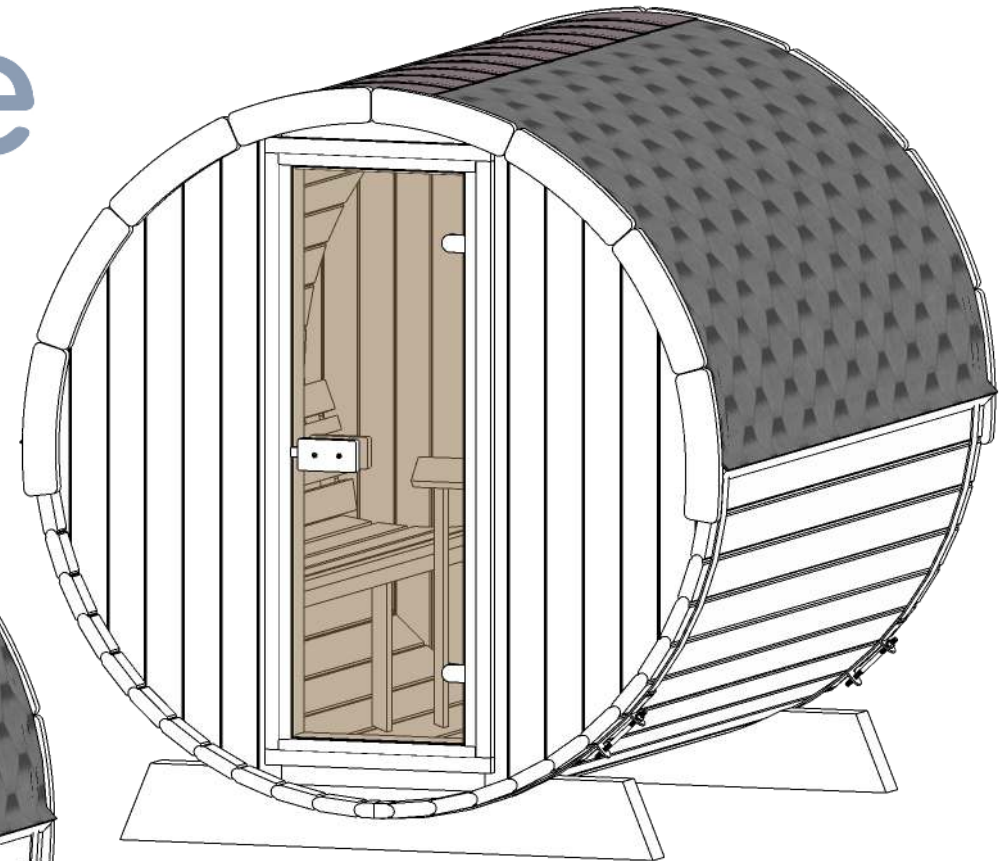
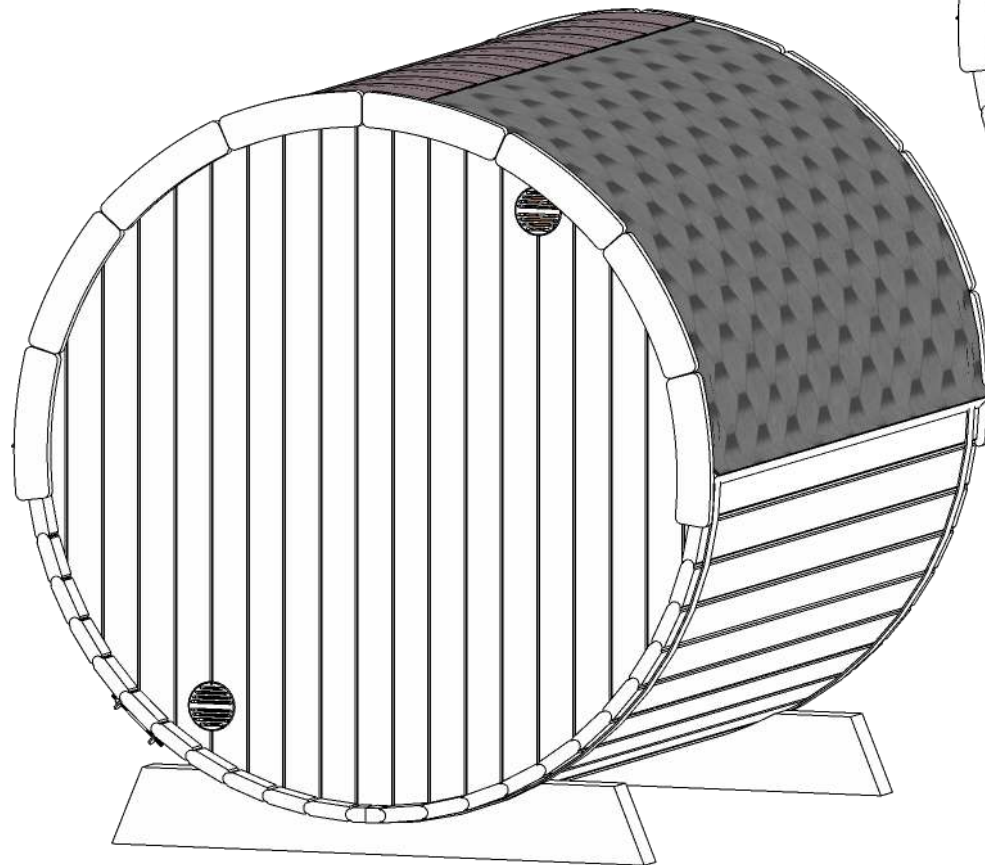
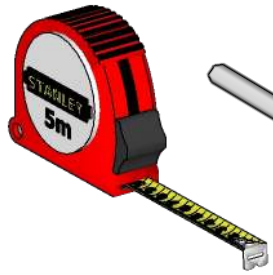


