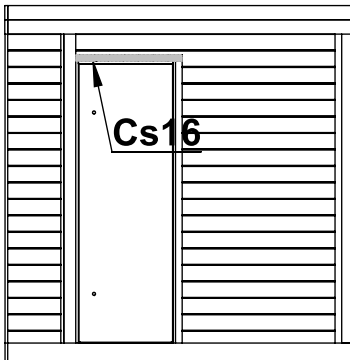
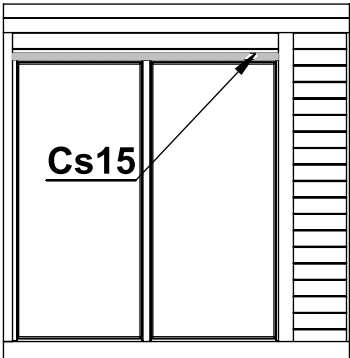
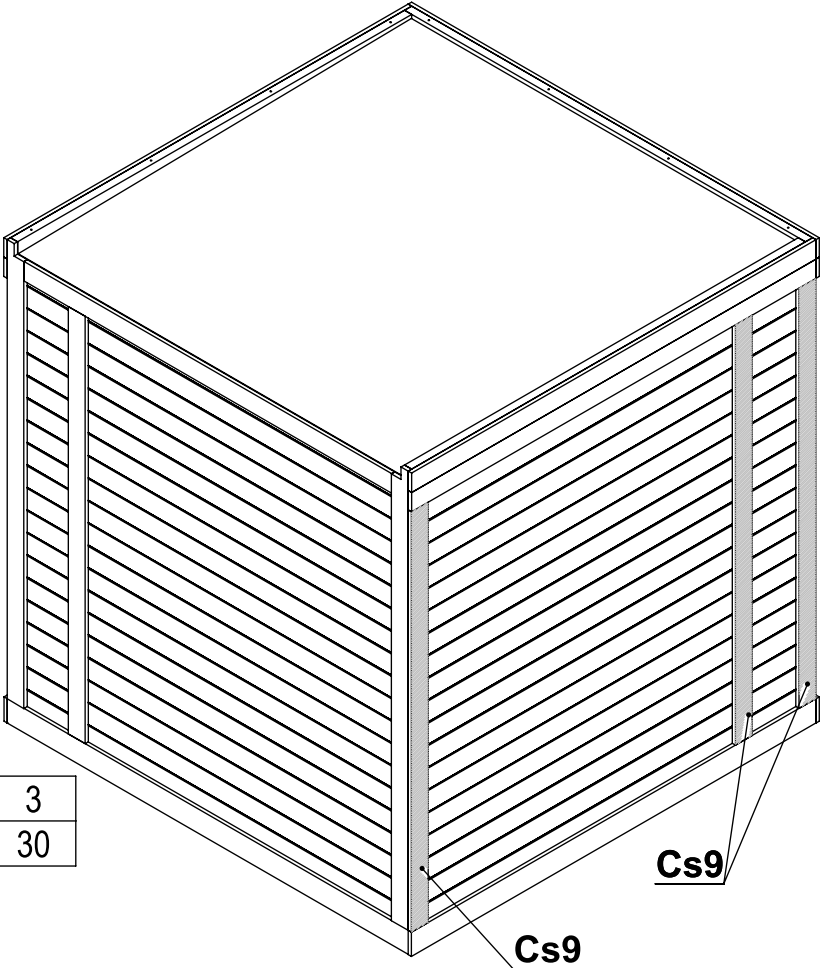
Continue the cover slats assembly on back side. Ensure the Cs6 corner cutout is flush with the roof boards. If it's too high, use a saw to cut it to the correct dimension. Cs8 cut to the right length.



Cs3	0.7"x3.7"x88.5"	1
Cs6	0.7"x3.7"x88.9"	2
Cs7	0.7"x3.7"x81.2"	1
Cs8	0.7"x3.7"x82.6"	1
1.6" screws	black	50