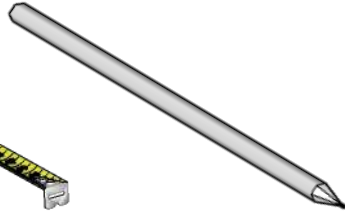


Note: Please read manual before construction

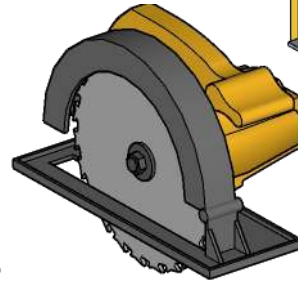
Tools needed



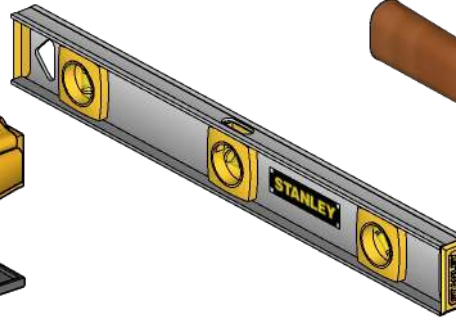
Measuring tape



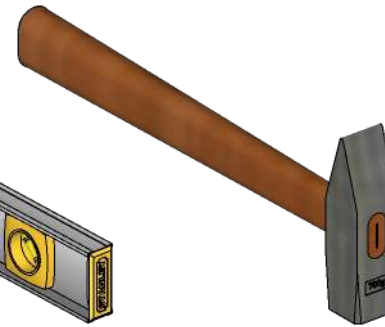
Marker pen



Circular saw



Water level



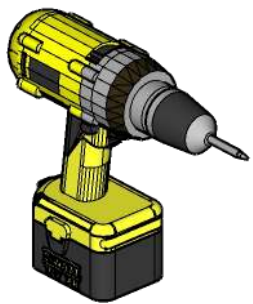
Hammer



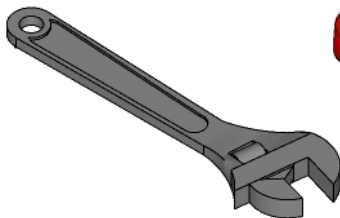
Extra hands



Screwdriver



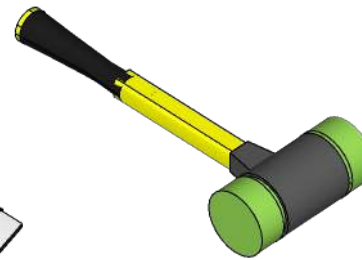
Drill



Crescent wrench



Utility knife



Rubber mallet

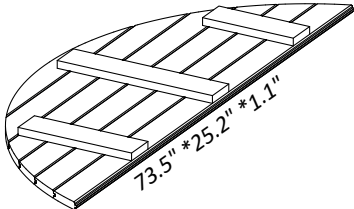
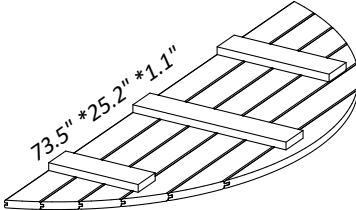
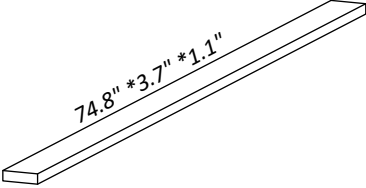
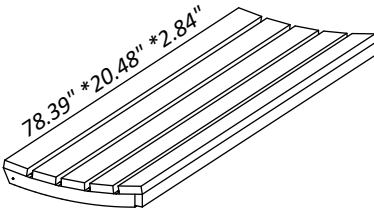
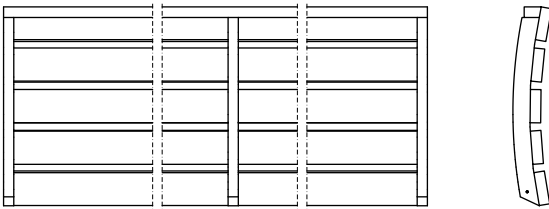
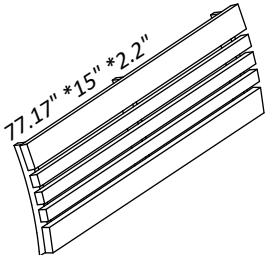
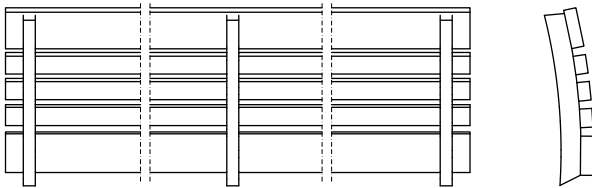
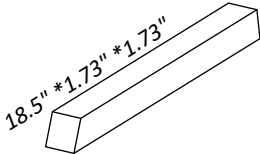
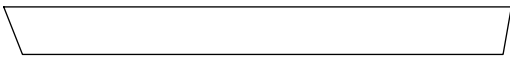
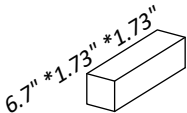
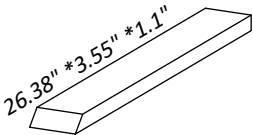
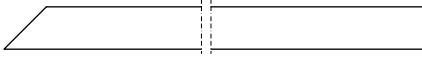
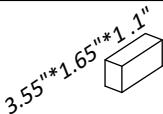
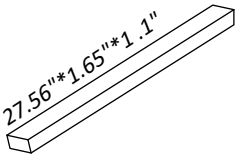


Ratchet strap

Details list 1/3

DET 1 Article. K-PT-JAL-200D	x2		
DET A Article. K-STL117/2000	x2		
DET 2 Article. T-STL117/2200XLM02	x1		
DET 3 Article. T-STL117/2200-02	x59		
DET 6 Det.2 jääk Article. T-STL117/2200XL-02	x2		
DET 6c/d/e/f Lõika 1-st STL-st Article. T-STL117/2200KO-02	x1		1" 1 3/16" 3/4" 3/8"
DET Y1 Article. T-20-PTS/28-01V	x1		
DET Y2 Article. T-20-PTS/28-01P	x1		
DET T Article. U-KL-6/17-KO	x1		

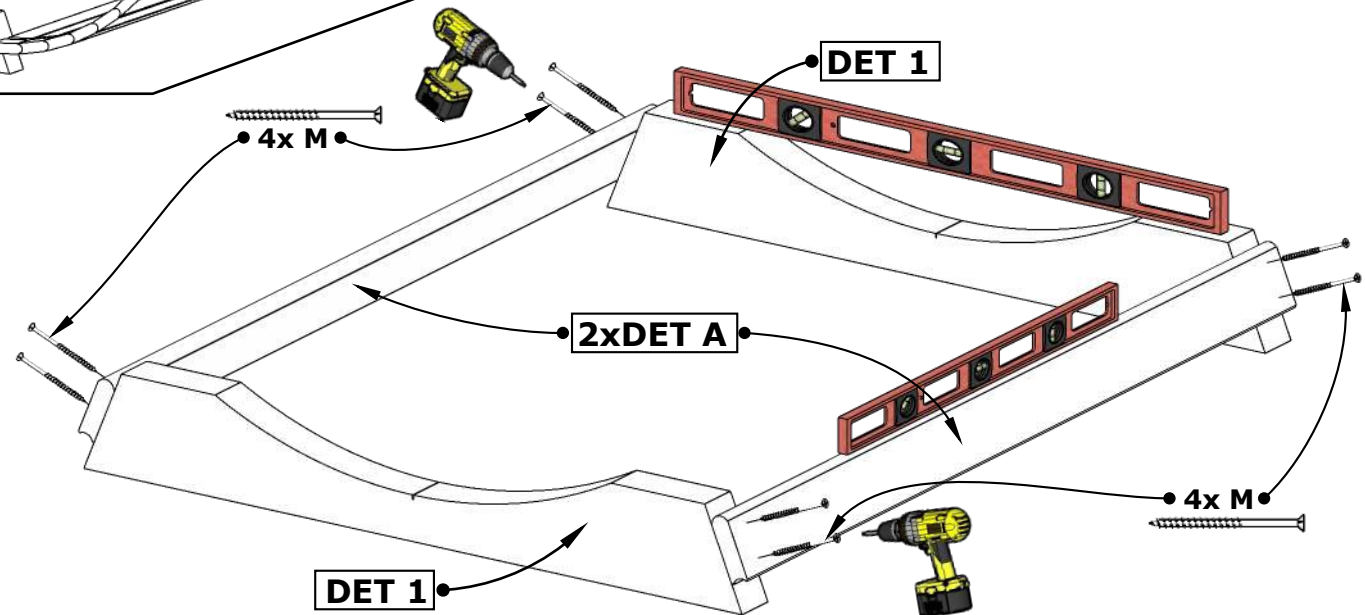
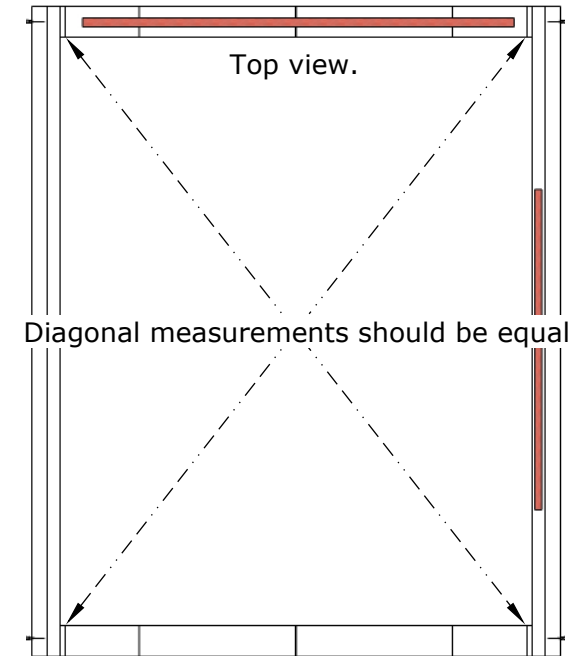
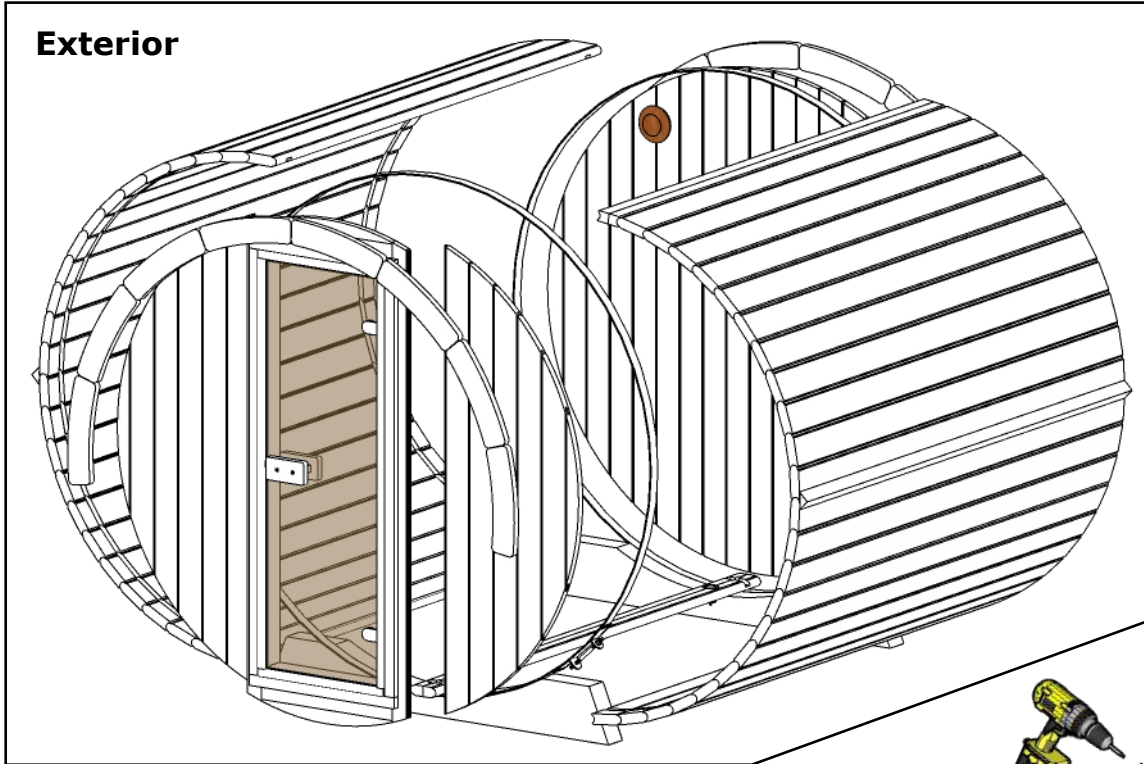
Details list 2/3

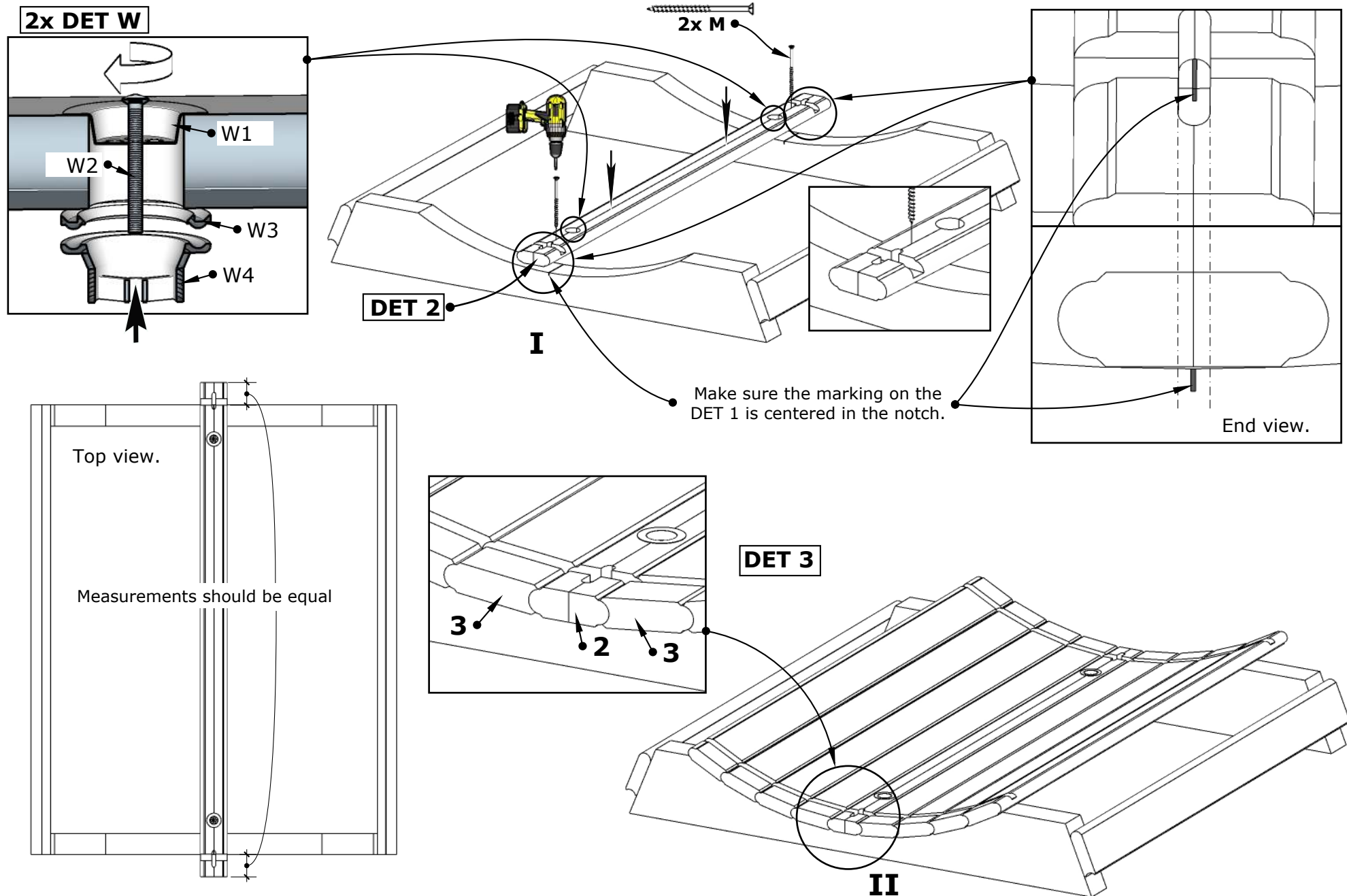
DET Sa Article. T-20-PES/28-01P	x1		
DET Sb Article. T-20-PES/28-01V	x1		
DET U1 Article. K-TL94/1900	x2		
DET 10 Article. TL-LAMOD-1991-KA01	x2		
DET 14 Article. TL-STMOD-1960-KA01	x2		
DET 10a Article. K-HP44/470XP-XP	x2		
DET 10c Article. K-HP44/170	x2		
DET 15a Article. TL-LAV90/670XP	x2		
DET 15b Article. TL-LAV42/90	x2		
DET 15c Article. TL-LAV42/700XP	x2		