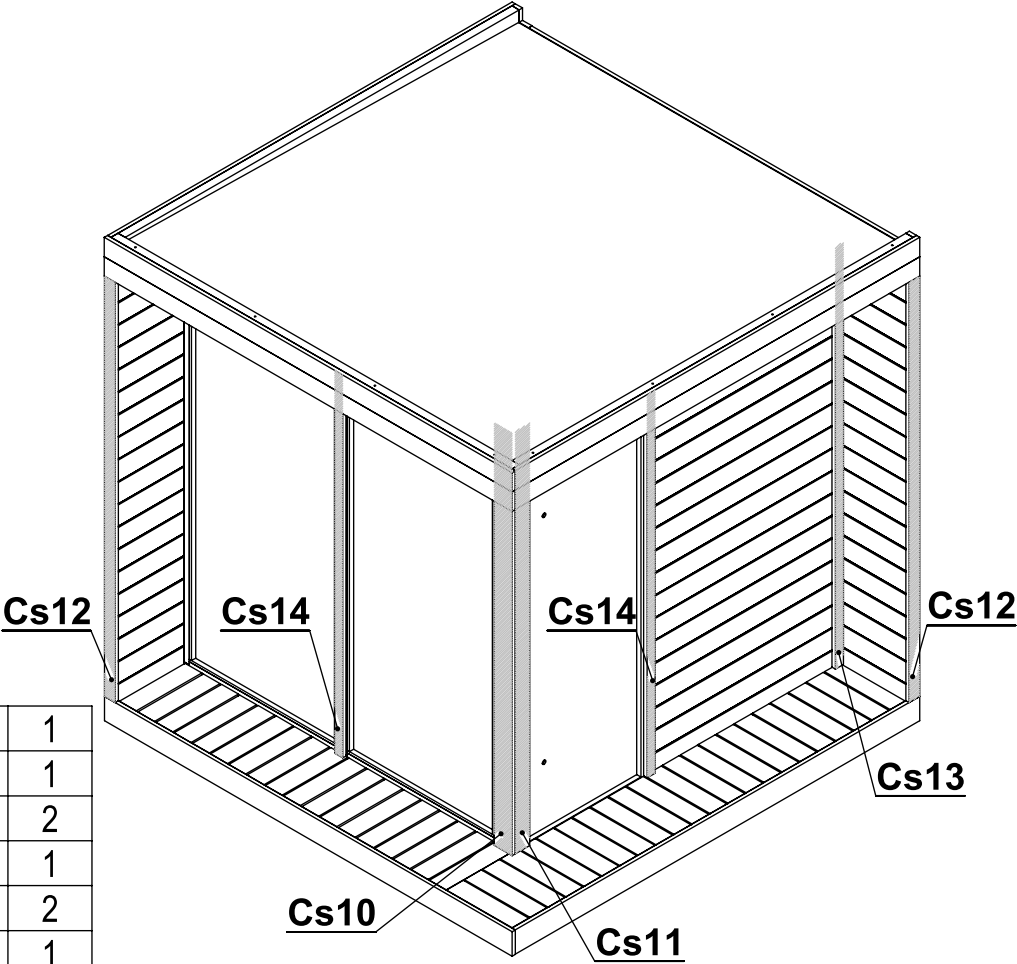
Cut the details Cs9
to the right length

Cs9	0.7"3.7"x81.5"	3
1.6" screws	black	30



Drill the pilot holes
for the screws

Cs10	0.7"x3.9"x81.5"	1
Cs11	0.7"x3.1"x81.5"	1
Cs12	0.7"x2.44"x81.5"	2
Cs13	0.7"x1.77"x81.5"	1
Cs14	0.7"x1.77"x73.3"	2
Cs15	0.7"x2.7"x69.2"	1
Cs16	0.7"x2.7"x27.7"	1
1.6" screws	black	53