Details list 3/3

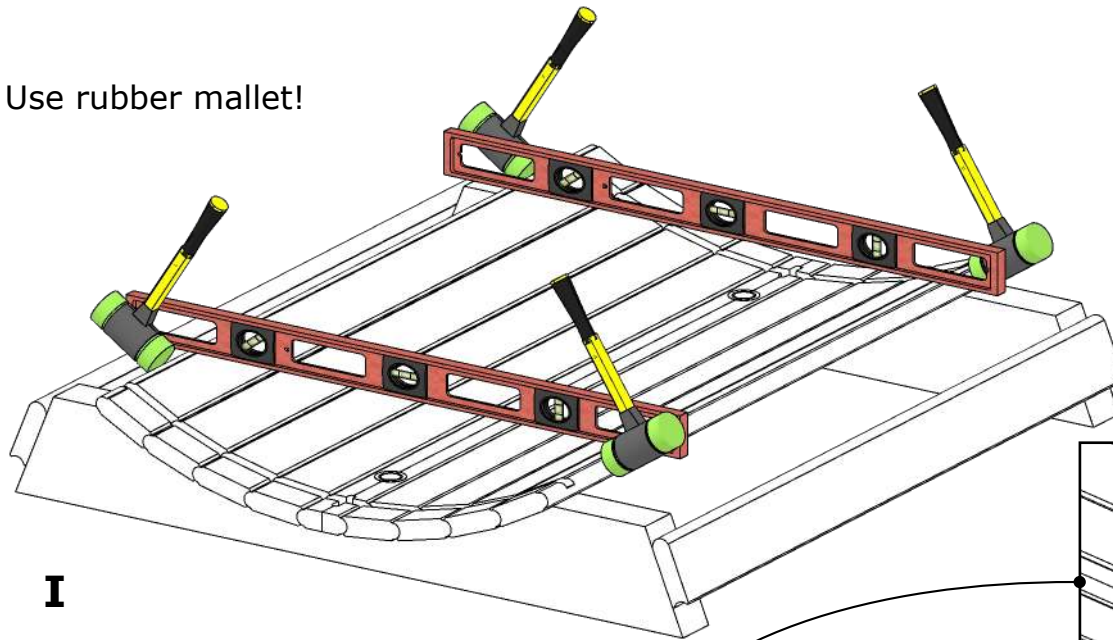
DET 15d <i>Article.</i> TL-LAV90/800	x1 		
DET 22 <i>Article.</i> T-STL-2200-XX	x2 		
DET N <i>Article.</i> KAT-HAR-MUST	x9 		
DET O <i>Article.</i> KAT-SIN-MUST	x63 		
DET 25 <i>Article.</i> MU-OL-SAUN	x16 		
DET W <i>Article.</i> MU-TRAPP	x2 kmpl		
DET B <i>Article.</i> MU-VIT6220-KLZN	x2 		
DET G <i>Article.</i> MU-VENT-100-PU	x1 		
DET F <i>Article.</i> MU-VENT-100-ZN	x3 		
Article. KI-KERL-12-RV2		Article. KI-USA-150-200	
 C L≈9.85" D E x2 x4 x4		 Bit PH2 Torx bits T10 T15 T20 T25 L ~380 P 5/32" x 1" K 7/16" x 1 1/4" J 1/8" x 1 1/2" I 3/16" x 2" H 5/32" x 2 1/4" M 3/16" x 3 1/2" x10 x20 x20 x45 x120 x45	

Exterior

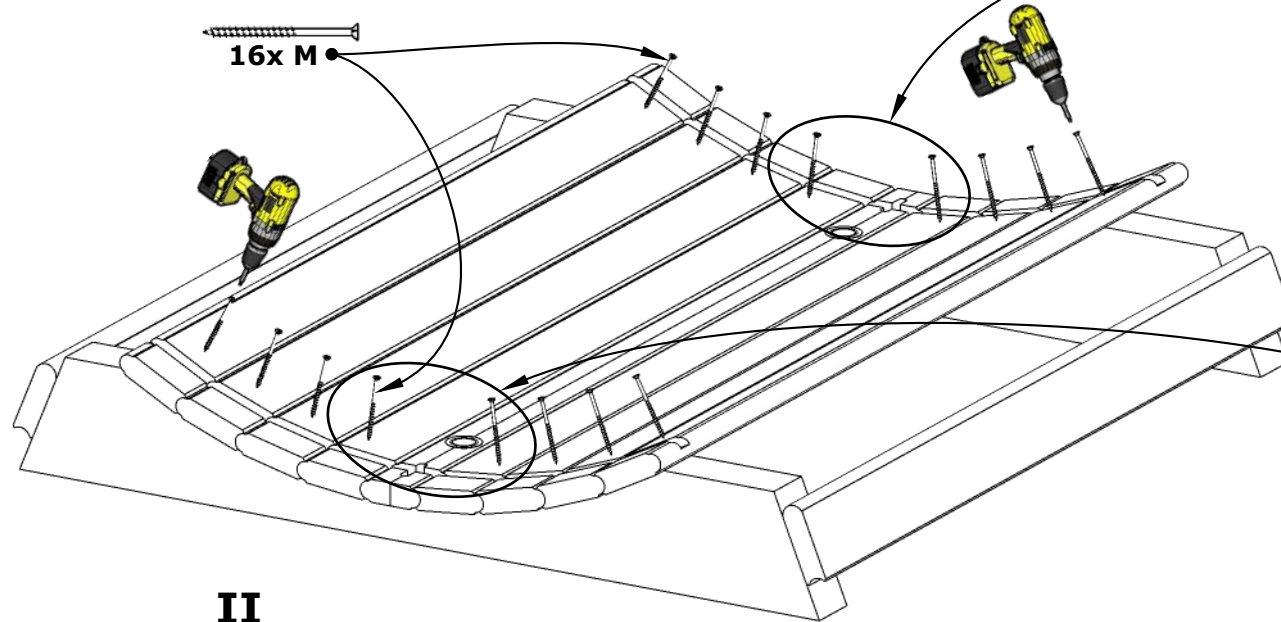




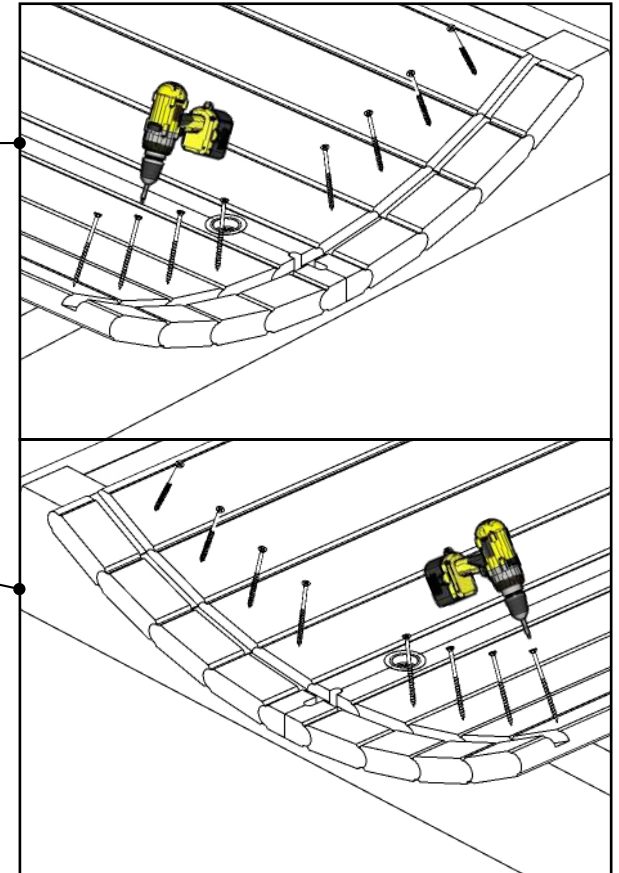
Use rubber mallet!

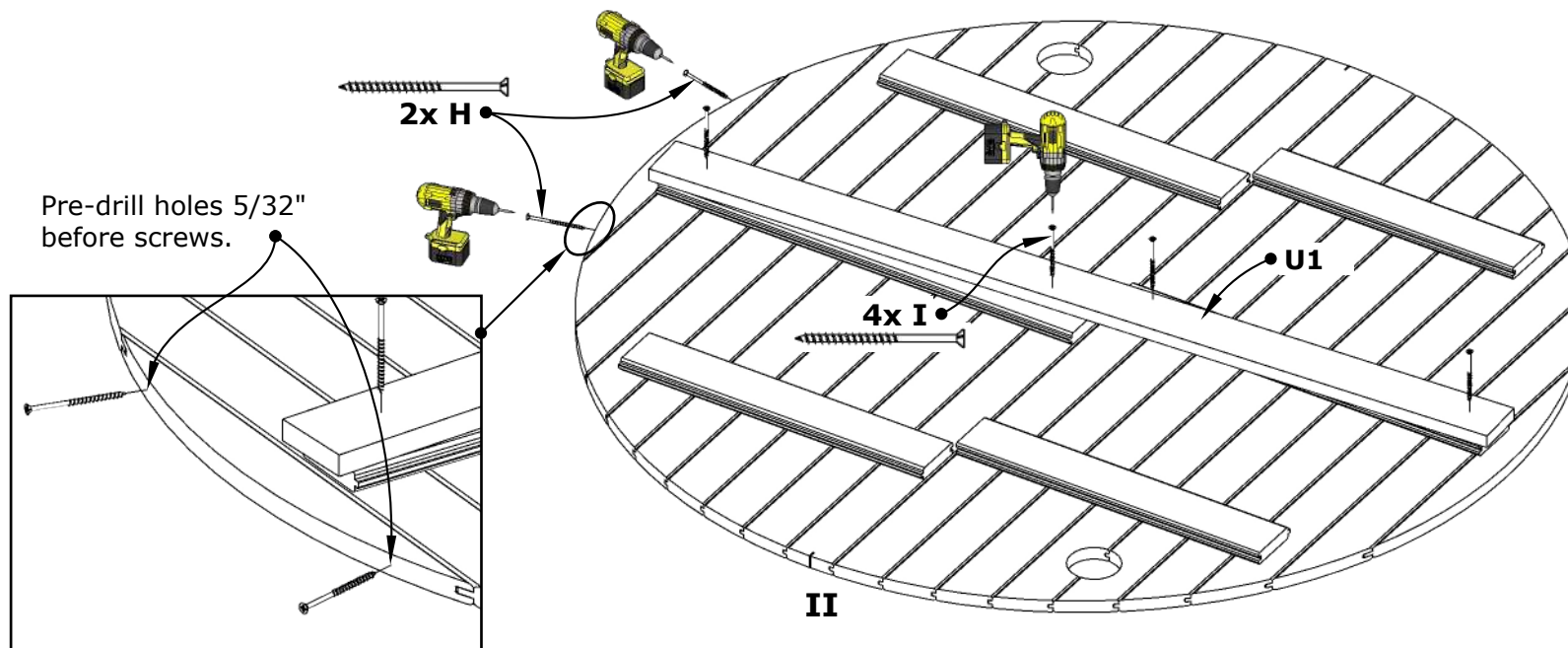
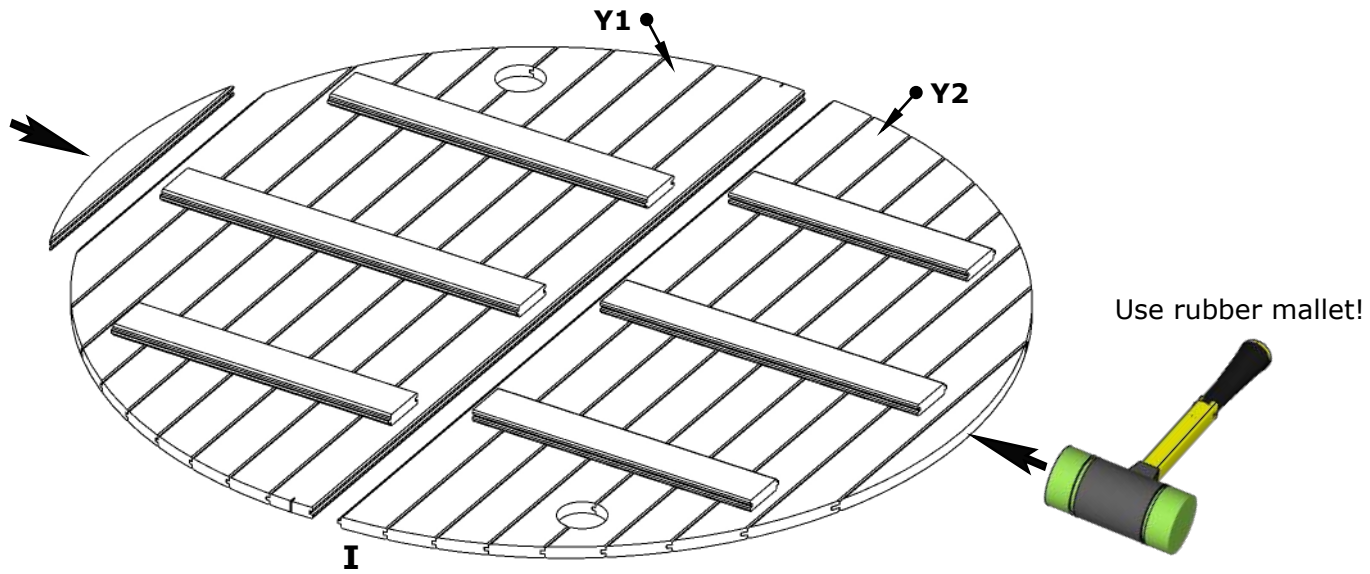