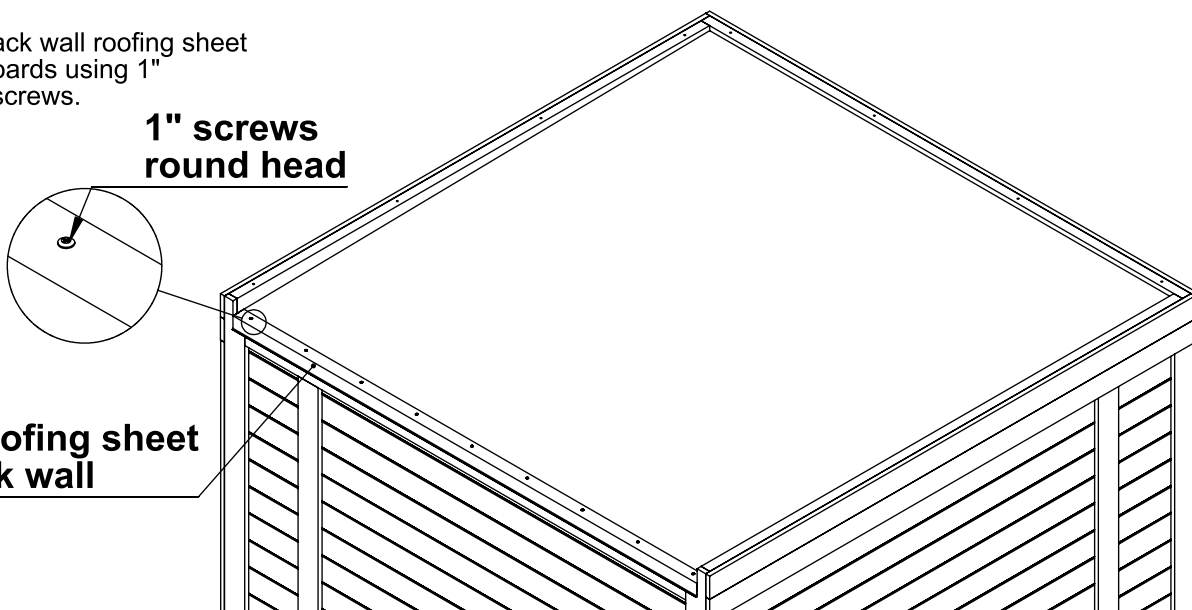


Cut the cover slats to the right length

Attach the back wall roofing sheet to the roof boards using 1" round head screws.

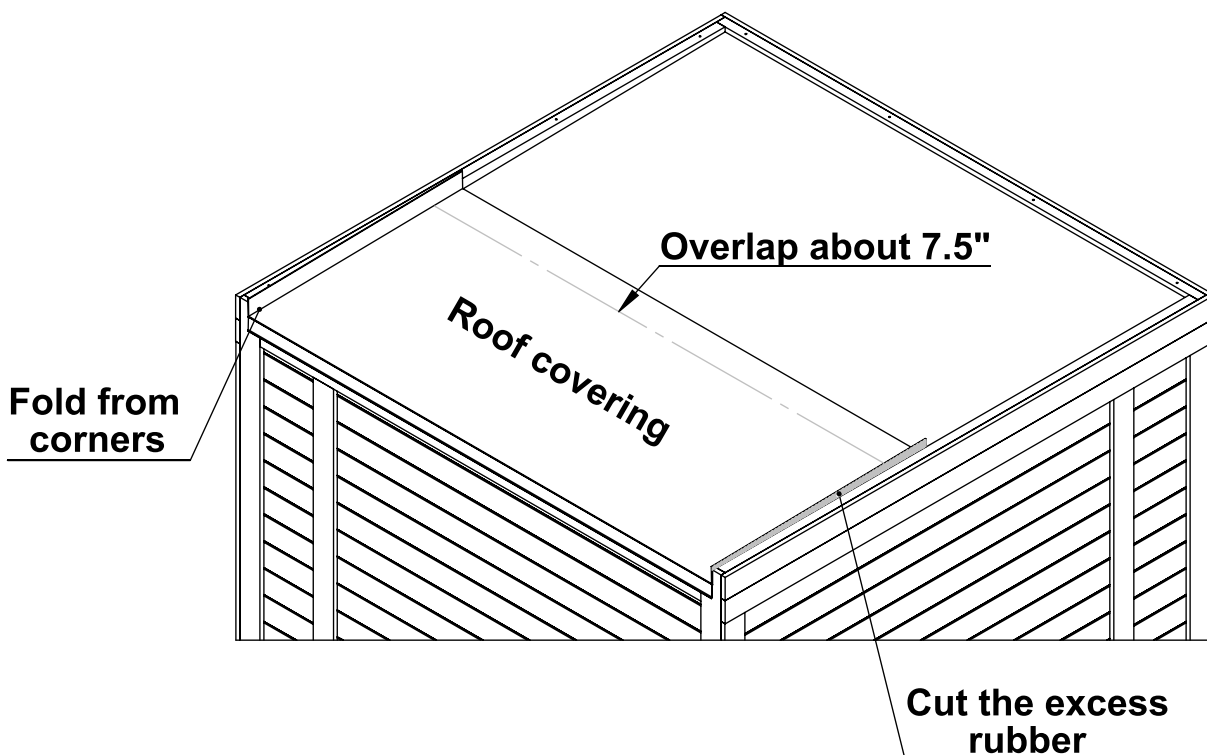
**1" screws
round head**

**Metal roofing sheet
back wall**

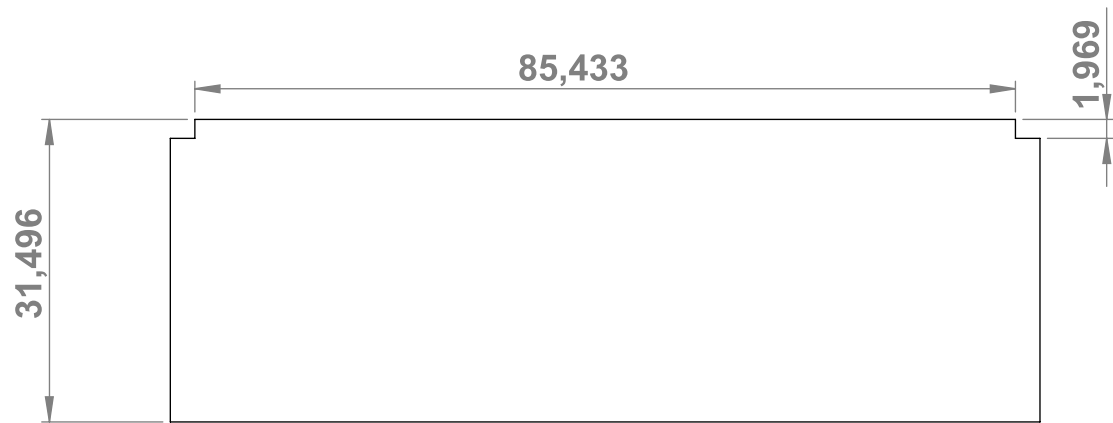


Grab your roof material and cut three sheets, each about 93 inches long. Start this assembly from the back of the sauna.

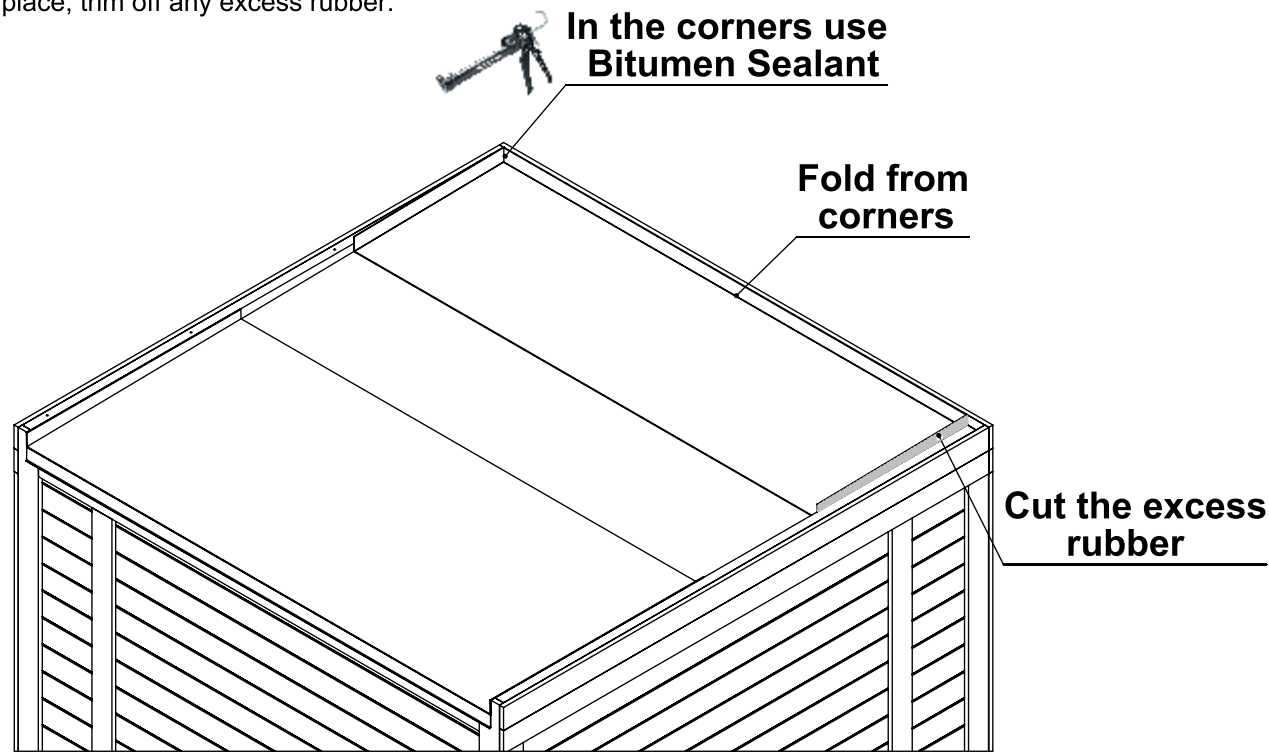
Place the first sheet of roof covering onto the roof. Carefully fold it up from the side walls, then trim any excess rubber from the top of the walls. Attach the second sheet of roof covering in the same way.