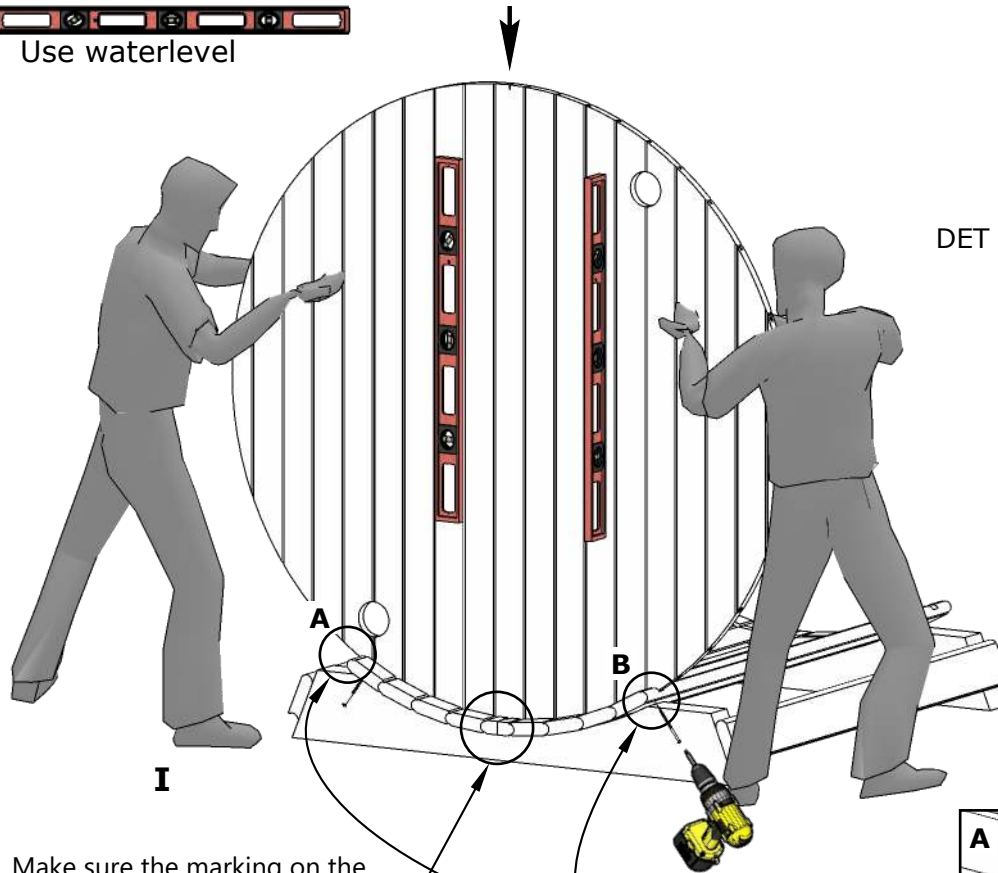
I



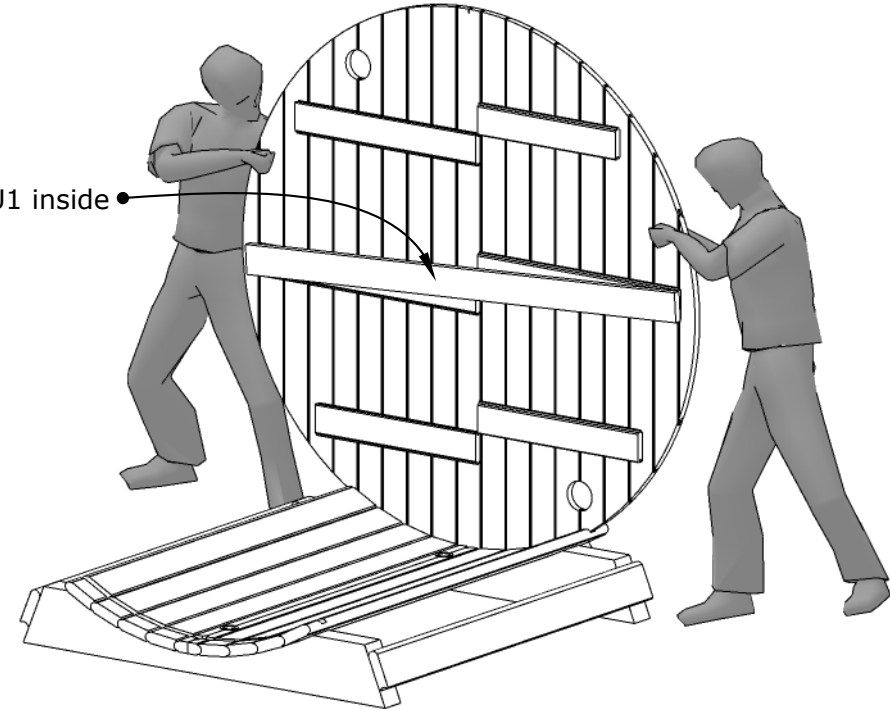
II



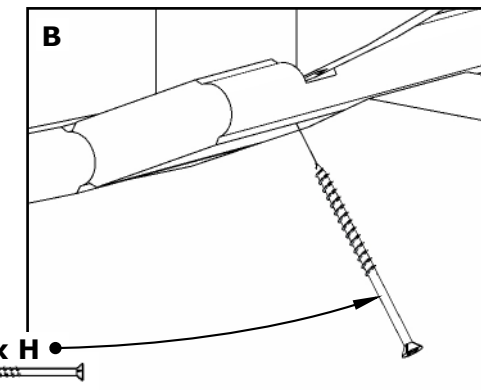
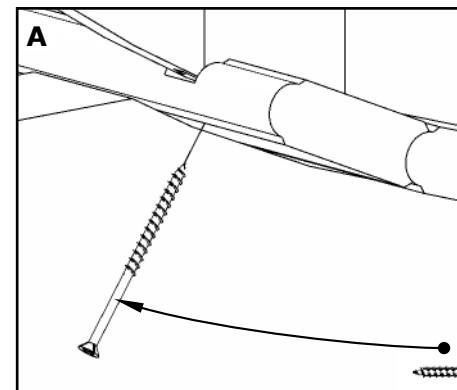
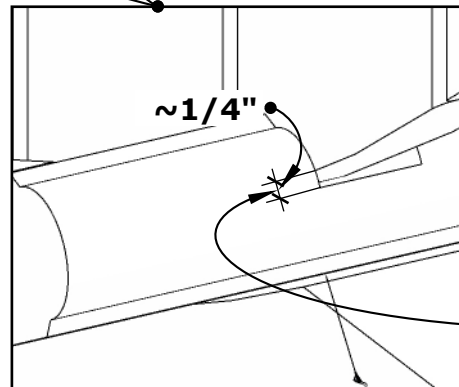
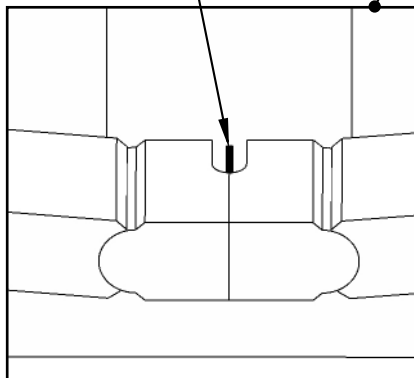