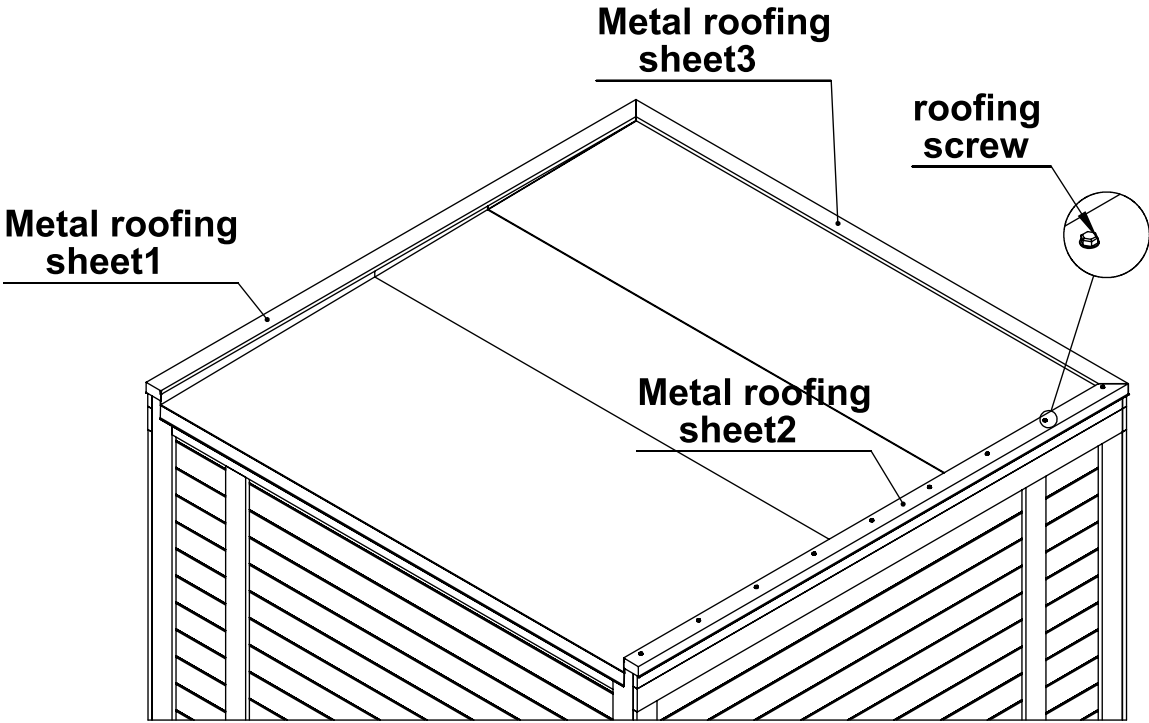


Cutting the last sheet of roof covering



Now, place the last sheet of roof covering onto the roof. Carefully fold the material up from the side wall corners and around the front beam corner. Once it's neatly in place, trim off any excess rubber.

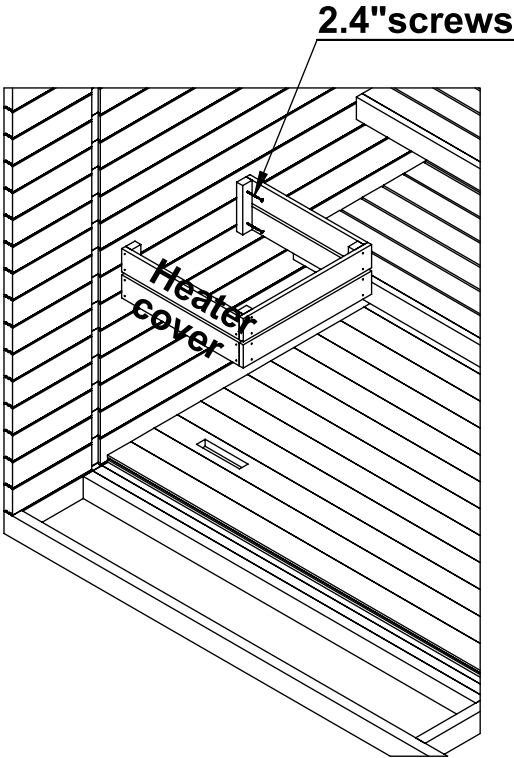
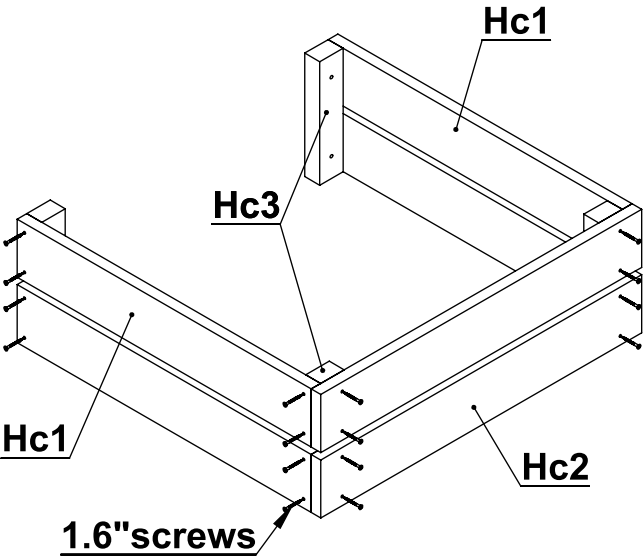




Metal roofing sheet1	90"	1
Metal roofing sheet2	90"	1
Metal roofing sheet3	90"	1
1" roofing screws	black	30

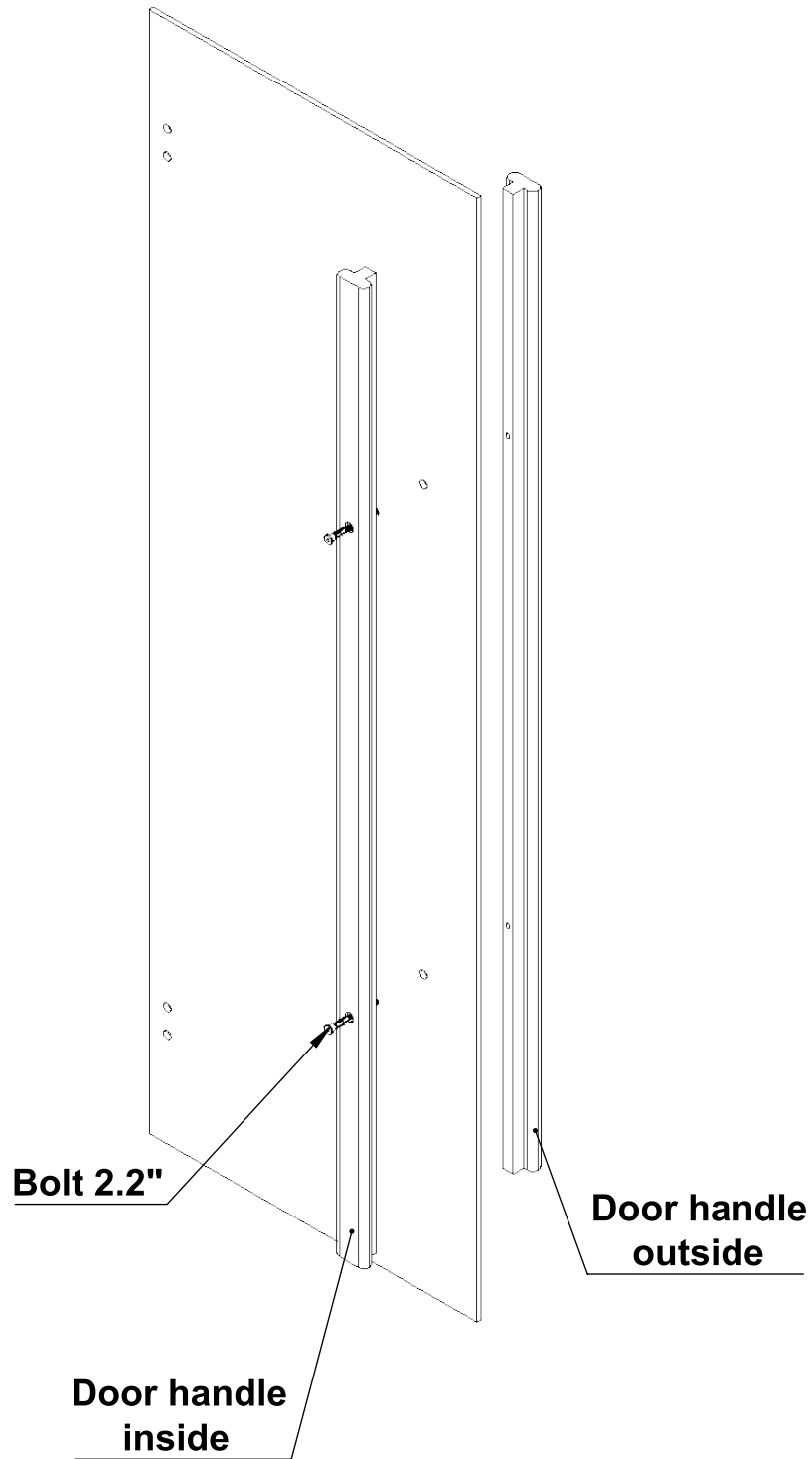
ATTENTION!
HEATER GUARD MAY NOT
MEET THE SAFETY DISTANCES
OF ALL HEATERS AND SHOULD
NOT BE USED IF THE HEATER
DOES NOT FIT