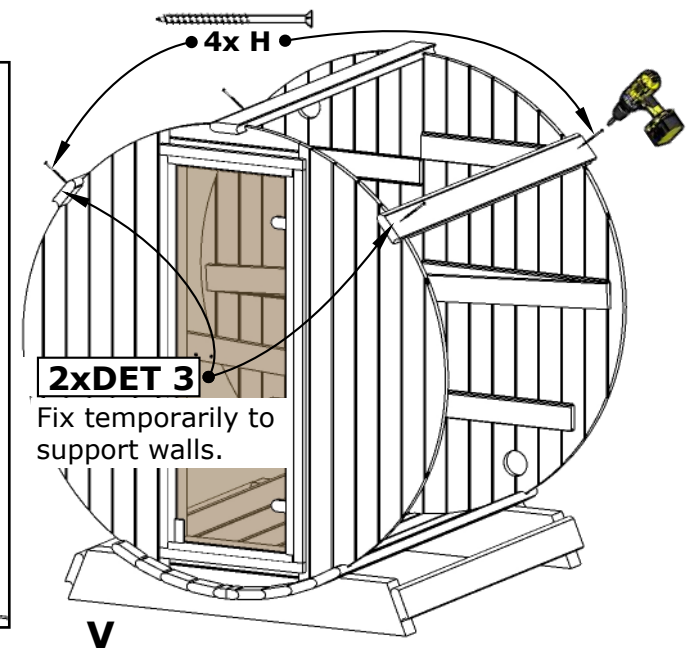
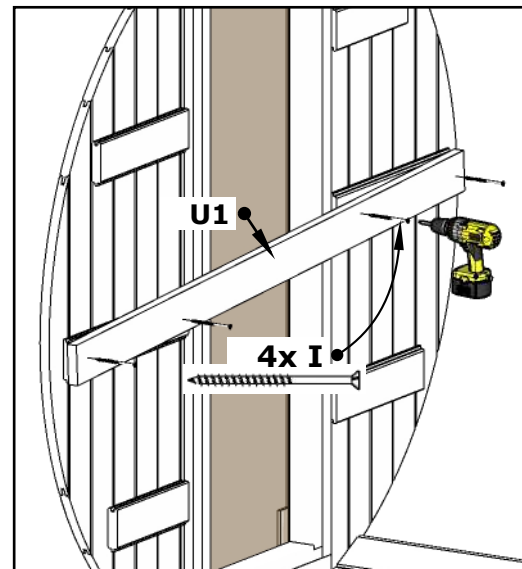
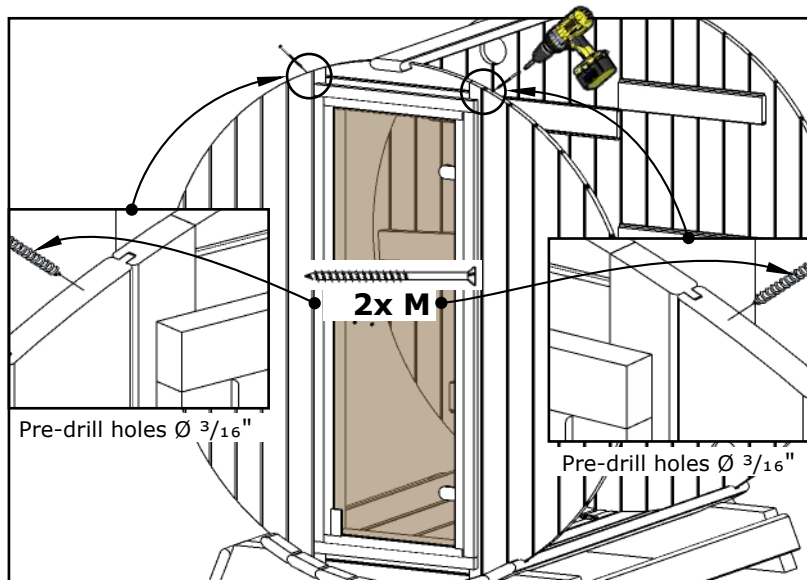
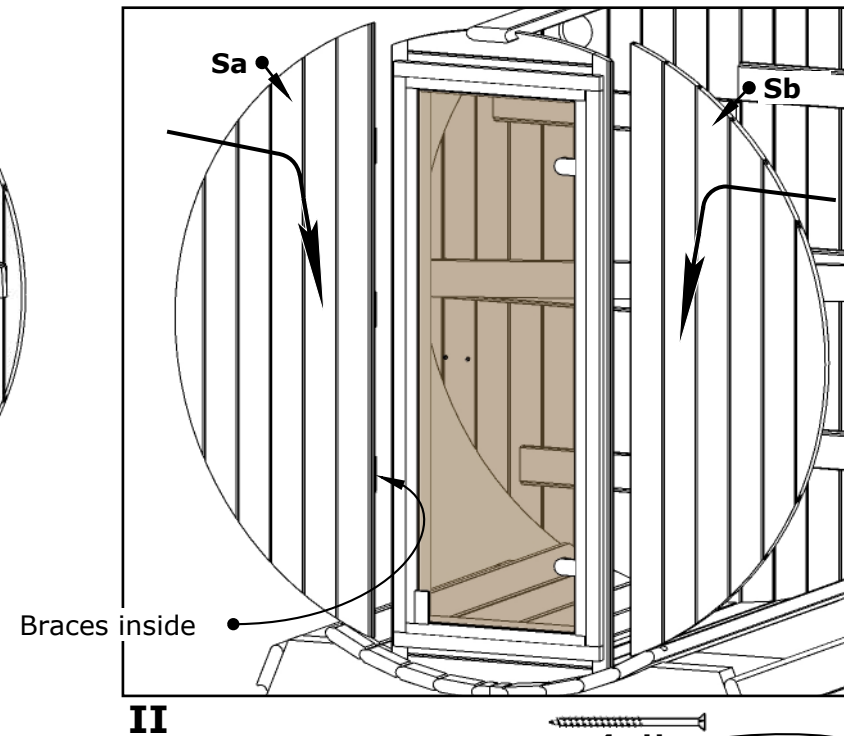
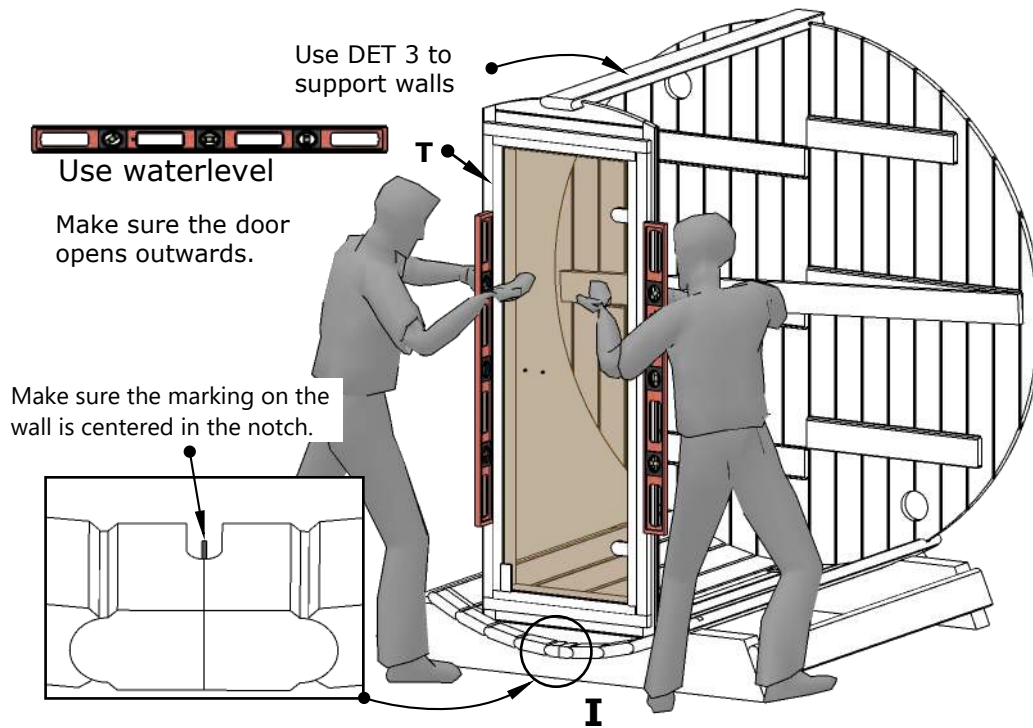
DET U1 inside