Connect the heater cover
to the wall with 2.4" screws.
Perform this step only after
heater is installed.



Hc1	0.7"x3.7"x21.65"	4
Hc2	0.7"x3.7"x23.62"	2
Hc3	1.1"x1.7"x7.87"	4
1.6" screws	black	24
2.4" screws		4

Door handle assembly

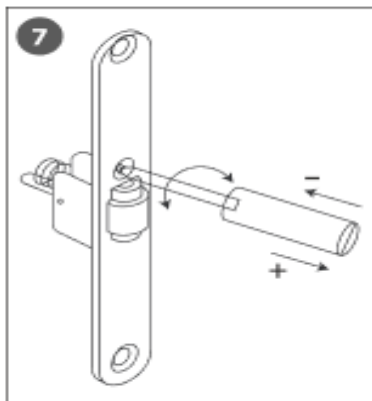
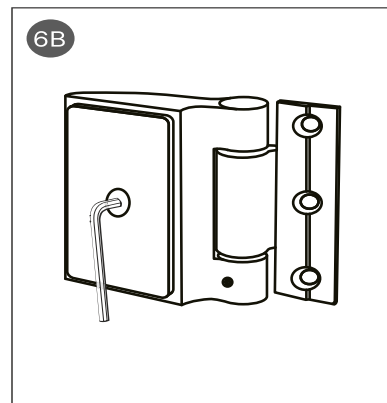
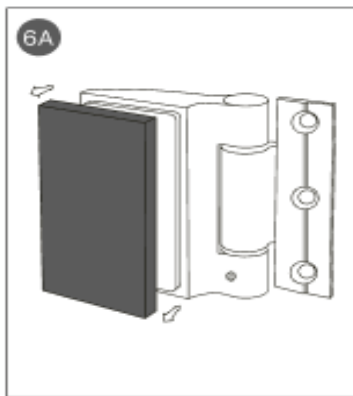


ADJUSTING THE SAUNA DOOR

6A. If needed then the position of the glass can be adjusted by removing the hinge cover from the inside.

6B. Loosen the hinge bolts, adjust the glass to the desired position, then tighten the bolts to secure it.

7. The door kit includes a roller latch and if it is necessary to adjust this during installation, then this can be done by adjusting the latch's bolt so it works smoothly but the door can still remain tightly shut.



Garden Luxury Series GL4 Outdoor Sauna

80D" x 59W" x 86H"

Product installation instructions

- When building a wooden product, its high-quality and precise installation is important, so that the wood is protected and its durability is guaranteed.
- As an organic material, wood needs regular maintenance to preserve its properties for longer.
- Handle product details with care during installation.
- Do not scratch the surface of the wood or let the boards rub against each other.
- Thermally treated wood has a characteristic smell that diminishes over time, but does not completely disappear. In a sauna, the smell weakens faster if it is heated for a long time and aired at the same time. The smell is softened by treating the wood with a suitable wood oil or wood care product. Do not wash untreated thermal wood with water, as this will make the smell stronger.
- Read the installation and user manuals of the product and the installation manuals of all the devices used.
- Make sure that the wooden materials are not constantly exposed to water during and after installation. The base surface of the product must be suitable for light construction outerbuilding, with sufficient bearing capacity and sufficiently stable.
- The product must be installed on a pre-made foundation that is level - this ensures trouble-free operation of doors and windows.
- Immediately after installing the product, check the mobility of the windows and doors, if necessary, adjust and lubricate with suitable lubricants.
 - In the future, regularly check the condition of window and door hinges and locks. If necessary, tighten the hinge bolts, adjust the locking and use suitable lubricants.
- All electrical and plumbing work must be carried out by a qualified specialist (including the installation of an electric heater).
- It is mandatory to treat the wooden parts of the product with a wood preservative immediately after setting up the product (see also point 2 of the Warranty conditions) in order to protect the wood from moisture and other circumstances affecting the wood. Special wood protection products for wooden products (including saunas) are available in a well-stocked hardware store. The manufacturer is not responsible for products that are damaged due to non-treatment with a wood preservative or incorrect installation!
 - If the product comes with wooden skirting boards that can be attached to the edges of the roof, they must be finished and installed immediately after the product is erected.
- Protective products improve the wood's resistance to dirt and moisture, make it easier to clean and make the appearance more beautiful. We recommend finishing the product with a wood preservative at least once a year or more often, it significantly extends the life of the product.
- A few times a year or as needed, check and adjust the condition of the product's wicks, tighten or loosen if necessary.

Garden Luxury Series GL4 Outdoor Sauna

80D" x 59W" x 86H""

Additional advice on SAUNA INSTALLATION AND MAINTENANCE

Installation of the heater and heater stones

- Make sure that the manufacturer's instructions are followed when installing the heater and chimney.
- Wash heater stones before placing them on the heater to remove stone dust and any manufacturing chemicals.
- Install the heater stones according to the manufacturer's instructions and make sure that the heating elements are not visible, as pouring water directly on them can shorten their life.
- Do not use the sauna during the first heating.
- The first heating must take place under supervision for two hours to a temperature of about 100°C. The sauna must be well ventilated both during and after heating. Due to the heat, the wood absorbs the finishing materials and a protective layer is formed from them.

During use

- If there is a water tank, fill the water tank with water. If the water in the water tank boils, some of it can be drained out for washing and replaced by cold water in the tank.
- For a wood heater, use dry firewood up to 30 cm long.
- When making a fire, keep the ash door slightly open - air can move better. When the wood has caught fire, close the ash pit.
- Throw steam water only on the heater, not on the walls or the sauna bench.
- Do not wear swimwear in the sauna, because the water dripping from them will damage the sauna bench.
- To keep the sauna bench fresh, we recommend using seating pads - this way it is more comfortable to sit on a hot bench.
- Check the heater stones as they can crack over time. Stones can be replaced or added if necessary.

After each use

- Wipe the sauna bench with a clean damp cloth. Do not use running water to clean the bench and make sure that there are no puddles on the wooden surface.
- Use suitable cleaning products for cleaning the sauna bench and other wooden parts.
- After cleaning the sauna, let the surfaces dry and ensure that the room is well ventilated. We recommend leaving the heater on for at least half an hour, with the vent open and the door and windows closed at the same time.

At least once a year

- Treat the wooden surfaces of the sauna with a suitable product. If the sauna is used often, the surfaces should be treated more often.
- Clean all seating surfaces, walls and ceilings with a soft brush or cloth and a special cleaning agent, following the instructions provided.
- For heavier stains and dirt, first clean the sauna bench with fine sandpaper and then treat the sanded surface with a wood preservative.
- Do not use paints or varnishes, because the wood must be able to breathe.
- Avoid using cleaning products unsuitable for the sauna. For example, disinfectants bleach wood and can damage its surface.
- Check the mounting of benches and supports. If necessary, overtighten the screws - they can loosen over time as the wood changes with heat and moisture.

Garden Luxury Series GL4 Outdoor Sauna

80D" x 59W" x 86H"

What to avoid?

- Do not dry textile items in the sauna, as this can be a fire hazard. Excessive moisture can also damage the surface of the wood.
- Avoid heating the sauna above the maximum temperature specified by the heater manufacturer. Excessive heat can create a fire hazard and the wood can also start to warp.
- Do not use a pressure washer or running water to clean the sauna, because excessive moisture can permanently damage the structure and surface of the wood.

How does the wood used in the sauna change?

- Wood is a natural material and changes in temperature can cause its surface to crack or warp.
- Given the extreme temperature and humidity fluctuations that occur in saunas over a short period of time, such changes in wood are normal.
- The risk of deformation depends on the material and its intensity of use, and the changes are more visible in the case of wider boards.
- Wood materials in the area most exposed to hot steam may darken over time.