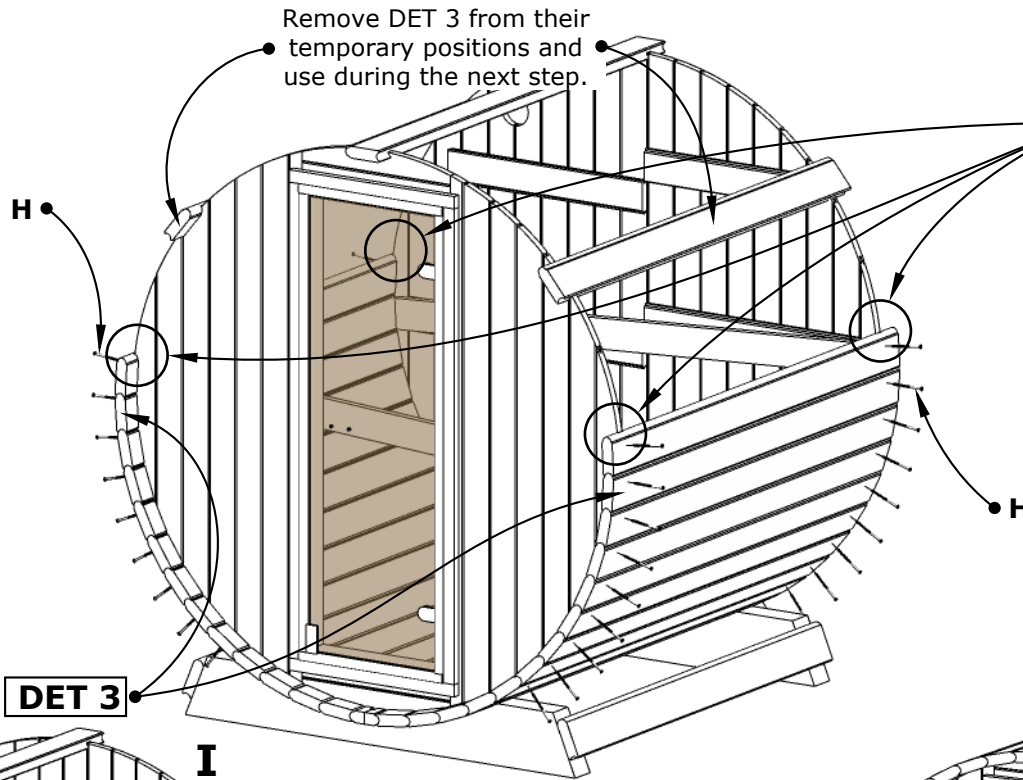
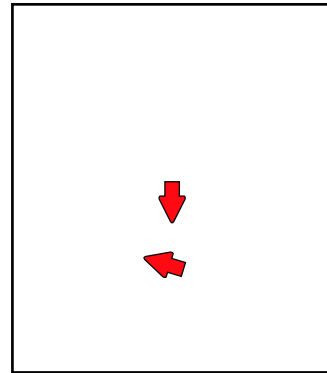
Make sure the marking on the wall is centered in the notch.



IMPORTANT! Be sure to leave a ~1/4" gap when tightening screws to leave room for adjustment when the outer bands (B) are installed.

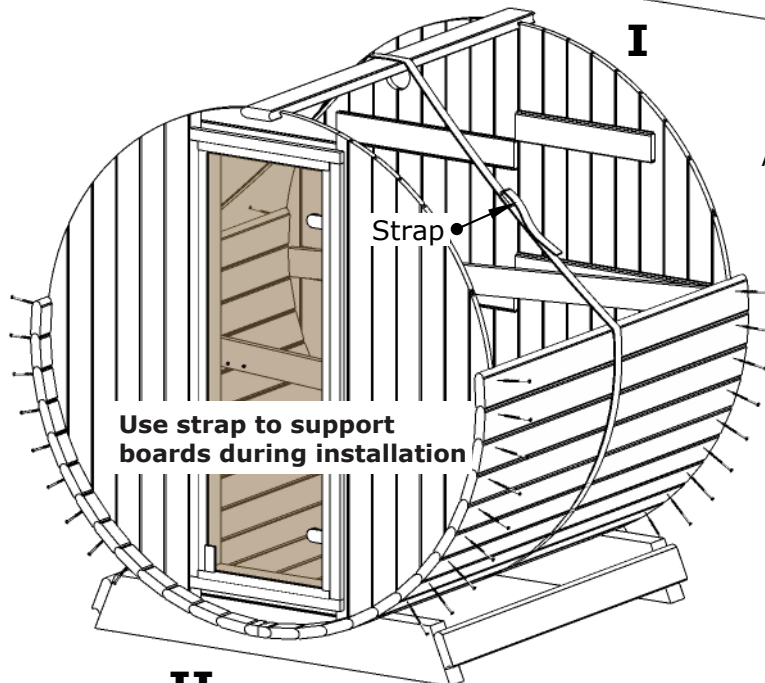


Use rubber mallet!



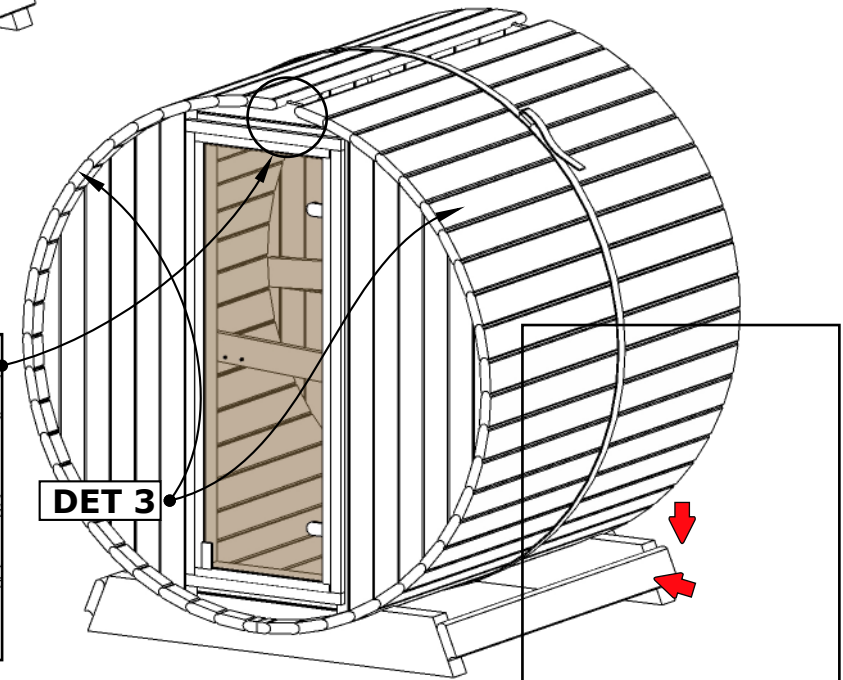
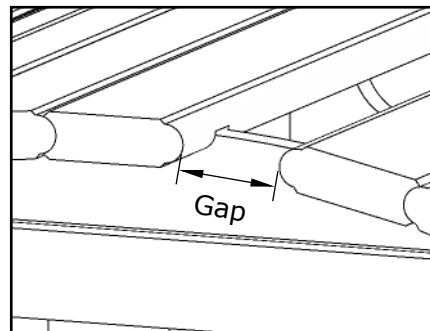
Important!
Leave space

IMPORTANT! Be sure to leave a 1/4" gap when tightening screws to leave room for adjustment when the outer bands (B) are installed.



After reaching the center of the sauna,
the boards do not require screws.

See the next page.



Use rubber mallet!